22455

Marks

10

12

11920 3 Hours / 70 Marks

Seat No.				

Instructions : (1) All Questions are *compulsory*.

- (2) Illustrate your answers with neat sketches wherever necessary.
- (3) Figures to the right indicate full marks.
- (4) Assume suitable data, if necessary.

- 1. Attempt any FIVE of the following :
 - (a) Differentiate between Natural & Synthetic rubber.
 - (b) Name any two preservatives used in Latex.
 - (c) State any four applications of silicon rubber.
 - (d) State the principle of mastication.
 - (e) State the need of vulcanization.
 - (f) Draw a neat labelled diagram of compression moulding machine.
 - (g) State any four advantages of Thermoplastic Elastomer (TPE).

2. Attempt any THREE of the following :

- (a) Describe the sources of natural rubber and give composition of latex.
- (b) State any four important properties and applications of neoprene rubber.
- (c) Describe the construction and working of a two roll mill with a labelled sketch.
- (d) Suggest the calendering process for single side coating. Explain the method.

3. Attempt any THREE of the following :

(a) State any four molecular requirements of rubbery material.

P.T.O.

12

[2 of 2]

- (b) Suggest the rubber materials for the following products :
 - (i) Truck Tyre
 - (ii) Gasket
 - (iii) Conveyor belt
 - (iv) Inner tube of a tyre
- (c) State the longform of EPDM rubber. State its four important properties.
- (d) State function and example of following additives :
 - (i) filler
 - (ii) plasticizer

4. Attempt any THREE of the following :

- (a) Describe the method of microwave vulcanization.
- (b) Explain manufacturing of styrene butadiene rubber by any one method.
- (c) Describe the transfer moulding process for moulding a rubber product.
- (d) Suggest a rubber material for the production of inner tube of a tyre. Explain its manufacturing process and properties.
- (e) Suggest the rubber and compound recipe for O'Ring.

5. Attempt any TWO of the following :

- (a) Describe a hardness test and solubility test for a rubbery product.
- (b) Describe the construction and working of ram extrusion of rubber with neat sketch.
- (c) Explain the skimming and fractioning methods for rubber calendering.

6. Attempt any TWO of the following :

- (a) Describe the mechanism of peroxide vulcanizate. State its advantages and limitations.
- (b) Explain the functions and give examples of the following :
 - (i) antioxidant
 - (ii) antiozonants
 - (iii) processing aid
- (c) Explain in brief latex processing technique.

22455

12

12