23124 3 Hours / 70 Marks

Seat No.

Instructions:

- (1) All Questions are *compulsory*.
- (2) Illustrate your answers with neat sketches wherever necessary.
- (3) Figures to the right indicate full marks.
- (4) Assume suitable data, if necessary.
- (5) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. Attempt any FIVE of the following:

10

- (a) Enlist any four engineering plastics.
- (b) State any two properties of plastic materials to be considered for commodity applications.
- (c) Define thermosetting plastics.
- (d) State any four design limitations.
- (e) Enlist any four materials processed in injection moulding.
- (f) Define long term testing of plastics.
- (g) Define fatigue of plastics.

2. Attempt any THREE of the following:

12

- (a) Enlist any four thermosets with their two properties of each.
- (b) State any four properties of plastic materials to be considered in engineering applications.



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- (c) Explain the importance of appearance and tolerance in designing.
- (d) Explain with neat figure the compression moulding.

3. Attempt any THREE of the following:

12

- (a) State the selection criteria of plastic materials used to storage of heated liquid.
- (b) Explain the factors to be considered for designing inside sharp corners of plastic product.
- (c) Enlist four advantages and four limitations of rotomoulding process.
- (d) Describe the test method for measurement of creep failure of plastic.

4. Attempt any THREE of the following:

12

- (a) Suggest and explain the method to avoid the U.V. degradation of plastic product.
- (b) Explain the procedure for cost estimation of bearings made up of nylon-6.
- (c) Compare flow moulding and rotomoulding with respect to product thickness and production rate.
- (d) Explain impact test for plastic products.
- (e) Explain the general fracture behaviour of plastics.

5. Attempt any TWO of the following:

12

- (a) Draw neat labelled sketch of structural foam. List its four properties and four applications.
- (b) Explain the design features for following:
 - (i) Gate size and location
 - (ii) Tapers or draft angles
- (c) Explain with neat figure the isochronous and isometric curve for plastics.

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6. Attempt any TWO of the following:

12

- Explain mechanical and electrical properties to be considered for design of (a) plastic product.
- Describe with neat figure the extrusion process for plastic product. (b)
- Explain pseudo-elastic design method for plastics. (c)

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