# 22578

# 12425 3 Hours / 70 Marks

Seat No.

Instructions :	(1)	All Questions are <i>compulsory</i> .
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- (2) Answer each next main Question on a new page.
- Illustrate your answers with neat sketches wherever necessary. (3)
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.
- (6) Use of Non-programmable Electronic Pocket Calculator is permissible.

			Marks
1.	Attempt any FIVE of the following :		
	(a)	State the object of process control.	
	(b)	State the MLR of Kier and J-box.	
	(c)	Define the term "% shade".	
	(d)	Name any two thickener used for cotton.	
	(e)	State the temperature of thermofixation method.	
	(f)	Define the term percentage expression.	
	(g)	State the relation between GSM and GLM.	
2.	Atte	empt any THREE of the following :	12
	(a)	Describe process control parameter in gas singeing machine.	
	(b)	Describe process control parameter in package dyeing machine.	
	(c)	Describe the working of E-control machine with neat sketch.	
	(d)	Describe procedure for direct style printing of cotton with reactive dyes.	
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## **3.** Attempt any THREE of the following :

- (a) Describe process control parameters in enzyme desizing.
- (b) Differentiate lab recipe formulation with bulk recipe formulation.
- (c) Describe process control parameters in star ager.
- (d) Describe process control parameters in calender machine.

# 4. Attempt any THREE of the following :

- (a) Explain the factors affecting on right first time dyeing.
- (b) Prepare print paste formulation for printing of polyester with disperse dye. State the role of ingredients.
- (c) Describe process control parameters in flat bed printing machine.
- (d) Explain process control parameters to get soft finish on cotton.
- (e) Explain the method to evaluate crease recovery angle.

# 5. Attempt any TWO of the following :

- (a) Explain 4 point fabric inspection system.
- (b) Suggest process control parameters in bleaching of cotton to avoid uneven whiteness.
- (c) Explain the causes and remedies for uneven dyeing.

# 6. Attempt any TWO of the following :

- (a) Explain process control parameters in jet dyeing machine.
- (b) Prepare print paste formulation for printing of cotton by discharge style. State the role of ingredients.
- (c) Suggest process control parameters in finishing of cotton to avoid shrinkage.

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