24225 3 Hours / 70 Marks

Seat No.								
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Instructions:

- (1) All Questions are *compulsory*.
- (2) Answer each next main Question on a new page.
- (3) Illustrate your answers with neat sketches wherever necessary.
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.
- (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
- (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. Attempt any FIVE of the following:

10

- (a) List the names of any four mechanical pretreatment processes.
- (b) Explain the objectives of singeing process (any four).
- (c) Explain objectives of sizing process (any four).
- (d) List any four bleaching agents.
- (e) Name the different bleaching methods. Give one example for each.
- (f) Draw a suitable diagram for mercerized and unmercerized cotton fiber.
- (g) Explain objectives of mercerization process (any four).



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2.	Atte	Attempt any THREE of the following:				
	(a)	Explain the gas singeing with neat labelled line diagram.				
	(b)	Explain role of any four ingredients used in size paste formulation.				
	(c)	Explain Scouring process for wool fiber with formulation.				
	(d)	Explain the factors affecting the bleaching of textiles using $\rm H_2O_2$.				
3.	Atte	empt any THREE of the following :	12			
	(a)	Give the classification of adhesives with one suitable example for each.				
	(b)	Justify with reactions, the saponification & emulsification process occurring during scouring of cotton.				
	(c)	Suggest the formulation for sodium chlorite bleaching of polyester along with mechanism.				
	(d)	Suggest the process parameters for the mercerization of cotton by using liquid ammonia. Enlist any two advantages of the same.				
4.	Atte	empt any THREE of the following:	12			
	(a)	Describe the method to determine the desizing efficiency for 100% cotton cambric fabric by enzyme method.				
	(b)	Differentiate between bio-scouring & conventional scouring of cotton (any four points).				
	(c)	Explain the factors affecting the cotton mercerization process.				
	(d)	Describe the BAN method to decide the efficiency of mercerization.				

(e) Differentiate between Hot & Cold mercerization process (any four points).

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5. Attempt any TWO of the following:

- 12
- (a) Describe the mechanism of enzyme desizing of grey cotton fabric.
- (b) Suggest the precautions to take during bleaching of 100% woollen fabric and silk fabric.
- (c) Calculate defect points per 100 square meters by four point system for cotton fabric roll of 200 meters and 1.5 meters wide from the following data:
 - 14 defects upto 3 inches
 - 10 defects between 3 to 6 inches
 - 6 defects between 6 to 9 inches
 - 2 defects over 9 inches
 - 2 hole less than 3 inches size

Comment on the acceptability of roll if the customer's requirement is maximum 28 points per 100 sq. mts.

6. Attempt any TWO of the following:

- 12
- (a) Suggest the size paste formulation for sizing of 100% cotton yarn of 20 Ne. & 30's Ne P/C bland yarn.
- (b) Compare Hydrogen peroxide (H_2O_2) and sodium hypochlorite (NaOCl) bleaching methods (any six points).
- (c) Explain the batch and continuous scouring methods for cotton-polyester blend fabrics.

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