

17457

11920

3 Hours / 100 Marks

Seat No.

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- Instructions* – (1) All Questions are *Compulsory*.
- (2) Illustrate your answers with neat sketches wherever necessary.
- (3) Figures to the right indicate full marks.
- (4) Use of Non-programmable Electronic Pocket Calculator is permissible.
- (5) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination.

Marks

- 1. Attempt any FIVE of the following:** **20**
- Define pressure vessels and list various types.
 - Explain dilation of pressure vessels and its effects.
 - Explain the stresses in bi-metallic joints.
 - An air receiver consisting of a cylinder closed by hemispherical ends. It has a storage capacity of 0.25 m^3 and an operating internal pressure of 5 MPa . It is made of plain carbon steel with ultimate strength of 340 N/mm^2 . Taking factor of safety 4 and neglecting the effect of welded joints, determine the dimensions of the receiver.
 - Define ligament efficiency and explain how it is calculated.
 - Define stress concentration and list various areas in boiler having stress concentration.
 - Classify various techniques used for NDT of welds.
 - List four requirements of materials for pressure vessels.

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- 2. Attempt any FOUR of the following:** **16**
- a) Define terms related to pressure - working pressure, design pressure and hydrostatic test pressure.
 - b) Classify various types of end closures for cylindrical pressure vessels.
 - c) Define -
 - (i) Dead load
 - (ii) Wind load
 - (iii) Piping load
 - (iv) Combination loads w.r.t. pressure vessels.
 - d) Explain the effect of design pressure and temperature on design of pressure vessel.
 - e) List the stresses induced in flanges and flanged joints.
 - f) Explain the ways of reinforcement in pressure vessels.
- 3. Attempt any TWO of the following:** **16**
- a) Explain design procedure for support skirts and support lugs.
 - b) Discuss the calculation of membrane stress in semi ellipsoidal and conical heads.
 - c) Explain the need and design of stiffeners with one example.
- 4. Attempt any TWO of the following:** **16**
- a) Explain the design of nozzle and its reinforcement, placement and shape.
 - b) Explain the stress concentration in circular and elliptical opening
 - c) (i) Define fatigue concentration and it's effects.
(ii) Explain design of multishell construction.

5. Attempt any TWO of the following:**16**

- a) Explain any four procedural welding defects and give remedy for it and diagnostic method.
- b) Differentiate welded joints with bolted joints using following points -
 - (i) Strength
 - (ii) Process difficulty
 - (iii) Power required
 - (iv) Defects
 - (v) Design
 - (vi) Applications
 - (vii) Limitations
 - (viii) Cost
- c) Enlist four accessories and four mounting used in boiler. Explain their working and uses in brief.

6. Attempt any TWO of the following:**16**

- a) Explain the selection process of material for hydrogen service.
 - b) Explain various methods of attaching protective layers.
 - c) With neat sketch explain the terminology of pressure vessel.
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