22681

23124 3 Hours / 70 Marks

Seat No.				

Instructions: (1) All Questions are *compulsory*.

- (2) Answer each next main Question on a new page.
- (3) Illustrate your answers with neat sketches wherever necessary.
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.

Marks 1. $5 \times 2 = 10$ Attempt any FIVE of the following : (a) Define Material Extrusion. State the need of Data Translation. (b) (c) Define Stereo-Lithography. (d) State powder bed fusion. (e) Define bonding Mechanism in additive manufacturing. Define curing in 3D printing. (f) (g) Define CAD. 2. Attempt any THREE of the following : $3 \times 4 = 12$ Explain any four applications of 3D printing. (a) (b) Write the short notes on :

- (i) Advantages of CAD.
- (ii) Applications of CAD packages.
- (c) Explain Fused Deposition Modelling (FDM) w.r.t. extrude of fibers.
- (d) List and explain any 4 common Faults in 3D printing.



P.T.O.

3. Attempt any THREE of the following :

- (a) Explain Selective laser sintering is an additive manufacturing technology.
- (b) Explain different troubleshooting methods in 3D printing.
- (c) Explain the need of Slicing in 3D printing.
- (d) Explain Anisotropic properties of materials.

4. Attempt any THREE of the following :

- (a) Explain different errors in STL files.
- (b) Compare BJ (Binder Jetting) and MJ (Material Jetting) (4 Points).
- (c) Define polymer. Explain any three properties of it.
- (d) Explain the Process Design Post Processing requirements in 3D printing.
- (e) List and explain any four applications of 3D printing.

5. Attempt any TWO of the following :

- (a) Draw and explain the block diagram for 3D Printing Process.
- (b) Explain different methods for inspection and testing in 3D printing.
- (c) List and explain six different types of 3D printing materials with their applications.

6. Attempt any TWO of the following :

- (a) Explain the Process Design Post Processing requirements in 3D printing.
- (b) Explain in detail the use of additive manufacturing process in the Construction domain.
- (c) List and explain 6 types of 3D printing materials with their applications.

 $3 \times 4 = 12$

 $2 \times 6 = 12$

 $2 \times 6 = 12$