

22369

11920

3 Hours / 70 Marks

Seat No.

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- Instructions :**
- (1) All Questions are *compulsory*.
  - (2) Answer each next main Question on a new page.
  - (3) Illustrate your answers with neat sketches wherever necessary.
  - (4) Figures to the right indicate full marks.
  - (5) Assume suitable data, if necessary.
  - (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
  - (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

**Marks**

**1. Attempt any FIVE of the following :**

**10**

- (a) Define : Tex and Denier.  
A polyester filament yarn of 100 meters weighs 2 gm, calculate its Denier and Tex.
- (b) Compare the level of twist in following 2 yarns.
  - (i) yarn A  $\rightarrow$  tpi = 24, count = 36<sup>S</sup> Ne
  - (ii) yarn B  $\rightarrow$  tpi = 18, count = 16<sup>S</sup> Ne
- (c) Explain the term CV% of yarn count.
- (d) Define U%, imperfections and random variations.
- (e) Describe the term crimp. State its significance.
- (f) A 120 yard lea of cotton yarn weighing 2.315 gm has a breaking load of 86 pounds. Find out its CSP.
- (g) Explain the term tenacity with the help of an example.

**2. Attempt any THREE of the following :****12**

(a) Define :

- (i) British count
- (ii) Metric count
- (iii) Worsted count
- (iv) Woolen count

Give an expression for each of them.

- (b) Explain the effect of twist on strength of spun yarn and filament yarn with the help of a graph.
- (c) Explain various causes of hairyness in the yarn.
- (d) Explain the following terms :
  - (i) Stress-strain curve
  - (ii) Initial Young's modulus
  - (iii) Work of rupture
  - (iv) Work factor

**3. Attempt any THREE of the following :****12**

- (a)
  - (i) A cone of  $36^S$  worsted yarn weighs 7.5 kg. Find out the yarn it contains.
  - (ii) A 120 yards lea weighs 2.7 gm. Calculate its English count.
- (b) Describe the method of determination of single yarn by straightened yarn method.
- (c) Explain the terms 'Index of irregularity', 'Addition of irregularity' and 'Reduction of irregularity'.
- (d) Describe the method of determination of yarn hairyness by microscopic method.

- 4. Attempt any THREE of the following :** **12**
- (a) Explain the method to measure twist in double yarn.
  - (b) Describe the method to determine yarn hairyness by photoelectric method.
  - (c) Draw neat sketch of Instron tester.
  - (d) Explain method to determine dimensional stability of synthetic yarn in hot air.
  - (e) Explain the principle and procedure to determine tensile strength of yarn by CRT principle.
- 5. Attempt any TWO of the following :** **12**
- (a) Derive relation between yarn count and yarn diameter. Calculate the diameters of following yarns.
    - (i) 36<sup>S</sup> cotton yarn
    - (ii) 150 Denier polyester
  - (b) Describe in detail the method of measurement of yarn unevenness by the method of capacitance principle.
  - (c) Explain the procedure for measurement of lea strength of yarn. Describe method to determine CSP. State significance of CSP.
- 6. Attempt any TWO of the following :** **12**
- (a)
    - (i) Describe the effect of yarn irregularity on further processing and fabric quality.
    - (ii) Describe the importance of spectrogram.
  - (b) Explain various features of advance strength testing equipment – TENSJET.
  - (c) Describe with sketches measurement procedure of crimp rigidity and crimp contraction of textured filament yarn.
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