24225 3 Hours / 70 Marks

Seat No.

Instructions:

- (1) All Questions are *compulsory*.
- (2) Illustrate your answers with neat sketches wherever necessary.
- (3) Figures to the right indicate full marks.
- (4) Assume suitable data, if necessary.
- (5) Use of Non-programmable Electronic Pocket Calculator is permissible.
- (6) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.
- (7) Use of Steam tables, logarithmic, Mollier's chart is permitted.

Marks

1. Solve any FIVE:

 $5 \times 2 = 10$

- (a) Write any four uses of industrial water.
- (b) List any four refrigerants in Halocarbon compound group.
- (c) Define enthalpy of water.
- (d) Write any two objectives of plant maintenance.
- (e) Define hardness of water.
- (f) Write any two uses of steam.
- (g) Define dry bulb temperature.

2. Solve any THREE:

 $3 \times 4 = 12$

(a) List any four limitations of zeolite process.



[1 of 4] P.T.O.

313339 [2 of 4]

(b) State any two advantages and disadvantages of locomotive boilers.

- (c) Explain carnot refrigeration cycle.
- (d) Explain the construction of psychrometric chart.

3. Solve any THREE:

 $3 \times 4 = 12$

- (a) State the difference between ion exchange and zeolite process. (any 4 points)
- (b) In ammonia absorption refrigerator plant, heat is supplied to generator by condensing steam at 0.3 MPa and 95% quality. The temperature to be maintained in the refrigerator is 5 °C with atmospheric temperature equal to 30 °C; estimate (i) C.O.P. (ii) Steam flow for 10 tonnes of refrigeration plant when actual C.O.P. = 50% of maximum C.O.P.
- (c) A refrigerator is working on reversed carnot cycle between the temperature of $30 \,^{\circ}\text{C}$ to $-10 \,^{\circ}\text{C}$ with capacity of 10 tonnes. Find
 - (i) C.O.P.
 - (ii) Heat rejected per hour from the system
 - (iii) Power required for machine
- (d) Describe the construction and working of natural draft deck type tower.

4. Solve any THREE:

 $3 \times 4 = 12$

- (a) Explain the process of formation of steam at constant pressure.
- (b) Write a short note on ammonia as refrigerant.
- (c) Draw a block flow diagram of vapour absorption refrigeration plant.
- (d) List the duties, functions and responsibilities of plant maintenance engineering department.
- (e) State the advantages of preventive maintenance and predictive maintenance.

313339 [3 of 4]

5. Solve any TWO:

 $2 \times 6 = 12$

(a) A water sample was found to contain following salts:

$$Ca(HCO_3)_2 = 40.5 \text{ mg/lit}$$

$$MgCl_2 = 23.75 \text{ mg/lit}$$

$$CO_2 = 3 \text{ mg/lit}$$

$$MgCO_3 = 21 \text{ mg/lit}$$

$$CaCl_2 = 55.5 \text{ mg/lit}$$

$$SiO_2 = 6 \text{ mg/lit}$$

Calculate the carbonate and non-carbonate hardness of water sample.

(b) In boiler test, the following quantities were obtained. Mean temperature of feed water is 15 °C, mean boiler pressure is 12 bar, mean steam dryness fraction is 0.95, mass of cool burnt per hour 250 kg; calorific value of coal is 32400 kJ per kg, mass of water supplied to boiler in 7 hour and 14 min is 16500 kg, mass of water in the boiler at the end of the test was less than that at the commencement by 1000 kg.

Calculate:

- (i) The actual evaporation per kg of coal
- (ii) The equivalent evaporation from and at $100~^{\circ}\text{C}$ per kg of coal
- (iii) Thermal efficiency
- (c) Explain the commissioning procedure in details.

6. Solve any TWO:

 $2 \times 6 = 12$

- (a) Describe reverse osmosis process in detail.
- (b) State the construction and working of Lancashire boiler.
- (c) Write a note on sling Psychrometer.

[4 of 4]