315386

12526

3 Hours / 70 Marks Seat No. | | | | | | | | |

Instructions – (1) All Questions are *Compulsory.*

(2) Answer each next main Question on a new page.

(3) Illustrate your answers with neat sketches wherever necessary.

(4) Figures to the right indicate full marks.

(5) Use of Non-programmable Electronic Pocket Calculator is permissible.

(6) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. Attempt any FIVE of the following : **10**

a) Define 'performance rating'.

b) Enlist two types of time measurement methods in work study.

c) Define 'prime cost'.

d) Define total float and free float.

e) Give two applications of break-even analysis in garment industry.

f) Give graphical representation of BEP.

g) Define TPMP.

P.T.O.

Marks

2. Attempt any THREE of the following : **12**

a) Explain 'SHREDDIM' in method study.

b) Explain controlling functions of PPC.

c) Analyse Fulkerson's rule of numbering the events.

d) Analyse the costs involved in maintenance.

3. Attempt any THREE of the following : **12**

a) Enlist types of elements in time study with one example each.

b) Differentiate between AOA and AON.

c) Analyse the cost components in cost calculations for apparel product.

d) Compare preventive with breakdown maintenance.

4. Attempt any THREE of the following : **12**

a) Write steps in double sampling plan for apparel order inspection.

b) Balance a production line for 1000 units output/day of men's H/s shirt.

c) Write steps for forward and backward pass in network analysis.

d) XYZ industry manufactures garment motors.

The cost structure is given below -

Material - Rs. 50/ motor

Labour - Rs. 80/- per motor

Variable overheads - 75% of labour cost

Fixed cost - Rs. 2,40,000 /annum

Sales price - Rs. 230/- per motor

i) Determine no. of motors to be manufactured to meet break even.

ii) Determine no. of motors to be sold to earn profit of Rs. One Lakh

e) Explain condition based maintenance system.

Marks

5. Attempt any TWO of the following : **12**

a) A time study is conducted with following data

Elements ↓	Stop watch reading					Rating %
	1	2	3	4	5	
A	10	73	139	203	266	80
B	25	88	155	218	280	100
C	64	128	193	257	320	110

Calculate standard time if allowance is 12%.

b) 5 garments were selected at 8 different times and inspected for defectives -

Sample no.	1	2	3	4	5	6	7	8
No. of defectives	1	2	1	2	2	0	0	1

Draw "np" and "P" chart and comment.

c) Draw the network and final critical path -

Activity	**Duration (days)**
1 - 2	2
1 - 4	2
1 - 7	1
2 - 3	4
3 - 5	1
4 - 6	5
4 - 8	8
5 - 6	4
6 - 9	3
7 - 8	3
8 - 9	3

Marks

6. Attempt any TWO of the following : **12**

a) Prepare a man type process flow chart for bermuda manufacturing.

b) Determine amount of fixed cost if -

Total sales - 2,40,000/-

Direct material - 80,000/-

Direct labour - 50,000/-

Variable overheads - 20,000/-

Profit - 50,000/-

c) The time estimates for project are given below -

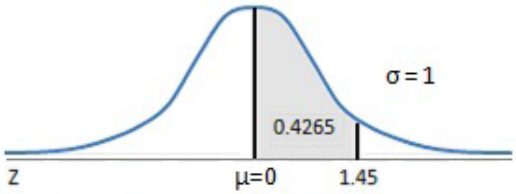
Activity	Predecessor	Time (days)		
		to	tm	tp
A	–	1	2	3
B	A	1	2	3
C	A	2	4	6
D	A	2	5	14
E	C, D	6	12	18
F	D	1	3	5
G	E	10	12	30
H	G	3	5	7
I	H	1	2	3
J	B & I	5	10	15

i) Construct the network and find critical path.

ii) Find the value of standard normal variate Z if project is to be completed two days earlier.

Areas Under the One-Tailed Standard Normal Curve

This table provides the area between the mean and some Z score.
For example, when Z score = 1.45 the area = 0.4265.



Z	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09
0.0	0.0000	0.0040	0.0080	0.0120	0.0160	0.0199	0.0239	0.0279	0.0319	0.0359
0.1	0.0398	0.0438	0.0478	0.0517	0.0557	0.0596	0.0636	0.0675	0.0714	0.0753
0.2	0.0793	0.0832	0.0871	0.0910	0.0948	0.0987	0.1026	0.1064	0.1103	0.1141
0.3	0.1179	0.1217	0.1255	0.1293	0.1331	0.1368	0.1406	0.1443	0.1480	0.1517
0.4	0.1554	0.1591	0.1628	0.1664	0.1700	0.1736	0.1772	0.1808	0.1844	0.1879
0.5	0.1915	0.1950	0.1985	0.2019	0.2054	0.2088	0.2123	0.2157	0.2190	0.2224
0.6	0.2257	0.2291	0.2324	0.2357	0.2389	0.2422	0.2454	0.2486	0.2517	0.2549
0.7	0.2580	0.2611	0.2642	0.2673	0.2704	0.2734	0.2764	0.2794	0.2823	0.2852
0.8	0.2881	0.2910	0.2939	0.2967	0.2995	0.3023	0.3051	0.3078	0.3106	0.3133
0.9	0.3159	0.3186	0.3212	0.3238	0.3264	0.3289	0.3315	0.3340	0.3365	0.3389
1.0	0.3413	0.3438	0.3461	0.3485	0.3508	0.3531	0.3554	0.3577	0.3599	0.3621
1.1	0.3643	0.3665	0.3686	0.3708	0.3729	0.3749	0.3770	0.3790	0.3810	0.3830
1.2	0.3849	0.3869	0.3888	0.3907	0.3925	0.3944	0.3962	0.3980	0.3997	0.4015
1.3	0.4032	0.4049	0.4066	0.4082	0.4099	0.4115	0.4131	0.4147	0.4162	0.4177
1.4	0.4192	0.4207	0.4222	0.4236	0.4251	0.4265	0.4279	0.4292	0.4306	0.4319
1.5	0.4332	0.4345	0.4357	0.4370	0.4382	0.4394	0.4406	0.4418	0.4429	0.4441
1.6	0.4452	0.4463	0.4474	0.4484	0.4495	0.4505	0.4515	0.4525	0.4535	0.4545
1.7	0.4554	0.4564	0.4573	0.4582	0.4591	0.4599	0.4608	0.4616	0.4625	0.4633
1.8	0.4641	0.4649	0.4656	0.4664	0.4671	0.4678	0.4686	0.4693	0.4699	0.4706
1.9	0.4713	0.4719	0.4726	0.4732	0.4738	0.4744	0.4750	0.4756	0.4761	0.4767
2.0	0.4772	0.4778	0.4783	0.4788	0.4793	0.4798	0.4803	0.4808	0.4812	0.4817
2.1	0.4821	0.4826	0.4830	0.4834	0.4838	0.4842	0.4846	0.4850	0.4854	0.4857
2.2	0.4861	0.4864	0.4868	0.4871	0.4875	0.4878	0.4881	0.4884	0.4887	0.4890
2.3	0.4893	0.4896	0.4898	0.4901	0.4904	0.4906	0.4909	0.4911	0.4913	0.4916
2.4	0.4918	0.4920	0.4922	0.4925	0.4927	0.4929	0.4931	0.4932	0.4934	0.4936
2.5	0.4938	0.4940	0.4941	0.4943	0.4945	0.4946	0.4948	0.4949	0.4951	0.4952
2.6	0.4953	0.4955	0.4956	0.4957	0.4959	0.4960	0.4961	0.4962	0.4963	0.4964
2.7	0.4965	0.4966	0.4967	0.4968	0.4969	0.4970	0.4971	0.4972	0.4973	0.4974
2.8	0.4974	0.4975	0.4976	0.4977	0.4977	0.4978	0.4979	0.4979	0.4980	0.4981
2.9	0.4981	0.4982	0.4982	0.4983	0.4984	0.4984	0.4985	0.4985	0.4986	0.4986
3.0	0.4987	0.4987	0.4987	0.4988	0.4988	0.4989	0.4989	0.4989	0.4990	0.4990
3.1	0.4990	0.4991	0.4991	0.4991	0.4992	0.4992	0.4992	0.4992	0.4993	0.4993
3.2	0.4993	0.4993	0.4994	0.4994	0.4994	0.4994	0.4994	0.4995	0.4995	0.4995
3.3	0.4995	0.4995	0.4995	0.4996	0.4996	0.4996	0.4996	0.4996	0.4996	0.4997
3.4	0.4997	0.4997	0.4997	0.4997	0.4997	0.4997	0.4997	0.4997	0.4997	0.4998
3.5	0.4998	0.4998	0.4998	0.4998	0.4998	0.4998	0.4998	0.4998	0.4998	0.4998
3.6	0.4998	0.4998	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999
3.7	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999
3.8	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999	0.4999
3.9	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000