24225 3 Hours / 70 Marks

Seat No.								
----------	--	--	--	--	--	--	--	--

Instructions:

- (1) All Questions are *compulsory*.
- (2) Answer each next main Question on a new page.
- (3) Illustrate your answers with neat sketches wherever necessary.
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.
- (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
- (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. Attempt any FIVE of the following:

 $5 \times 2 = 10$

- (a) Define CAD.
- (b) Define Material Extrusion.
- (c) Define VAT photopolymerization.
- (d) What does STL stand for in 3D printing?
- (e) Define curing in 3D printing.
- (f) How to overcome the defect of "Nozzle too close to Print Bed"?
- (g) Explain the advantages and disadvantages of using polymers in 3D printing.



[1 of 4] P.T.O.

22681 [2 of 4]

2. Attempt any THREE of the following:

 $3 \times 4 = 12$

- (a) Define 3D printing and explain the basic process of Additive Manufacturing.
- (b) Explain different errors in STL files.
- (c) Compare BJ (Binder Jetting) and MJ (Material Jetting).
- (d) List and explain the four Common Faults in 3D printing.

3. Attempt any THREE of the following:

 $3 \times 4 = 12$

- (a) Explain Selective laser sintering is an additive manufacturing technology.
- (b) Explain the key quality assurance techniques for ensuring the reliability of 3D printed parts.
- (c) What are the implications of data loss in CAD projects, both in terms of quality and project timelines?
- (d) Describe the following:
 - (i) Resin 3D printing liquid
 - (ii) PETG

4. Attempt any THREE of the following:

 $3 \times 4 = 12$

- (a) Explain Thermoplastics and state any 4 applications of thermoplastics related to 3D printing.
- (b) Explain the concept of extrusion in Fused Deposition Modeling (FDM) and how it contributes to part fabrication.
- (c) Define polymer. Explain properties of it.
- (d) Explain the role of build platforms and support structures in the additive manufacturing process.
- (e) Compare Additive manufacturing and Traditional Manufacturing (any 4 points).

22681 [3 of 4]

5. Attempt any TWO of the following:

 $2 \times 6 = 12$

- (a) Draw and explain the block diagram for 3D Printing Process.
- (b) Explain in detail Trouble-shooting Methods in 3D printing.
- (c) List and explain six different types of 3D printing materials with their applications.

6. Attempt any TWO of the following:

 $2 \times 6 = 12$

- (a) Explain the impact of bonding mechanisms on material selection in additive manufacturing.
- (b) Explain in detail the use of additive manufacturing process in Health-Care domain.
- (c) Compare and contrast the use of liquid, solid, wire and powder forms of raw materials in 3D printing.

[4 of 4]