

#### SUMMER- 2019 Examinations Model Answer

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# Subject Code: 17416

#### Important suggestions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and communication skills)
- 4) While assessing figures, examiner may give credit for principle components indicated in a figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case some questions credit may be given by judgment on part of examiner of relevant answer based on candidate understands.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q.1	Attemp	ot any TEN of the f	ollowing:	20 Marks	
a)	Draw symbols of the following: (i) Exhaust fan (ii) Belli) Exhaust fan :ii) Bell(1 Mark each Symbols)				
Ans:	i) Exh	aust fan :	(1 Mark each Symbols)		
	¢	$\overline{\mathcal{O}}$	9		
<b>b</b> )	State a		petween residential and com		
Ans:	(Any Two point expected Each points : 1 Mark, Total: 2 Marks)				
	S.No	Basis	Residential Wiring	Commercial Wiring	
	1	Load capacity	Less	High	
	2	Type of Supply	Generally single phase	Generally 3 phase	
	3	Initial Cost	Less	High	
	4	Type of Load	Lighting load is more,	Power load is more, lighting	
			power load is less.	load is comparatively less.	
c)	-	E rule 29.			
Ans:	Rule 2	· ·		(2 Mark)	
			tallation, protection, operation	and maintenance of electrical	
	suj	oply lines and appara	atus.		



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	All electric supply lines and apparatus shall be of sufficient in mechanical strength and size for the work they may be required to do and shall be conducted, install and protected in accordance with I.S.I,s specifications.
d)	List two examples of commercial installation.
Ans:	(Any Two types are expected: 1 Mark each)
	<b>Examples of commercial Installation: (Any Two examples expected)</b> 1) Hospital
	2) Schools
	3) Colleges
	4) Banks
	5) Shopping malls
	6) Large temples
	7) Auditorium
	8) Cinema theaters
	9) Show-rooms etc.
e)	List the types of internal wiring.
Ans:	(Any four types are expected: 1/2 Mark each, Total : 2 Marks) List the types of Internal wiring in residential installations –
	1) Cleat wiring
	2) Batten wiring
	3) Wooden casing capping wiring
	4) PVC conduit wiring
	5) PVC casing capping wiring
	<ul><li>6) Concealed wiring</li></ul>
f)	State two factors deciding size of conduit
f) Ans:	State two factors deciding size of conduit(2 Mark)Following factors deciding size of conduit:(2 Mark)
	<ul> <li>2) No. of wires carried out through conduit</li> <li>2) Size of series a series of for such size with the series of series of series of the series</li></ul>
	3) Size of wires required for sub circuits which is carried out through conduit
	4) Future expansion



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<u>g)</u> Ans:	Service Connection:- (2 Marks)
	It is the input conductor or wire which is carried out from supply company
	(authorities) pole to consumer's main board or premises.
h)	State the functions of Bus-bar.
Ans:	Function of Bus-bar: -( 2 Marks)
	Distribute the load on 3-phase four wire systems.
	To provide number of connection of incoming line and to provide easy way to connect number of sub circuit.
	<ul><li>For better firm connection.</li></ul>
	To provide easy access during inspection & maintenance.
	<ul> <li>To avoid unauthorized changes or connection</li> <li>OR</li> </ul>
	Incoming and outgoing lines are connected to the element. This element mean
	busbar
i)	State the importance of electrical drawing.
Ans:	Importance of electrical drawing-(Any Two point expected 1 Mark each)
	By the electrical drawing following advantages in electrical installation are
	obtained.
	1) Simplicity of installation increases.
	2) Uniqueness also increases.
	3) Better understanding at the time of installation, repairing and maintenance of th
	work is possible.
	4) Time required for installation will be less.
	5) Space required will be also less if the drawings are correct.
j)	State the necessity of earthing.
Ans:	Necessity of earthing: (2 Marks)
	1. To provide an alternative path for the leakage current to flow towards earth.
	2. To save human life from danger of electrical shock due to leakage current.
	3. To protect high rise buildings structure against lightening stroke.
	4. To provide safe path to dissipate lightning and short circuit currents.
	5. To provide stable platform for operation of sensitive electronic equipment.



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I) Differ Ans: S.	<ul> <li>2) Item rate</li> <li>3) Cost + 9</li> <li>4) Target r</li> <li>5) Material</li> <li>6) Labour 6</li> <li>7) Sub con</li> <li>8) All in or</li> <li>9) D.G.S. 6</li> <li>10) Cost plu</li> <li>11) Cost plu</li> <li>12) Cost plu</li> </ul>	(Any Four types experimentation of the second secon	bected: 1 Mark each, Total : 2 Marks) Cable It may be single core, Two core, 2.5		
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	i) It is gen	Wire	Cable           It may be single core, Two core, 2.5		
i		erally single core			
i					
i	ii) Wires an		core, 3 core, 3.5 core and 4 core		
i		re used for LT Supply	Cables are used for LT and HT		
i			supply		
	· · · · · · · · · · · · · · · · · · ·	& Voltage capacity for	Current & Voltage capacity for cable		
	wire is l		is More		
	/	wire is less.	Cost of cable is more.		
	/	re following types of wires:	There are following types of cables:		
	VIR, PVC, TRS/CTS/flexible etc		armored and unarmored.		
m) State	the functions	of following in motor wirir	ng circuit: (i) Motor switch (ii) Main		
switch		0			
Ans: i) Fun	iction of Mot	or switch:	(1 Mark)		
$\checkmark$	To make ON	V/OFF the motor.			
ii) Ma	in switch:		(1 Mark)		
	To give the r				



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n)	Define service Board.
Ans:	Service Board: (2 Marks)
	Service board is one type of distribution board which serves the purpose of electrical
	supply extension for emergency remote applications. It is similar to Flex box.
Q.2	Attempt any FOUR of the following: 16 Marks
a)	Prepare schedule of materials for underground service connection. Following schedule of materials for underground service connection:
Ans:	
	(Any Four point expected: 1 Mark each point, Total : 4 Marks)
	1. 2.5 Sqmm, 4 core Armored cable: (Size of cable depends on load & length of
	cable depends on service connection premises)
	2. Brick, soft sand for protection of cable.
	3. If cable is laid across the public road then Cement pipe, DWC pipe or GI pipe is
	required for better protection of cable
	4. Cable lug as per required size.
	5. Cable Gland as per required size
	6. Feeder piller or cable box or bus bar and cable end box.
	7. GI pipe as required size.
	8. Cable bushing.
	9. 8 SWG Wire
	10. Clamps, saddles etc
	11. As such all service connection material like main switch, MCB, Energy meter,
	Neutral link, IC cut out, earthing set, nut, screws, and wooden board. etc
b)	List general requirements of electrical installation (any eight).
Ans:	General requirements of electrical Installation: (1/2 Mark for any four requirement)
	1) Safety (Electrical & Mechanical )
	2) life
	3) Appearance
	4) cost
	5) Maintenance & Repairing
	6) Future expansion
	7) Type of wires, wiring accessories and wiring methods
L	<u> </u>



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Ex	planation:	( 2 Marks for any One require	ment explanation )
	1) Electrical installa	tion should be electrically and Mechanic	cally safe. All
	precautions shoul	d be taken.	
	2) Life of installation	n should be long.	
	3) Appearance should	d be good and decorative.	
	4) It should be econo	omical	
	5) Maintenance & re	pairing should be simple and less.	
	6) Future expansion	can be easily done.	
	7) for the better req	uirement the selection of wires, wiri	ng method and wiring
	accessories with or	ar economy is also very important	
	8) Precautions should	be taken to prevent leakage of water in	to installation rooms.
	9) Provide proper clea	arance for cable and Follow minimum w	vire bending
OR			
Following requirements of Electrical installation:-		Electrical installation:-	
	(Any	eight point expected: 1/2 mark each p	oint: total 4 Marks)
1.	Every installation is	to be properly protected near the point of	of entry of supply cables
	by a two-pole linked	main switch and a fuse unit. In a two wir	re installation if one pole
	is permanently earthe	d, no fuse, switch or circuit breaker is to	be inserted in this pole.
	A 3-pole switch and	fuse unit is to be used in 3-ph supply.	
2.	The conductors used	are to be such that size of conductor sho	ould carry rated current
	and partial over load	current safely.	
3.	The conductors instal	lled are to be safe in all respects.	
4.	Every sub-circuit is t	o be connected to a distribution fuse boa	ard.
5.	Every line (phase or prequirements.	positive) is to be protected by a fuse of s	suitable rating as per
6.	A switch board is to ground floor.	be installed so that its bottom lies 1.25 to	o 1.5 meters above the
7.		utlets are to be of 3-pin type, the approp nanently to the earthing system.	riate pin of socket



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8. All incandescent lamps, unless otherwise required, are to be hung at a height of 2.5 meters above the floor level. And ceiling fans are to be hung 2.75 meters above the floor.
9. Lights and fans may be wired on a common circuit. Each sub-circuit is not to have more than a total ten points of lights, fans and socket-outlets. The load on each sub-circuit is to be restricted to 800 watts.
10. No fuse and switch is to be provided in earthed conductor.
11. Every circuit or apparatus is to be provided with a separate means of isolation such as a switch.
12. <u>All circuit or apparatus requiring attention are to be provided with means of access</u> to it.
13. In any building, light and fan wiring and power wiring are to be kept separate.
14. In 3-Phase, 4-wire installation the load is to be distributed equally on all phases.
15. No additional load is to be connected to an existing installation unless it has been
ascertained that the installation can safely carry the additional load and that the
earthing arrangements are adequate.
16. Lamp holders used in bath rooms are to be constructed or shrouded in insulating
materials and fitted with protective shield and earth continuity conductor is not to be
size less than 7/0.915 mm.
17. The metal sheaths or conduits for all wiring and metal coverings of all consuming
apparatus or applications is to be properly earthed in order to avoid danger from
electrical shock due to leakage or failure of insulation.
18. Each sub-circuit is to be protected against excessive current (that may occur either
due to over load or due to failure of insulation) by fuse or automatic circuit breaker.
19. All light conductors are to be insulated or otherwise safe guarded to avoid danger.
After completion of work the installations are to be tested (the test are to be carried out as described) before energisation.
20. Earth Resistance :should be very low for domestic installation it should be equal to or less than 5 ohm to 8 ohm
21. Insulation Resistance between conductor : should be very high for domestic installation it should be equal to or more than 1 mega ohm or it should not be less than $= \frac{50 M\Omega}{Number of outlet}$



## **SUMMER-2019 Examinations** Subject Code: 17416 **Model Answer** Page 8 of 30 State the principles in design of lighting and power sub circuits. c) Following principles in design of lighting and power sub circuits: Ans: **Lighting Circuit :-**(2 Mark) Each sub circuit should have 8 to 10 points (including lights, fans and 5A socket outlet) Each sub circuit should not exceed 800 watts. > Make the no. of lighting sub circuit for lighting load. *No. of Lighting Sub circuits* = $\frac{Total \ Electrical \ lighting \ load}{800 \ W}$ **OR** No. of Lighting Sub circuits = $\frac{Total \ No. of \ lighting \ point}{10}$ **Power Circuit :-**(2 Mark) ▶ For power load there should be maximum 3000W for 2 to 3 points. ▶ For power load there should be maximum 1000W for total 1 to 2 points. (old rule) ▶ Make the no. of power sub circuits for power load. No. of power Sub circuits = $\frac{Total \ electrical \ power \ load}{1000 \ W \ or \ 2000 \ W}$ **d**) Explain the procedure for submission of tender. Ans: Procedure of submission of Tender:-(4 Marks) > The tender is submitted from party No.2 (Bidder) to party No.1 (Owner) in sealed envelopes within the specification date & time period. ▶ It is submitted in envelopes titled by envelop No.1 & envelop No.2. > The content in every envelope is given as below. OR > The system of submitting tender documents is also called as two envelope system. The treasury challan, deposit, call receipt, forwarding letter the copies of $\geq$ registration certificate, income tax clearance certificate, and list of machinery to be used to be sealed in one envelope. The tender set itself with quoted value should be sealed in another envelope: these $\geq$ two sealed envelopes should be put in one cover and sealed. On the top of this cover, the name of the work, address of the receiving authority should be written.



Subject Code: 17416       Model Answer       Page 9 of 30         These envelopes are then handed over in person or send by post to the address mentioned before the specified time and date       OR         According to old procedure three envelopes are there and in third envelope rate offered by the tenderer is given and it is mention as " Envelop No.3"       •         e)       State any four IE rules used in residential wiring installation.       Ans:         Ans:       (Note: Similar to following IE rules any eight expected 1/2 Mark each point)
<ul> <li>mentioned before the specified time and date</li> <li>OR</li> <li>According to old procedure three envelopes are there and in third envelope rate offered by the tenderer is given and it is mention as " Envelop No.3"</li> <li>e) State any four IE rules used in residential wiring installation.</li> <li>Ans: (Note: Similar to following IE rules any eight expected 1/2 Mark each</li> </ul>
OR         ➤ According to old procedure three envelopes are there and in third envelope rate offered by the tenderer is given and it is mention as " Envelop No.3"         e)       State any four IE rules used in residential wiring installation.         Ans:       (Note: Similar to following IE rules any eight expected 1/2 Mark each
<ul> <li>According to old procedure three envelopes are there and in third envelope rate offered by the tenderer is given and it is mention as "Envelop No.3"</li> <li>e) State any four IE rules used in residential wiring installation.</li> <li>Ans: (Note: Similar to following IE rules any eight expected 1/2 Mark each</li> </ul>
e)       State any four IE rules used in residential wiring installation.         Ans:       (Note: Similar to following IE rules any eight expected 1/2 Mark each
<ul> <li>e) State any four IE rules used in residential wiring installation.</li> <li>Ans: (Note: Similar to following IE rules any eight expected 1/2 Mark each</li> </ul>
Ans: (Note: Similar to following IE rules any eight expected 1/2 Mark each
point)
Following IE rules used in residential wiring installation:-
1. Every installation is to be properly protected near the point of entry of supply cables
by a two-pole linked main switch and a fuse unit. In a two wire installation if one pole
is permanently earthed, no fuse, switch or circuit breaker is to be inserted in this pole.
A 3-pole switch and fuse unit is to be used in 3-ph supply.
2. The conductors used are to be such that size of conductor should carry rated current
and partial over load current safely.
3. The conductors installed are to be safe in all respects.
4. Every sub-circuit is to be connected to a distribution fuse board.
5. Every line (phase or positive) is to be protected by a fuse of suitable rating as per
requirements.
6. A switch board is to be installed so that its bottom lies 1.25 to 1.5 meters above the ground floor.
7. A plugs and socket-outlets are to be of 3-pin type, the appropriate pin of socket being
connected permanently to the earthing system.
8. All incandescent lamps, unless otherwise required, are to be hung at a height of 2.5
meters above the floor level. And ceiling fans are to be hung 2.75 meters above the floor.
9. Lights and fans may be wired on a common circuit. Each sub-circuit is not to have
more than a total ten points of lights, fans and socket-outlets. The load on each sub-
circuit is to be restricted to 800 watts.
10. No fuse and switch is to be provided in earthed conductor.
11. Every circuit or apparatus is to be provided with a separate means of isolation such as a switch.
12. <u>All circuit or apparatus requiring attention are to be provided with means of access to</u>
it.

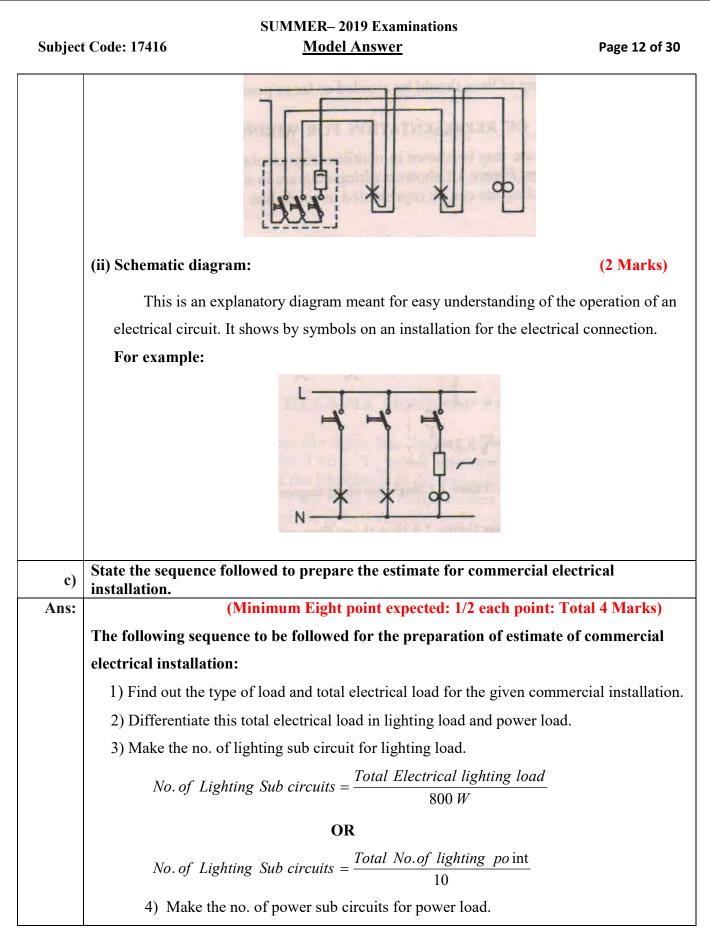


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	13. In any building, light and fan wiring and power wiring are to be kept separate.	
	14. In 3-Phase, 4-wire installation the load is to be distributed equally on all phases.	
	15. No additional load is to be connected to an existing installation unless it has been	
	ascertained that the installation can safely carry the additional load and that the earthing arrangements are adequate.	
	16. Lamp holders used in bath rooms are to be constructed or shrouded in insulating	
	materials and fitted with protective shield and earth continuity conductor is not to b	
	size less than 7/0.915 mm.	Je
	17. The metal sheaths or conduits for all wiring and metal coverings of all consuming	
	apparatus or applications is to be properly earthed in order to avoid danger from	
	electrical shock due to leakage or failure of insulation.	
	18. Each sub-circuit is to be protected against excessive current (that may occur either	
	due to over load or due to failure of insulation) by fuse or automatic circuit breaker	ſ <b>.</b>
	<ul> <li>19. All light conductors are to be insulated or otherwise safe guarded to avoid danger. After completion of work the installations are to be tested (the test are to be carried out as described) before energisation.</li> <li>20. Earth Resistance :should be very low for domestic installation it should be equal to less than 5 ohm to 8 ohm</li> </ul>	
	21. Insulation Resistance between conductor : should be very high for domes installation it should be equal to or more than 1 mega ohm or it should not be 1 than $= \frac{50 M\Omega}{Number of outlet}$	
f)	Predict the types of starters required for following motors:	
_,	(i)I.M of fractional K.W rating. (ii) I.M of medium rating (up to 15 KW) (iii) I.M with high rating. (iv) Slip ring I.M of high rating.	h
Ans:	Name the starters used for following motors : (Each Name of Starter : 1 Mark)	
	i) Induction motor of fractional K.W rating:	
	a) Direct On Line starter	
	ii) Induction Motor of medium rating (up to 15 KW):	
	a) Star-Delta Starter or	
	b) Auto transformer starter	



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	iii) Indu	ction motor with high ra	ting:	
		a) Star-Delta Starter		
		b) Auto transformer st	tarter	
		c) Soft start starter.		
	iv) Slip	ring Induction motor of	high rating.	
		a) Rotor Resistance sta	rter	
Q.3	Attempt	t any FOUR of the follow	ing:	16 Marks
a)	Compar	_		
Ans:	Ans: (Any Four point expected: 1 Mark each, To			
	S.No	Basis	Overhead service	Underground service connection
	1	Initial cost	connection Less	More
	2	Identification of fault	Easy	Difficult
		Inclution of fault	Lasy	Dimoun
	3	Appearance	Appearance is poor. OR not so good	Appearance is good.
	4	Safety	Less safety	More safety
	5	Maintenance	Easily possible	difficult
	6	Maintenance cost	less	More
	7	Use	For general premises	For thickly populated area or industrial purpose.
b)	Dofino t	he following terms as per	· IS: (i) Wiring diagram(ii)	Schomatic diagram
Ans:	1	ng diagram :		(2 Marks)
			he connection of an installati	
	show	0 0	actually made and also give	•
			actually made and also give	s myour or winning.
	For	example:		





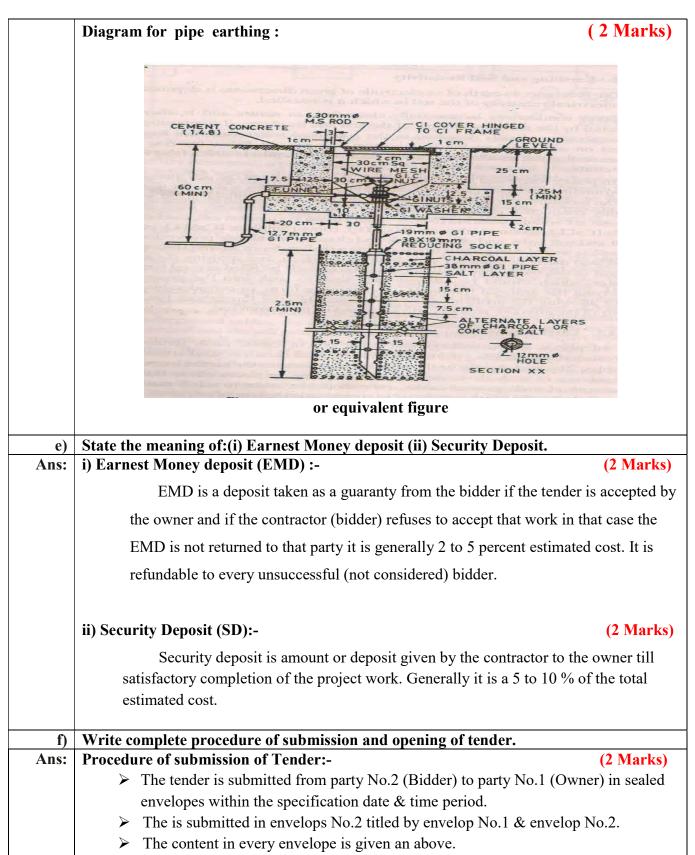


Subject	SUMMER– 2019 Examinations t Code: 17416 <u>Model Answer</u>	Page 13 of 30
	No. of power Sub circuits = $\frac{Total \ electrical \ power \ load}{2000 \ W \ or \ 3000 \ W}$	
	OR	
	No. of power Sub circuits = $\frac{Total \ No.of \ power \ po \ int \ s}{2 \ or \ 3 \ po \ int \ s}$	
	5) Find out total power consumption of every lighting and power sub circ	cuits.
	6) Find out rated Input current for every lighting and power sub circuit.	
	V1 $\cos \phi$ P = Input power for every sub circuit	
	V = voltage = 230 V, $I = Input current for every sub cir$	cuit
	7) Determine the size of wire required for every sub circuit by considerin	g overload
	starting surge and future expansion.	
	8) Draw the single line diagram.	
	9) Mark the batten on plan layout.	
	10) Find out the total length of batten required for every sub circuit and w	hole
	commercial installation.	
	11) Find out the total length and size of wire required for every sub circu	it.
	12) List out the material required for whole commercial installation.	
	13) Find out cost of material and labour in estimation chart.	
	14) Find out the total cost of estimation with profit margin and contingend	cies charges.
	15) Find out per point charges.	
	16) Draw the circuit diagram.	
d)	State the need of earthing and draw neat labeled sketch of pipe earthing.	
Ans:	Need of earthing: (2	Marks)
	1. To provide an alternative path for the leakage current to flow towards	earth.
	2. To save human life from danger of electrical shock due to leakage cur	rent.
	3. To protect high rise buildings structure against lightening stroke.	
	4. To provide safe path to dissipate lightning and short circuit currents.	
	5. To provide stable platform for operation of sensitive electronic equipr	nent.



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#### **SUMMER-2019 Examinations Model Answer**

Subject Code: 174	416 <u>Model Answer</u>	Page 15 of 30
	OR	
×	The system of submitting tender documents is also called as two en The treasury challan, deposit, call receipt, forwarding letter the copregistration certificate, income tax clearance certificate, and list of used to be sealed in one envelope.	bies of f machinery to be
	The tender set itself with quoted value should be sealed in another two sealed envelopes should again be put in one coverer and seale this cover, the name of the work, address of the receiving authority written. These envelopes are then handed over in person or send b address mentioned before the specified time and date <b>OR</b>	d. On the top of y should be
4	According to old procedure three envelopes are there and in third e offered by the tenderer is given and it is mention as " <b>Envelop No</b>	
The	<b>re of Opening of Tender:-</b> e sealed envelopes are opened in presence of representative of bidde edure is as below • The tenders are always opened at specified date & time in front o	
	of every bidder.	
	Initially envelop No.1 of every party is opened. The all documen	ts which are
	given as above are checked if found O.K. then envelope No.2 of opened.	those parties is
	<ul> <li>If one of the party having the any short coming in envelop No.1 t</li> <li>No.2 of that party is not opened.</li> </ul>	hen the envelop
	The all contents in envelop No.1 are checked. It is as above & after all envelops of all parties the comparative statement is done and a company the contract is handed over.	
	<ul> <li>If one of the company having quotation of lowest price can be re-</li> <li>No.1 (Owner) due to poor reputation, large works in hand, unsuit</li> <li>without any reason.</li> </ul>	
	At first envelop No.1 of all parties are opened and comparative s parties done.	statement of all
	The rejected party of whose envelope No.1 is invalid there envelopeened it is freezed.	ope No.2 are not

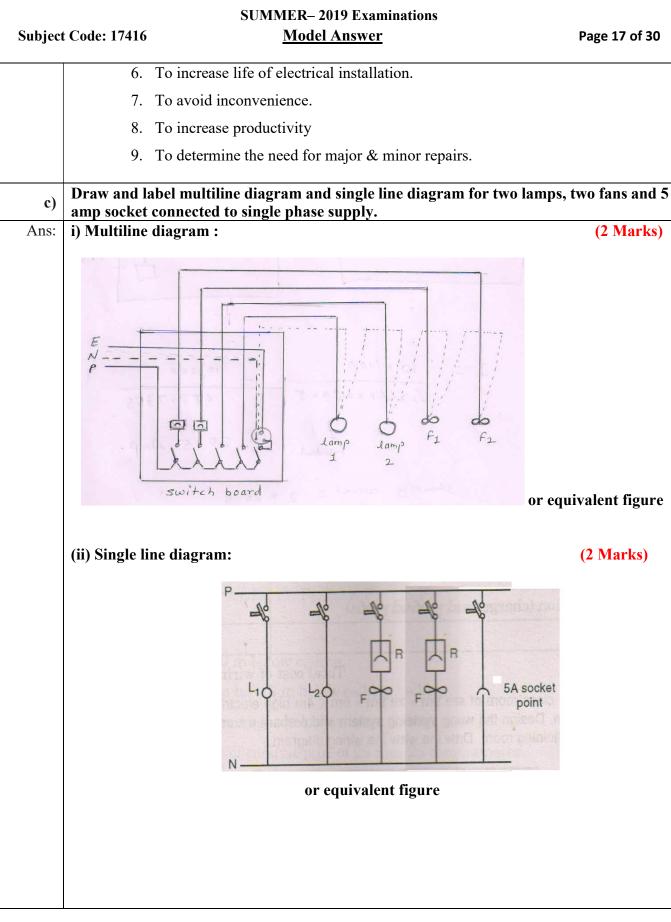


## **SUMMER-2019 Examinations** Model Answer

Subject	t Code: 17416 <u>Model Answer</u>	Page 16 of 30
	<ul> <li>For all reaming parties envelope No.2 opened and deta statement is done.</li> <li>For lowest eligible bidders the contract is handed over</li> </ul>	
0.4		
Q.4 a)	Attempt any FOUR of the following:Draw a labeled diagram of underground service connection.	16 Marks
Ans:	Labeled diagram of underground service connection:	(4 Marks)
	Cable Cable 3 metre Main board	]
	Brick Sand Inner cable head Cable	OR equivalent figure
b)	head	OR equivalent figure
b) Ans:	Cable 8 m	OR equivalent figure (4 Marks)
/	Cable B m fead Cable B m fead State the purpose of maintenance of electrical installation.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.         4) To minimize cost of repairing and routine work cost.	
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.         4) To minimize cost of repairing and routine work cost.         5) To increase the quality of work.	(4 Marks)
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.         4) To minimize cost of repairing and routine work cost.         5) To increase the quality of work.         OR         Purpose of maintenance of electrical installation:-	(4 Marks)
/	State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.         4) To minimize cost of repairing and routine work cost.         5) To increase the quality of work.         OR         Purpose of maintenance of electrical installation:-         1. To prevent minor faults from developing into major b	(4 Marks)
/	head         Cable         State the purpose of maintenance of electrical installation.         Purpose of maintenance of electrical installation is as belows.         1) To increase the life of installation.         2) To increase the efficiency of installation.         3) To avoid the interruption in work or system.         4) To minimize cost of repairing and routine work cost.         5) To increase the quality of work.         OR         Purpose of maintenance of electrical installation:-         1. To prevent minor faults from developing into major b         2. To reduce breakdown period.	(4 Marks) oreakdown.



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d)	State the criteria for selecting contractor.
Ans:	Following the criteria for selection of contractor:
	(Any Four points are expected: 1 Mark each)
	1. Contractor should be well reputed
	2. Past experience of the Contractor
	3. Contractor licenses should be valid
	4. Works in hand of the Contractor.
	5. Manpower, Machines, Material availability of the contractor.
	6. Tax clearance certificate & financial power of contractor.
e)	State the design considerations of commercial installation.
Ans:	(Minimum Eight point expected: 1/2 each point)
	The following design procedure for commercial installation:
	1) Find out the type of load and total electrical load for the given commercial installation.
	2) Differentiate this total electrical load in lighting load and power load.
	3) Make the no. of lighting sub circuit for lighting load.
	No. of Lighting Sub circuits = $\frac{Total \ Electrical \ lighting \ load}{800 \ W}$
	OR
	No. of Lighting Sub circuits = $\frac{Total \ No. of \ lighting \ point}{10}$
	4) Make the no. of power sub circuits for power load.
	No. of power Sub circuits = $\frac{Total \ electrical \ power \ load}{2000 \ W}$
	2000 W or 3000 W
	OR Total No of nowar points
	No. of power Sub circuits = $\frac{Total \ No.of \ power \ po \ int \ s}{2000 \ W \ or \ 3000 \ W}$
	5) Find out total power consumption of every lighting and power sub circuits.
	6) Find out rated Input current for every lighting and power sub circuit.
	$P = V1 \cos \phi$ $P = Input power for every sub circuit$
	V = voltage = 230 V
	I = Input current for every sub circuit



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	7) Determine the size of wire required for every sub circuit by considering overload
	starting surge and future expansion.
	<ul><li>8) Draw the single line diagram.</li><li>9) Mark the batten on plan layout.</li></ul>
	<ul> <li>10) Find out the total length of batten required for every sub circuit and whole commercial installation.</li> <li>11) Find out the total length and size of wire required for every sub circuit.</li> </ul>
	12) List out the material required for whole commercial installation.
	13) Find out cost of material and labour in estimation chart.
	14) Find out the total cost of estimation with profit margin and contingencies charges.
	15) Find out per point charges.
	16) Draw the circuit diagram.
f)	State the sequence to be followed to prepare estimate of factory unit.
Ans:	(Minimum Eight point expected 1/2 each point)
	Following the sequence to be followed to prepare estimate of factory unit:-
	1) Find out output power of every machine in watts.
	1) 1 HP = $735.5$ w
	2) 1 BHP = 746 w
	3) 1 KVA = $1000$ VA. Assume P.f.
	2) Find out Input power of every machine by assuming the efficiency of every machine.
	Input power of machine = $\frac{\text{output power of machine}}{\frac{1}{1} + \frac{1}{1}}$
	3) Find out Input current of every machine for 1-ph machine.
	Input power = V I $\cos \phi$
	V = Input voltage = 230V
	$\cos \phi = P.f.$
	I = Input current
	If the machine is 3-ph
	Input power = $\sqrt{3}$ V <sub>L</sub> I <sub>L</sub> cos $\phi$
	$V_L$ = Line voltage = 400V
	$I_L$ = Line current or Input current



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	$\cos \phi = P.f.$	
	4) Find out size and core of cable required for every machine, size of cabl	e is decided by
	starting current. Which is assumed two times Input current to sustain	starting surge,
	overload, momentary short circuit and future expansion.	
	5) Find out total Electrical load of given factory.	
	6) Determine the Input current required for whole factory.	
	$P = \sqrt{3} V_L I_L \cos \emptyset$	
	7) Determine the size & core of Input cable required for whole factory. To	decide the size
	of current is assumed two times rated Input current for future expan	nsion, overload
	starting surge and momentary short circuit.	
	8) List out the material required for factory electrification.	
	9) Make the estimation chart for material and labour also.	
	10) Find out total cost of estimation by assuming contingencies changes and	d profit margin.
	OR	
	Following the sequence to be followed to prepare estimate of factory unit:-	
	i) Input current of the motor	
	ii) Selection of size of cable and conduit	
	iii) Determination of rating of fuse	
	iv) Selection of rating of main switch	
	v) Distance between Main board and control board	
	vi) Type of supply for every machine	
	vii) Earthing type and its size.	
Q.5 a)	Attempt any FOUR of the following: What is MCB? Give any two functions of MCB.	16 Marks
Ans:	MCB:	(2 Mark)
	MCB means Miniature Circuit Breaker. It is used in the place of Fuse	. Generally,
	electricity is pass through the MCB. When the amount of current increas	es, the MCB
	turns off and it breaks the circuit. It prevents from burning of Home app	liances.
	Functions of MCB :       (Any Two point expected: 1 Mark each, 2)	Marks)



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	1. MCB is safer to ha	ndle, whereas Fuse need to remove from live	circuit, and a
	copper or aluminiu	m strands should be connected at both ends o	of strips.
	2. Same MCB can trip	p circuit multiple times, whereas Fuse need to	o change every
	time when it trips.		
	3. MCB body is made	e of GRP (Glass Reinforced plastic) does not	break with the age,
	whereas Fuse will	break with age.	
	4. Flexibility in opera	tion is possible, whenever circuit is tripped ju	ust we need to
	change position of	MCB as like as our switch.	
<b>b</b> )	State the purpose of fo (iv) Nipple.	llowing in conduit wiring: (i) Elbow (ii) Co	onduit Box (iii) Bushing
Ans:	i) Elbow :		(1 Mark)
		rection of the conductor path as per wiring ins	stallation at the right
	angles.		
	ii) Purpose of Condui		(1 Mark)
		and inspect incoming and outgoing terminals	
	(iii) Purpose of Bushin	0	(1 Mark)
	•	ed to protect both wires and Cables and surfa vires, bushings insulate openings for the wire aged in any way.	• •
	(iv) Purpose of Nipple	: To joint the two separate size (diameter) PV	/C conduit. (1 Mark)
c) Ans:		d to prepare appropriate estimation for re e to be followed for preparing estimate for	
	installation)	(Any Eight point exp	pected: 1/2-Mark each)
	Following sequence to	be followed for preparing estimate for a r	esidential installation:-
	1) Find out the total	electrical load for the given residential instal	lation.
	2) Differentiate this t	total electrical load in lighting load and powe	r load.
	3) Make the no. of light	ghting sub circuit for lighting load.	
	No. of Lightin	$g Sub circuits = \frac{Total \ Electrical \ lighting \ loc}{800 \ W}$	ad

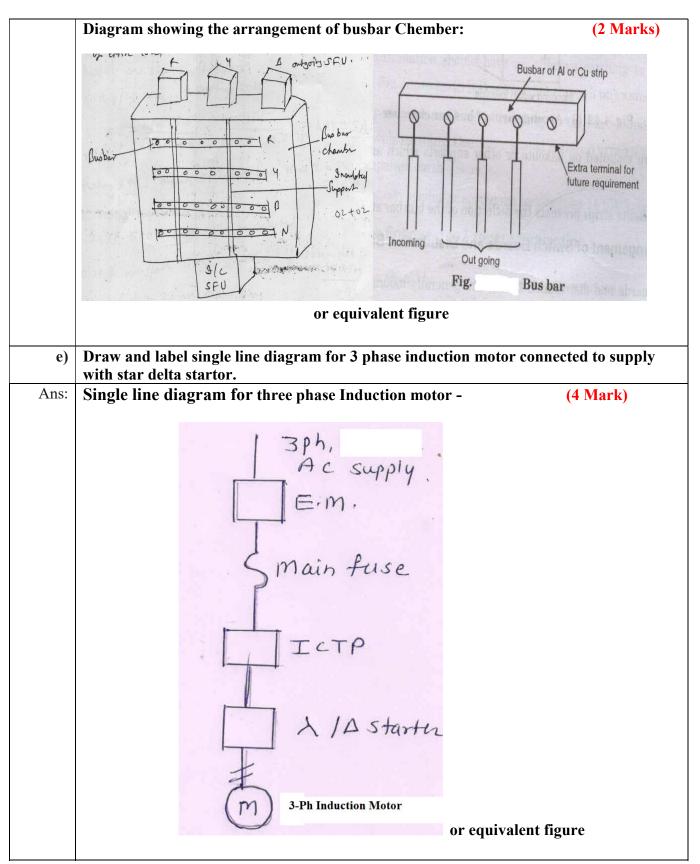


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Subjec	Code: 17416 <u>Model Answer</u>	Page 22 of 30	
	OR		
	No. of Lighting Sub circuits = $\frac{Total \ No. of \ lighting \ point}{10}$		
	4) Make the no. of power sub circuits for power load.		
	No. of power Sub circuits = $\frac{Total \ electrical \ power \ load}{1000 \ W \ or \ 2000 \ W}$		
	OR		
	No. of power Sub circuits = $\frac{Total \ No.of \ power \ po \ int \ s}{2 \ or \ 3 \ po \ int \ s}$		
	5) Find out total power consumption of every lighting and power sub circ	cuits.	
	6) Find out rated Input current for every lighting and power sub circuit.		
	V1 $\cos \phi$ P = Input power for every sub circuit		
	V = voltage = 230 V I = Input current for every sub circu	it	
	7) Determine the size of wire required for every sub circuit by considerin	g overload	
	starting surge and future expansion.		
	8) Draw the single line diagram.		
	9) Mark the batten on plan layout.		
	10) Find out the total length of batten required for every sub circuit and w installation.	hole residential	
	11) Find out the total length and size of wire required for every sub circu	it.	
	12) List out the material required for whole residential installation.		
	13) Find out cost of material and labour in estimation chart.		
	14) Find out the total cost of estimation with profit margin and contingend	cies charges.	
	15) Find out per point charges.		
	16) Draw the circuit diagram.		
d)	Define Busbar and draw and label diagram showing its arrangement and		
Ans:	Meaning of Bus-bar: -	(2 Mark)	
	Busbar means aluminium or copper strips where incoming & outgoing	g lines are	
	connected. OR Sometimes stranded aluminium or copper conductors.		



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f)	A 10 kW, 440 V, 3 ph, 50 Hz 1.M is to be installed in a workshop. The main board is 15 m away from the main switch and starter of a motor. The main switch and starter are mounted on one board and are 1.5 m away from the motor foundation. Show the layout of wiring and estimate quantity of material required.
Ans:	Note: Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
	Assuming height of Ceiling if 3 m from the floor.
	Motor is installed 1 M away from the nearest wall.
	Height of Main Switch is 1.2 M from the floor
	Step No. 1:- The out power of induction motor = $10 \times 10 = 10000 \text{ W}$ (1/2 Mark)
	<b>Step No. 2:-</b> Input power of I. M = output power of I M / efficiency of IM motor.(1/2 Mark)
	Assuming efficiency of I.M is 80 %
	Input power of induction motor = $10000 / 0.8 = 12500 \text{ W}$
	Step No. 3:- To determine the rated current for I.M (1/2 Mark)
	$P = \sqrt{3} V_L I_L \cos\phi \qquad \qquad V_L = 440 V$
	$I_L = \frac{P}{\sqrt{3} V_L \cos\phi}$
	$I_L = \frac{12500}{\sqrt{3} \times 440 \times 0.8} \qquad Cos \phi = 0.8 assumption$
	$I_L = 20.5 Amp$ Rated current = 20.5 Amps
	Step No. 4:- To determine the size & core of cable: (1/2 Mark)
	Starting current is assumed two times rated input current for starting surge,
	momentary short circuit & overload. Starting current = $2 \times 20.5 = 41$ Amp
	So use,
	10 Sqmm 4 core <b>OR</b> 16 Sqmm 4 core cable for the I.M.( or 3 core cable)
	Step No. 5:- Determined the size length & dimensions of ICTP earth wire at input cable:-
	The rating of main switch is 450 V, 60 Amp ICTP ISI mark
	Size of earth wire 8 SWG copper or 6 SWG GI (1/2 Mark)
	Length of earth wire = $2$ times length of cable
	Length of input cable for I.M at actual



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Step No	<b>D.6:</b> Draw the circuit Diagram	(1/21
2.4.1	15 m ain board starter 1:5 motor	m
4		or equivalent f
Step I Mate	Length of cable - it should be calculated as per the crial Schedule:	ir assumed distanc
Mate	60 A or 50A Busbar with Netural link	01
-	erial Schedule:	
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A	01 01 02
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter	01 01 02 01
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire	01 01 02 01 0.5.kg
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate	01 01 02 01 0.5.kg 01
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board	01 01 02 01 0.5.kg 01 04
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry	01 01 02 01 0.5.kg 01 04 lumpsum
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB	01 01 02 01 0.5.kg 01 04 lumpsum 02
Mate	60 A or 50A Busbar with Netural link3-ph,4 wire 415V, 40-60A, A.C. supply Energy MeterICTP 450V,60AStar Delta Starter or soft starter8 SWG Earthing Wire60 cm x 60cm x6.36 mm Copper Earthing PlateEarthing nut-boardEarthing Sundry12x12 Wooden Board for SDB Screw 3 inch length	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No 06 No
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length         R,Y,B Indication Lamp	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No 06 No 03
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length         R,Y,B Indication Lamp         PVC Tape	01 01 02 01 0.5.kg 01 04 04 04 02 12 No 06 No 03 04
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length         R,Y,B Indication Lamp         PVC Tape         Saddles	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No 06 No 03 04 1 box
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length         R,Y,B Indication Lamp         PVC Tape         Saddles         32mm PVC conduit (3 Mtr pipe) 1.5mm thickness	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No 06 No 03 04 1 box 7 pipe
Mate	60 A or 50A Busbar with Netural link         3-ph,4 wire 415V, 40-60A, A.C. supply Energy         Meter         ICTP 450V,60A         Star Delta Starter or soft starter         8 SWG Earthing Wire         60 cm x 60cm x6.36 mm Copper Earthing Plate         Earthing nut-board         Earthing Sundry         12x12 Wooden Board for SDB         Screw 3 inch length         Screw 1 inch length         R,Y,B Indication Lamp         PVC Tape         Saddles	01 01 02 01 0.5.kg 01 04 lumpsum 02 12 No 06 No 03 04 1 box



# SUMMER- 2019 Examinations <u>Model Answer</u>

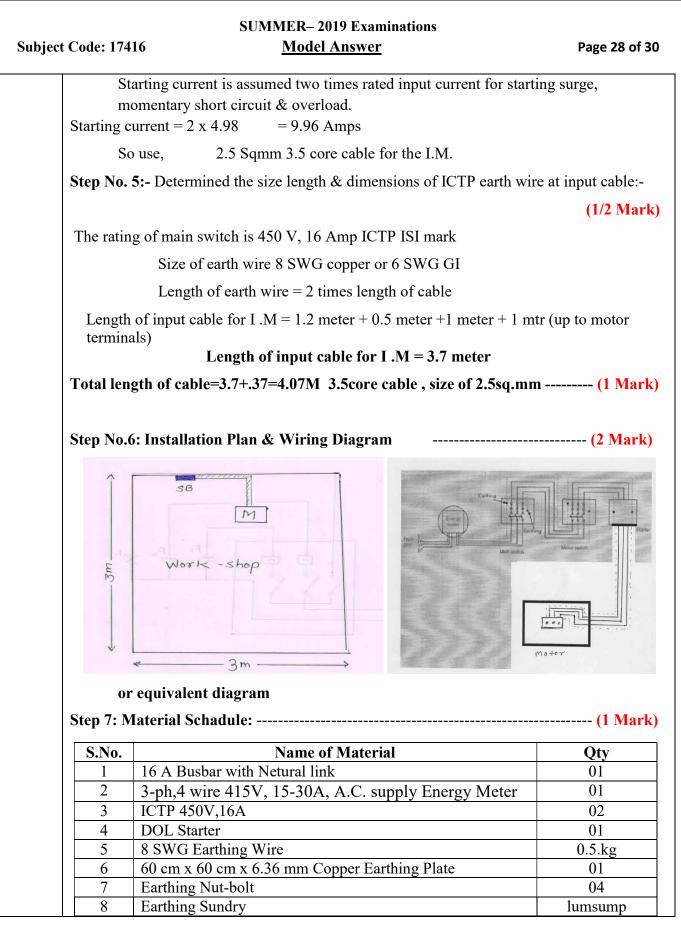
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Q.6	Attempt any TWO of the following: 16 Marks		
a) i)	(i) State any four rules for motor wiring.		
Ans:	<ul> <li>Ans: Important rules of motor wiring: (Any Four points are expected: 1 Mark each 1. The supply to every motor is controlled by main switch. Main switch may be Id for single phase machine and ICTP for 3-ph machine.</li> <li>2. Starter is required to start the motors, if the capacity of the motor is less than 5 then DOL starter can be used and if it is more then star-delta starter, auto transfer starter, or rotor resistance starter etc (depends upon types of motor) can be used</li> <li>3. The size and core of cable is also decided. Size of the cable is decided by the</li> </ul>		
	starting current of every machine, generally starting current is assumed two times of rated input current of every machine		
	3. Type of the cable is decided by the type of supply of the machine, if the machine is single phase then two core cables is used and if the machine is three phase delta connected then three core cable is selected.		
	If the machine is star connected then 3.5 cores or 4- core cable is selected		
	4. The path and mounting of cable is selected so that shortest route and convenience of power machine.		
	5. Unarmourded cable can be selected for indoor power machine and armored cable can		
	be selected for outdoor power machine.		
	OR		
	<ul> <li>Each motor should be provided with separate cable for distribution board or main board.</li> </ul>		
	ii) Each motor should be individually controlled		
	<ul><li>iii) Rating of fuse, ICTP or ICDP, &amp; starter should be based on starting current which is assumed two times rated input current.</li></ul>		
	iv) The motor should be earthed at two distinct terminals by 8 SWG copper wires.		
	v) The voltage drop in the cable should be with the tolerance limit $+$ or $-5$ %		
	vi) All protective measures should be installed for each motor.		
	vii) Control unit should be near to motor as far as possible.		
	viii) Suitable KVAr rating of capacitor should be installed near to motor.		



Subject	SUMMER– 2019 Examinations Code: 17416 <u>Model Answer</u>	Page 27 of 30			
a) ii)	a) ii) (ii) Give the procedure to calculate motor current in any industrial inst				
Ans:	Ans: Following the procedure to calculate motor current in any industrial installa				
	Total output power = Total $H.P \times 735.5$	(1 Mark)			
	Rated input current $I_L = \frac{HP \times 735.5}{\sqrt{3} V_L \times \eta \times Cos\phi}$				
	Rated input current $I_L = \frac{.H.P \times 735.5}{\sqrt{3} \times 415 \times efficency \times P.f}$				
	= Amp	(2 Mark)			
	It is assumed that starting current is two times rated input current. Starting current = $2 \times \dots = \dots$ Amp by this ampere				
	type of cable is decided. The fuses are also selected for this current.	(1 Mark)			
b)	Prepare a complete estimate to install a 3-phase 400 V, 50 Hz, 3 Hp ind be used for grinding purpose in a small workshop having room size of Assume necessary data required for the estimation. Draw installation p diagram.	3 m x 3 m.			
Ans:	Note: Credits may be given step wise for numerical problems. In assumed constant values may vary and there may be some c candidate's answers and model answer.				
	Assuming height of Ceiling if 3 m from the floor.				
	Motor is installed 1 M away from the nearest wall.				
	Height of Main Switch is 1.2 M from the floor				
	Step No. 1:- The out power of induction motor = $3 \times 735.5 = 2206.5$ W	(1/2 Mark)			
	<b>Step No. 2:-</b> Input power of I. $M =$ output power of I M / efficiency of IM is Assuming efficiency of I M is 80 %	motor (1 Mark)			
	Assuming efficiency of I.M is 80 % Input power of induction motor = $2206.5 / 0.8 = 2758.12$ W				
	Step No. 3:- To determine the rated current for I.M	(1/2 Mark)			
	$P = \sqrt{3} V_L I_L \cos \phi \qquad V_L = 400 V$	(1/2 Wark)			
	$F = \sqrt{3} V_L I_L Cos \phi \qquad V_L = 400 V$ $I_L = \frac{P}{\sqrt{3} V_L Cos \phi}$				
	$I_L = \frac{2758.12}{\sqrt{3} \times 400 \times 0.8}$ Cos $\phi = 0.8$ assumption				
	$I_L = 4.98 \ Amp$ Rated current = 4.98 Amps	(1 Mark)			
	Step No. 4:- To determine the size & core of cable:	(1/2 Mark)			







### **SUMMER-2019 Examinations**

<b>Subject Code:</b>	17416
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Model Answer

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	9 12x12 Wooden Board for SDB	02
	10 Screw 3 inch length	12 No
	11 Screw 1 inch length	06 No
	12 R,Y,B Indication Lamp	03
	13 PVC Tape	01
	14 Saddles	1 box
	15 32mm PVC conduit (3 Mtr pipe) 1.5mm thickness	7 pipe
	17 2.5 Sqmm x 4 Copper armored cable	10 Mtr
	18 Bend	02 approx.
	19 Lug & gland	06 approx
c)	A college canteen hall has 6 m x 4 m size. It is provided with the f (i) 12 nos of tube lights 40 watt each. (ii) 6 nos of fan points of 60 (iii) 4 nos of plug points of 240 watt each. Design and draw electric scheme and estimate quantity of material and their cost required wiring system.	watt each. ical installation for casing capping
Ans:	Note: Credits may be given step wise for numerical problem	
	assumed constant values may vary and there may be so	ome difference in the
	candidate's answers and model answer.	
	<b>Given Data: (The Assumed data may be vary) (Give stepwise Ma</b> Total load in Hall = tubes $\times$ watt = $12 \times 40 = 480W$	arks as mention below)
	$=Fans \times watt = 06 \times 60 = 360 W$	
	$=$ Sockets watt $=$ 04 $\times$ 240 $=$ 960 W	
	$Total \ load \ in \ Hall = tubes \ in Watt + Fans \ in \ Watt + Socket \ in \ watt$	
	<i>Total load in</i> $Hall = 480 + 360 + 960 = 1800 watt$	(1 Mark)
	Total load in $Amps = \frac{1800}{230} = 7.82 \ A \cong 8 \ Amp  assuming \ p.f. = 1$	
	Rating main switch: - since more current is 8 A.	
	Assumed that Staring current = 1.5 times rated current	nt
	So starting current = $1.5x 8 = 12 A$	
	So Use:-	
	240V, 16A, ISI mark Main switch of any company	
	No. of lighting sub circuit = $\frac{1800}{800}$ = 2.25 $\cong$ 3	(1 Mark)



### **SUMMER-2019 Examinations Model Answer**

	6 <u>Model Answer</u>		P	age 30 of 30
Layout	Drawing:-			- (2-Marks
		× LSX 4 1 8 1 12 1 12 1 12 1 12 1 12 1 12 1 1		
	or equivalent figu	ire		
	o <mark>te:- Cost of material may vary so do not s</mark> lle & cost of Material: -	tick on final f	igures	(4-Mark)
S.No	Material of Material	Quantity	Rate	Total
				Amount
1	ICDP 250V,16A	01	250.00	250.00
2	Fuses 250V, 16A	02	45.00	90.00
3	PVC Casing Capping (2Mtr pipe) 1.5mm	16 Nos	45.00	720.00
	thickness	(32 Mtr)		
4	Copper Earthing Plate	01	490.00	490.00
6	DP	03	150.00	450.00
7	Earthing Sundry	lumsump	200.00	200.00
8	6A S.P.S.T.	22	10.00	220.00
9	6A Three point socket	04	12.00	48.00
10	Ceiling rose	18 01 Dur dla	10.00	180.00
11	1.5 Sqmm PVC wire (90 Mtr -1 bundle)	01 Bundle 40 Mtr	550	550.00
11 12	1 Sqmm PVC wire Running earth 10" x12" Switch Board	40 Mtr 02 Nos	7.00 25.00	280.00
12		22 NOS	70.00	1540.00
	Labour Charges	Total Ar		<b>5068.00</b>
12	Contingencies+ profit marcin	110/. A		
13	Contingencies+ profit margin	10% Amo		507.00 5575.00