21819	
3 Hour	s / 100 Marks Seat No.
Instruction	as – (1) All Questions are Compulsory.
	(2) Answer each next main Question on a new page.
	(3) Illustrate your answer with neat sketches wherever necessary.
	(4) Figures to the right indicate full marks.
	(5) Assume suitable data, if necessary.
	(6) Use no Non- programmable Electronic Pocket Calculator is permissible.
	(7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.
	Marks
1. a) Att	empt any <u>THREE</u> of the following: 12
(i)	Define thermal insulators? State its use. Give two examples.
(ii)	Define fouling factors? Describe the effect of fouling factor on heat transfer process?

- (iii) Define Radiation. State Stefan- Boltzman law.
- (iv) Draw a neat labeled diagram of 1-2 shell and tube heat exchanger.

b) Attempt any ONE of the following:

- (i) With the help of Fourier's law derive the equation for heat loss through a composite wall of three layers of thickness x_1,x_2 and x_3 and thermal conductivities k_1 , k_2 and k_3 respectively.
- (ii) Draw a labeled diagram of forced circulation evaporator and give any one application of forced circulation evaporation.

2. Attempt any <u>FOUR</u> of the following:

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- a) Define thermal conductivity? Explain it in detail and give its units.
- b) A flat furnace wall is constructed of 4s mm layer of sil-o-cel brick with a thermal conductivity of 0.138 w/mk backed by a 90 mm layer of common brick of conductivity 1.38 w/mk. Calculate the total thermal resistance considering the area of the wall in one square meter.
- c) Show that at thermal equilibrium the ratio of the total emissive power to its absorptiving is same for all the bodies.
- d) Draw a neat diagram of 1-2 floated head shell and tube heat exchanger.
- e) With neat sketch explain construction and working of plate and frame heat exchanger

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3. Attempt any TWO of the following:

- a) Derive the equation $Q = U.A. \Delta Tm$
 - Where Q : Rate of heat transfer
 - U : Overall heat transfer coefficient
 - A : Heat transfer area

 ΔTm : log mean temperature difference.

- b) Differentiate between a co-current and counter-current flow arrangement in heat transfer (minimum four points).
- c) Find the overall heat transfer coefficient if:
 - (i) Inside and outside film heat transfer coefficient are 12 mm and 11600 w/m^2k
 - (ii) Inside and outside diameter are 25 mm and 29 mm respectively.
 - (iii) Thermal conductivity of the metal = 34.9 w/m.k.

4. a) Attempt any THREE of the following:

- (i) State optimum thickness of insulation. Explain determination process.
- (ii) State and prove Kirchoff's law of radiation.
- (iii) State any four parts of shell and tube heat exchanger with their function.
- (iv) 10,000 kg/hr of 10% NaOH solution is concentrated in an evaporator to obtain a product of 50% NaOH solution. Find the capacity of the evaporator.

P.T.O.

b) Attempt any ONE of the following:

- (i) Compare forward feed and backward feed arrangement for a multiple effect evaporation (atleast four points).
- (ii) A steam pipe of 120 mm O.D is covered with two layers of insulation. The first layer is 50 mm thick and its thermal conductivity is 0.062 w/mk. The second layer is 30 mm thick and its thermal conductivity is 0.872 w/mk. Outside surface temperature of the steam pipe is 235°C and outer surface temperature of lagging is 38°C. Calculate the temperature between two layers of insulation.

5. Attempt any <u>TWO</u> of the following:

a) Thermic fluid flowing at a rate of 5000 kg/hr is to be cooled from 423 k to 363 k by circulating water at a rate of 15000 kg/hr. If the water is available at 303 k, find the outlet temperature of water

Data: Specific heat of thermic fluid =2.72 kJ/kg.k

Specific heat of water =4.187 KJ/kg.k

- b) A hot fluid enters a double pipe heat exchanger at a temperature of 423 k and is to be cooled to 367 k by cold water entering at 311 k and heated to 339 k. Shall they be directed in parallel or counter current flow?
- c) A single effect evaporator is to concentrate 2000 kg/hr of a solution having a concentration of 5% salt to a concentration of 20% salt by weight. Steam is fed to the evaporator at a pressure corresponding to the saturation temperature of 399 k. The evaporator is operating at atmospheric pressure and the boiling point rise is 7° k. Calculate the heat load and steam economy.

Data: Feed temperature = 298 k

Specific heat of feed = 4 kJ/kg. K

Latent heat of condensation of steam at 399 k = 2185 kJ/kg Latent heat of vaporisation of water at 373 k = 2257 kJ/kg 16

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6. Attempt any <u>TWO</u> of the following:

- a) Differentiate between filmwise and dropwise condensation.
- b) Determine the heat transfer coefficient for water flowing at a velocity of 3 m/sec. The temperature of the tube is at 297°k and water enters at 353 k leaves at 300 k using Dittus bolter equation.

Properties of water at 331°k

Data : Density of water (9) = 984.1 kg/m³ Specific heat of water (Cp) = 4187 J/kg.k Viscosity of water (μ) = 485 × 10⁻⁶ pa.s Thermal conductivity (k) = 0.657 w/mk Viscosity of water at 297°k (μ w) = 920 × 10⁻⁶ pa.s Diameter of the tube = 20 mm

c) With neat sketch write construction and working of "Long tube vertical evaporator".