

22234

11819

3 Hours / 70 Marks

Seat No.

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- Instructions :**
- (1) All Questions are *compulsory*.
  - (2) Illustrate your answers with neat sketches wherever necessary.
  - (3) Figures to the right indicate full marks.
  - (4) Assume suitable data, if necessary.
  - (5) Use of Non-programmable Electronic Pocket Calculator is permissible.

**Marks**

**1. Attempt any FIVE of the following :**

**10**

- (a) State the type of soil required for cotton crop.
- (b) Identify machines that (i) removes seed from seed cotton (ii) forms sliver from lap.
- (c) State objects of blow room.
- (d) Name two examples of indirect and direct yarn numbering systems each.
- (e) Define warp and weft in fabric with help of sketch.
- (f) State the objects of process that improves yarn weaveability.
- (g) State objects of yarn winding process.

**2. Attempt any THREE of the following :**

**12**

- (a) State objects of bale formation and give weight and dimensions of Indian cotton bale.
- (b) Describe the process flow chart of combed yarn manufacture.
- (c) State the objects of Draw-frame and card.
- (d) Classify yarns giving one example of each type.

- 3. Attempt any THREE of the following : 12**
- (a) Define Tex, English count, Metric count and Denier yarn numbering systems.
  - (b) Convert  $40^s$  Ne in worsted and Tex counts.
  - (c) Find the resultant count when  $2/40^s$  Ne, 60 Tex yarns are doubled.
  - (d) State the objects of winding and pirn winding.
- 4. Attempt any THREE of the following : 12**
- (a) Give the process flow chart for warp and weft striped fabrics.
  - (b) Compare merits of woven and non-woven fabrics.
  - (c) State objects of dobby and jacquard shedding mechanisms.
  - (d) Identify process to classify yarn faults based on its length and diameter and describe the same.
  - (e) Give reasons for patterning defect, soft package, slough off in winding process.
- 5. Attempt any TWO of the following : 12**
- (a) Distinguish features of hosiery yarn, textured yarn and open end yarn.
  - (b) Describe the passage of material through Ring frame machine with sketch.
  - (c) A yarn measuring 100 km weights 2.5 pounds, Find the yarn linear density in Ne, Tex and Metric systems.
- 6. Attempt any TWO of the following : 12**
- (a) Compare plain loom, auto loom and shuttle less loom for their quality and productivity.
  - (b) Calculate fabric cover factor if it has 90 epi, 60 ppi, warp count is  $80^s$ Ne and weft count is  $40^s$ Ne, warp crimp is 4% and weft crimp is 6.5%.  
Also find out fabric GSM.
  - (c) Describe with neat sketch working of single lift single cylinder Jacquard shedding mechanism.
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