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WINTER – 14 EXAMINATIONS

Important Instructions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and Communication Skills)
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.



Q.		MODEL A	NSWER	MARKS	TOTAL
NO.		Attempt a	ny three		MARKS 12
a)	SR NO	RENEWABLE ENERGY SOURCES	NONRENEWABLE ENERGY SOURCES	4 (any 4)	4
	1	the resources that can be renewed by reproduction are called renewable resources.	the resources that are present in fixed quantities are called non-renewable resources.	(4)	
	2	Renewable resources are inexhaustible.	Non-renewable resources are inexhaustible.		
	3	Renewable resources are not affected by the human activities.	Non renewable resources are affected by human activities.		
	4	All biotic resources are renewable.	Some abiotic resources are non-renewable.		
	5	Clean source of energy	They will emit pollutants		
	6	Cost is much therefore not used much	Cost is less therefore preffered		
	7	Available in the abundant form	Available in the limited form		
	8	For example: air and water.	For example- fossil fuels and minerals.		
b)	Flu i	n	Fluid 1 out Fluid 2 in Ieat Exchanger erflow	2	
	opposit Each o Becaus	te directions. f the fluids enters the heat exch se the cooler fluid exits the cou	4, exists when the two fluids flow in anger at opposite ends. nter flow heat exchanger at the end at exchanger, the cooler fluid will	2	



approach the inlet temperature of the hot fluid. Counter flow heat exchangers are the most efficient of the three types. In contrast to the parallel flow heat exchanger, the counter flow heat exchanger can have the hottest coldfluid temperature greater than the coldest hot-fluid temperature. c) Pre-ignition: The ignition of fuel in an internal-combustion engine before the spark passes through the fuel, re sulting from a hot spot in the cylinder or from too great a compression ratio for the fuel. ignition of the charge in an internal-combustion engine earlier in the cycle than is compatible with proper operation. Detonation: Detonation (generally caused by fuel with a low octane rating) is the tendency for the fuel to pre-ignite or auto-ignite in an engine's combustion chamber. This early (before the spark plug fires) ignition of fuel creates a shock wave throughout the cylinder as the burning and expanding fuel air mixture collides with the piston that is still traveling towards top-dead-center. The resulting knock/ping is the sound of the pistons slamming against the cylinder walls. Severe detonation can break pistons and destroy engines. d) TYPES OF STEAM NOZZLES: There are three important types; 1. Convergent nozzle. 2. Divergent nozzle. 3. Convergent - divergent nozzle. If the cross section of a nozzle increases continuously from entrance to exit; then it is called Divergent nozzle. If the cross section of a nozzle increases continuously from entrance to exit then it is called Divergent nozzle. This is used mostly in various types of steam turbines e) 1. According to the contents in the tube 4 4 4				
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	e)	discreent Nogle! Threat!	4	4



	a)Fire tube or smoke tube boiler, and (b) Water tube boiler	(any 4)	
	2.According to the position of the furnace		
	a) Internally fired boilers, and (b) Externally fired boilers		
	3.According to the axis of the shell		
	(a) Vertical boilers, and (b) Horizontal boiler		
	3. According to the number of tubes		
	(a) Single tube boilers, and (b) Multitubular boilers		
	5. According to the method of circulation of water and steam		
	(a) Natural circulation boilers, and (b) Forced circulation boilers.		
В	Attempt any one		8
a)	176U		8
	(40)		
	7		
	12		
	The Aller Aller		
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	Comp		
	A ()		
	(D)		
	(RE) Win (Power)		
	A D WELL TO WORK THE SHOW OF		
	A QI T Y T		
	T2 > 71		
	67.7 1.38		



Givey 91 LBJas C. S.P = 5.4 kus T1 = 50°C Power = 5 kw we know that	
C. J. P. = R. E Woomp = R. E. Power	
$C - \alpha p = \frac{T_1}{T_2 - T_1}$ $5. 9 = \frac{50}{T_2 - 50}$	
[Tz = 59.25°c] Also we know that C. o.p = RE	4
PO DEN 5 9 = R.E 5	4
RE= 27 kes	



b)	Radiant superheater Steam circulating pump Drain Evaporating drum	4 (Diagm.)	8
	Brief explanation:	2	
	Advantages:- 1. Loeffler boiler can carry higher salt concentration than any other type of boiler.	2 (any 2)	
	 Since evaporating tubes of Loeffler boiler carries only superheated steam there is no salt deposition so it is suitable for marine applications Boiler is compact in design 		
2	Attempt any four		16
a)	Impulse Turbine An impulse turbine, as the name indicates, is a turbine which runs by the impulse of steam jet In this turbine, the steam is first made to flow through a nozzle. Then the steam jet impinges on the turbine blades (which are curved like buckets) and are mounted on the circumference of the wheel. The steam jet after impinging glides over the concave surface of the blades and finally leave the turbine. Note: The action of the jet of steam, impinging on the blades, is said to be an impulse and the rotation rotor is due to the impulsive forces of the steam jets. De-Level ImpulseTurbine A De-Level turbine is the simplest type of impulse steam turbine, and is	4	4



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commonly used. It has the following main components:

- 1. Nozzle. It is a circular guide mechanism, which guides the steam to flow at the designed directionand velocity. It also regulates the flow of steam. The nozzle is kept very close to the blades, in order to minimisethe losses due to windage.
- 2. Runner and blades. Therunner of a De-Laval impulse turbine essentially consists of a circular disc fixed to a horizontal shaft. On the periphery of the runner, anumber of blades are fixed uniformly. The steam jet impinges on the buckets, which move in the direction of the jet. This movement of the blades makes the runner to rotate.

The surface of the blades is made very smooth to minimise the frictional losses. The blades are generally made of special steel alloys. In most of the cases, the blades are bolted to the runner disc. But sometimes the blades and disc are cast as a single unit.

It has been experienced that all the blades do not wear out equally with the time. A few of them get worn out and damaged early and need replacement. This can be done only if the blades are bolted to the disc.

3. Casing. It is an air-tight metallic case, which contains the turbine runner and blades. It controls the movement of steam from the blades to the condenser, and does not permit it to move into the space. Moreover, it is essential to safeguard the runner against any accident.

b)

2 (Diagm)

4

Coords. Vol. P. Volume — Entropy — Cotto cycle.

Otto Cycle

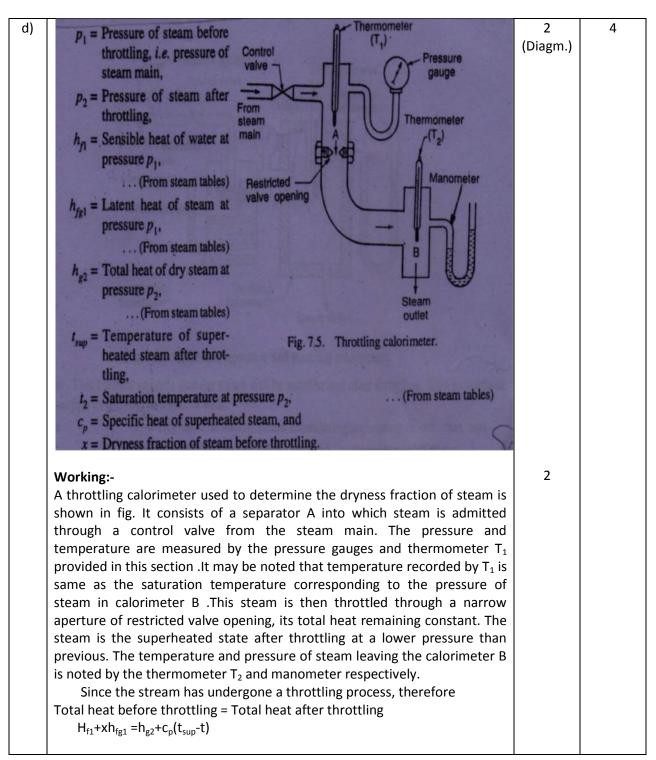
2 (Diagm)



	the first successful engine working on this cycle was built by A. Otto.		
	The ideal Otto cycle consists of two constant volume and two reversible		
	adiabatic or isentropic processes as shown on p-v and T-S diagrams in Fig.		
	(a) and (b).		
	Let the engine cylinder contain m kg of air at point 1.At this point, let P1,T1		
	and V1be the pressure, temperature and volume of the air. Following are		
	the four stages of the ideal cycle:		
	1. First stage (Reversible adiabatic or isentropic expansion). The air is		
	expanded reversibly and adiabatically from initial temperature T1 to a		
	temperature T2 as shown by the curve 1-2 in Fig.(a) and (b). In this process,		
	no heat is absorbed or rejected by the air.		
	2.Second stage (Constant volume cooling). The air is cooled at constant		
	volume from temperature T2 to a temperature T3 as shown by the curve 2-		
	3 in Fig. (a) and (b). We know that heat rejected by the air during this		
	process		
	Q2-3=mCv(T1-T2)		
	3. Third stage (Reversible adiabatic or isentropic compression). The air is		
	compressed reversibly and adiabatically from temperature T3 to a		
	temperature T4 as shown in by the curve 3-4 in Fig. (a) and (b). In this		
	process, no heat is absorbed or rejected by the air.		
	4. Fourth stage (Constant volume heating). The air is now heated at		
	constant volume from temperature T4 to a temperature T1as shown by the		
	curve 4-1 in Fig. (a) and (b). We know that		
	heat absorbed by the air during this process,		
	Q4-1 = m Cv (T1 - T4)		
	$\eta = 1 - (T3/T4) = 1 - (T2/T1) = 1 - \{1 / [(r)^{Y-1}]\}$		
c)	SFEE EQUATION:-		
	$m(h1 + V1^2/2 + gz1 + q1-2) = m(h2 + V2^2/2 + gz2 + w1-2)$	1	4
	P1 = Pressure of the working substance entering the system in N/m ² ,		
	Vs1 = Specific volume of the working substance entering the system in		
	m ³ /kg.	3	
	VI1= Velocity of the working substance entering the system in m/s,		
	u1 = Specific internal energy of the working substance entering the system		
	in J/kg,		
	z1= Height above datum level for inlet in metres,		
	P2, Vs2, V2, u2 and z2 = Corresponding values for the working substance		
	leaving the system.		
	q1-2 = Heat supplied to the system in J/kg and w1-2 = Work delivered by		
	the system in J/kg		



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e)	Tube outlet Shell inlet Baffle	2 (Diagm.)	4
	Shell Tube inlet		
	Working:-	2	
	A shell and tube heat exchanger is a class of heat exchanger designs. It is the most common type of heat exchanger in oil refineries and other large chemical processes, and is suited for higher-pressure applications. As its name implies, this type of heat exchanger consists of a shell (a large pressure vessel) with a bundle of tubes inside it. One fluid runs through the tubes, and another fluid flows over the tubes (through the shell) to transfer heat between the two fluids. The set of tubes is called a tube bundle, and may be composed of several types of tubes: plain, longitudinally finned, etc.		
	Two fluids, of different starting temperatures, flow through the heat exchanger. One flows through the tubes (the tube side) and the other flows outside the tubes but inside the shell (the shell side). Heat is transferred from one fluid to the other through the tube walls, either from tube side to shell side or vice versa. The fluids can be either liquids or gases on either the shell or the tube side. In order to transfer heat efficiently, a large heat transfer area should be used, leading to the use of many tubes. In this way, waste heat can be put to use. This is an efficient way to conserve energy.		
f)	Condenser efficiency The condenser efficiency may be defined as the ratio of temperature rise of cooling water to the vacuum temperature minus inlet cooling water temperature. Mathematically, condenser efficiency η = Temperature rise of cooling water / Vacuum temperature - Inlet cooling water temperature = to-ti /tv-ti	2	4
	Where to = Outlet temperature of cooling water. ti = Inlet temperature of cooling water. tv = Vacuum temperature. It is the saturation temperature corresponding to the condenser pressure		
	Vacuum Efficiency The minimum absolute pressure (also called ideal pressure) at the steam inlet of a condenser is the pressure corresponding to the temperature of	2	



the condensed steam. The corresponding	g vacuum (called ideal vacuum) is		
the maximum vacuum that can be obtained	ed in a condensing plant. with no		
air present at that temperature. The pr	essure in the actual condenser is		
greater than the ideal pressure by an an	nount equal to the pressure of air		
present in the condenser. The ratio of	· · · · · · · · · · · · · · · · · · ·		
vacuum is known as vacuum efficiency. M			
ηc= Actual vacuum / Ideal vacuum .	acticinatically, vacaam emerciney,		
-	ura. Actual procesura		
where Actual vacuum = Barometric pressu	•		
and Ideal vacuum = Barometric pressure -	-		1.0
3 Attempt any	Tour	2	16
a i) Pure substance:-		2	4
A pure substance or chemical substance			
composition (is homogeneous) and has	consistent properties throughout		
the sample. Here are examples of pure su	bstances.		
Pure substances exhibit very well-defined	physical properties, or properties		
that are not connected with the subs	tance's ability to combine with		
different substances.	,		
The temperatures where pure solids me	elt, known as melting points, are		
particularly sharp, meaning the melting of	- ·		
Likewise, the temperatures where pure			
points, occur at single temperatures wh	en other factors like air pressure		
are controlled.			
Examples: water, diamond, gold, table sal	t (sodium chloride), ethanol		
ii) Heat Engine:-		2	
In thermodynamics, a heat engine is a sys	tem that converts heat or thermal		
energy to mechanical energy, which car	then be used to do mechanical		
work.			
It does this by bringing a working	substance from a higher state		
temperature to a lower state temperature	_		
HOT			
Qin			
Heat engine			
_	Work done = Q_{in} - Q_{out}		
Qost			
COLD			
b) Intensive Properties:-		2	4



An intensive property is a bulk property, meaning that it is a physical property of a system that does not depend on the system size or the amount of material in the system. Examples of intensive properties include temperature, refractive index, density, and hardness of an object.		
Extensive Properties:- By contrast, an extensive property is one that is additive for independent, noninteracting subsystems. The property is proportional to the amount of material in the system. For example, both the mass and the volume of a diamond are directly proportional to the amount that is left after cutting it from the raw mineral	2	
Tube (1)7 Shield Steam space Tube (2) Water level indicator.	2 (Diagm.)	4
Water LevelIndicator It is an important fitting, which indicates the water level inside the boiler to an observer. It is a safety device, upon which the correct working of the boiler depends. This fitting may be seen in front of the boiler, and are generally two in number. A water level indicator, mostly employed in the steam boiler is shown in Fig It consists of three cocks and a glass tube.	2	



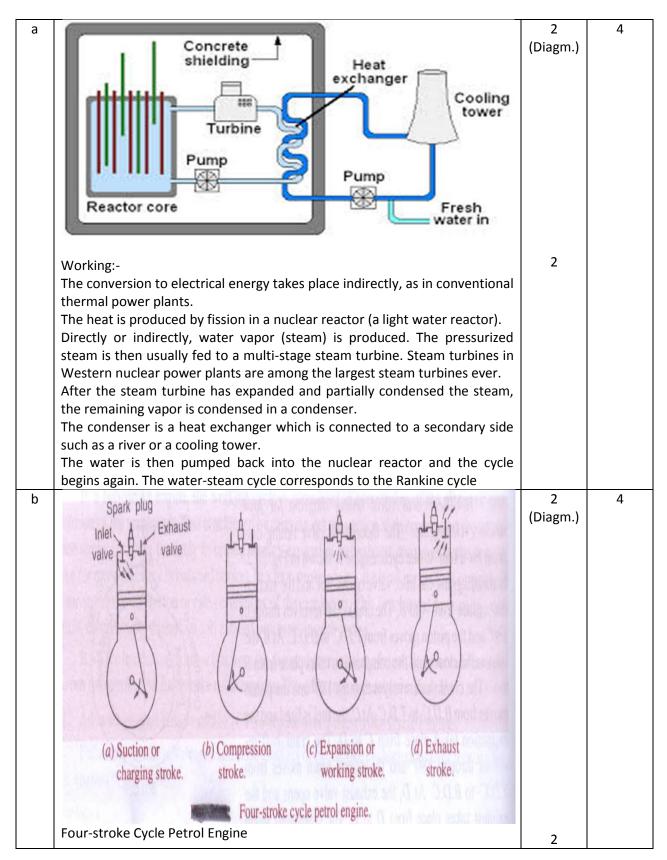
	boiler. I steam a the pro cocks a placed i ends of the two thus ob	Drain cock C3 is used at frequent and water cocks are clear. In the per functioning of the water leve re opened and the drain cock is in a vertical position as shown in the glass tube contains two ba balls are carried along its passag vious, that water and steam will by replaced by closing the stean	connection with the water in the intervals to ascertain that the working of a steam boiler and for a lindicator, the steam and water closed. In this case, the handles are a Fig. The rectangular passage at the alls. In case the glass tube is broken, ges to the ends of the glass tube. It is I not escape out. The glass tube can and water cocks and opening the		
d)	S.No	Impulse turbine	Reaction turbine	4	4
	2	The steam flows through the nozzles andimpinges on the moving blades. The steam impinges on the	The steam flows first through guide mechanism and then through the moving blades. The steam glides over the	(any 4)	
		buckets with kinetic energy.	moving vanes with pressure and		
	3	The steam mayor may not be	kinetic energy . The steam must be admitted		
	3	The steam mayor may not be admitted over the whole circumference.	over the whole circumference.		
	4	The steam pressure remains constant during its low through the moving blades.	The steam pressure is reduced during its flow through the moving blades		
	5	The relative velocity of steam while gliding over the blades remains constant (assuming no friction).	The relative velocity of steam while gliding over the moving blades increases (assuming no friction).		
	6	The blades are symmetrical.	The blades are not symmetrical.		
	7	The number of stages required are less for the same power developed.	The number of stages required are more for the same power developed.		
е	Sr	Two Stroke	Four Stroke	4	4
	no			(any 4)	
	1	The two-stroke engine	completes one cycle of events		
		completes one cycle of	with the two revolutions		
		events for every revolution	required for the four-stroke		
		of the crankshaft	engine cycle.		
	2	Theoratical power	Theoratical power developed		
		developed is more	is less		
	3	There are fewer working	There are more working parts		
		parts in a two-stroke engine	in four-stroke engine.		
	4	Cheap to manufacture	Expensive to manufacture.		
	5	Maintenance is less	Maintenance is more.		



		0.10.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	C . 11: .:		
	6	Self lubrication by mixing with fuel.	Separate lubrication is required.		
	7		1		
	8	Need of Scavenging Operation is smooth.	No need of scavenging.		
	9	More Pollution	Operation is not much smooth.		
			Less pollution.		
- f			Heavier than two stroke.	2	1
f	The execution a large inverted center top of and in (200m) If a glaplacing is filled The lift conder jar on ounce decreasempty	diameter, relatively shallow poted so water condensed on the i of the pot and dripped down into the inverted lid to lower the temporal case the efficiency of the still per day. It is so covered pot is not available, a black open-topped can inside it with water. Water then evaporal of the jar should be lightly using on the lid and dripping into a reflector will increase distillation (30 mL) could be produced pose as the can empties. The case is a still down pot Lid Distilled Water Distilled Water		2 (Diagm.)	4
4		Attempt a	ny tour		16



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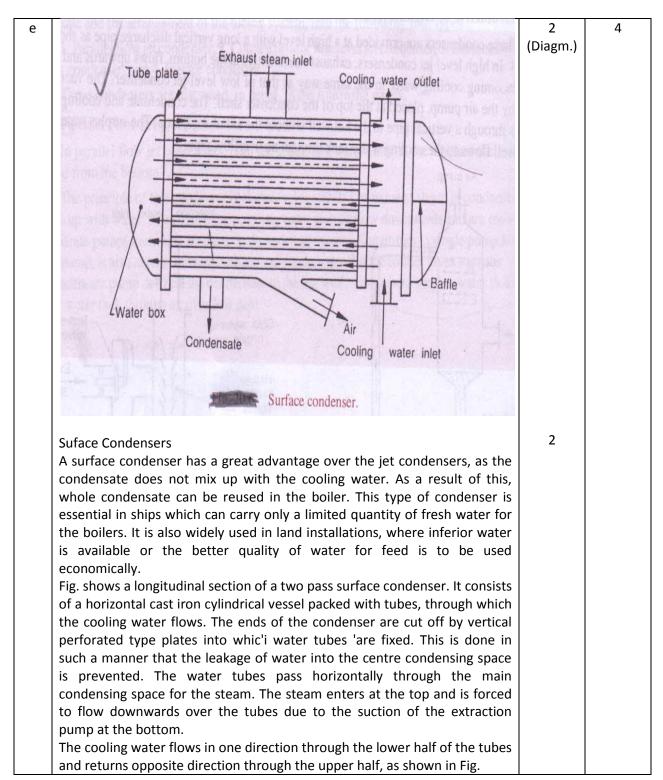
	It is also known as Otto cycle. It requires four strokes of the piston to complete one cycle of operation in the engine cylinder. The four strokes of a petrol engine sucking fuel-air nixture (petrol mixed with proportionate quantity of air in the carburettor known as charge) are described below 1. Suction or charging stroke. In this stroke, the inlet valve opens and charge is suckedinto the cylinder as the piston moves downward from top dead centre (T.D.C.). It continues till thepiston reaches its bottom dead centre (B.D.C.) as shown in Fig. (a). 2. Compression stroke. In this stroke, both the inlet and exhaust valves are closed and the charge is compressed as the piston moves upwards fromB.D.C. to T.D.C. As a result of compression the pressure and temperature of the charge increases considerably (the actual values depend upon the compression ratio). This completes one revolution of the crankshaft. The compression stroke is shown in Fig. (b). 3.Expansion or working stroke. Shortly before the piston reaches T.D. C. (during compresssion stroke), the charge is ignited with the help of a spark plug. It suddenly increases the pressure and temperature of the products of combustion but the volume, practically, remains constant. Due to the rise in pressure, the piston is pushed down with a great force. The hot burnt gases expand due to high speed of the piston. During this expansion, some of the heat energy produced is transformed into mechanical work. It may be noted that during this working stroke, as shown in Fig. (c), both the valves are closed and piston moves from T.D.C. to B.D.C.		
С	First Law of Thermodynamics	2	4
	This law may be stated as follows:	(any	
	a).The heat and mechanical work are mutually convertible	stateme	
	OR	nt)	
	b) The energy call neither be created nor destroyed though it can be	,	
	transformed from one to another. According to this law, when a system		
	undergoes a change of state (or a therrnodymic process), then both heat		
	transfer and work transfer takes place. The net energy transfer is stored		
	•		
	within the system and is known as stored energy or total energy of the		
	within the system and is known as stored energy or total energy of the system. Mathematically		
	within the system and is known as stored energy or total energy of the		
	within the system and is known as stored energy or total energy of the system. Mathematically $dQ-dw=dE$	2	
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	form of energy into another form.		
d	Constant temperature lines Constant pressure lines Constant temperature lines Superheated Steam region Saturation line Met steam region In-s diagram for water and steam.	2 (Diagm.)	4
	Enthalpy-Entropy (h-s) Diagram for Water and Steam or Mollier Chart It is a graphical representation of the steam tables, in which the enthalpy (h) is plotted.along the ordinate and the entropy (s) along abscissa. First of all, enthalpy and entropy of water and dry saturated steam, for any particular pressure, are obtained from the steam tables. These values of enthalpies and entropies are plotted and then liquid line and dry saturated line is obtain. The Mollier diagram has the following lines: 1. Dryness fraction lines, 2. Constant volume lines, 3. Constant pressure lines, 4. Isothermal lines, 5. Isentropic lines, and 6. Throttling lines	2	



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f	the same and the second respect to the second second of the second of th	1	4
	An way you as he is small with mentioned the 22 harder in the last the Mannagara and the first	(Diagm.)	
	1, 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		
	the pure first of the property of the pure first		
	Plates		
	Piston		
	A man our to street their paraness and street the true that the facilities are to the street for		
	(a) (b) A seriant and (c) at setting section (c)		
	Fig. 26.16. Types of scavenging.		
		1	
	Defination:-	(Definat	
	The process of removing burnt gases, from the combustion chamber of the	ion)	
	engine cylinder, is known as scavenging. Now we shall discuss the	,	
	scavenging in four-stroke and two-stroke cycle engines		
		2	
	Types of Scavenging -	(Types)	
	Though there are many types of scavenging, yet the following are		
	important from the subject point of view:		
	1.Crossflow scavenging. In this method, the transfer port (or inlet port for		
	the engine cylinder) and exhaust port are situated on the opposite sides of		
	the engine cylinder (as is done in case of two-stroke cycle engines). The		
	piston crown is designed into a particular shap ,so that the fresh charge		
	moves upwards and pushes out the burnt gases in the form of cross tlow as		
	shown in Fig. (a).		
	2.Backflow or loop scavenging. In this method, the inlet and outlet ports are		
	situated on the same side of the engine cylinder. The fresh charge, while		
	entering into the engine cylinder, forms a loop and pushes out the burnt		
	gases as shown in Fig. (b).		
	3.Uniflow scavenging. In this method, the fresh charge, while entering from		
	one side (or sometimes two sides) of the engine cylinder pushes out the		
	gases through the exit valve situated on the top of the cylinder. In unitlow		
	scavenging, both the fresh charge and burnt gases move in the same		
	ard direction as shown in Fig.(c)		
5	Attempt any two		16



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8 4 Const vol Isen Compa = 1 bar = 18°C = 291K 4-1=250 KU/FA cv = 0.7/3 ku/kgk



1) Maximum Temp in Cycle (Ti).	2
For an iventapic Compression 3-4	
$\frac{T_3}{T_4} = \left(\frac{N_4}{N_1}\right)^{\gamma-1} = \left(\frac{1}{\gamma}\right)^{\gamma-1} = \left(\frac{1}{\gamma}\right)^{\gamma-1}$	
$= \frac{1}{80.9} = \frac{1}{2.29} = 0.44$	
$T_4 = \frac{291}{0.44}$	
[T4 = 661.37 K]	
we know that	
Soup = m Cv (T1-T4)	
250 = 1×0.713(T1-661.37)	
T1 = 1012K	
2) Air Standard Efficiency	2
$ \eta = 1 - \frac{1}{\chi(\tilde{x}-1)} = 1 - \frac{1}{\chi(\tilde{x}-1)} $	
8(14-1)	
n=56.47%	
3) Heal Revected:	2
we know for 1-2 process	
$\frac{T_2}{T_1} = \left(\frac{\mathcal{N}_1}{\mathcal{N}_2}\right)^{\gamma-1} = \left(\frac{1}{\gamma}\right)^{\gamma-1}$	
T2 = T1x 0.44	
- T2 = 445.28K	
- Heat Relected	
dres = m (v (T2-T3)	
$=1\times0.713(445.28-231)$	
dru = 110 ku)	



	4) WI) Per Cycle: W = Iteat Supplied - Heat Revected = 250 - 110 W = 140 KV	2	
bi	Dalton'S Law of Partial Pressures It states "The pressure of the mixture of air and steam is equal to the sum of the pressures which each constitutent would exert, if it occupied the same space by itself." Mathematically, pressure in the condenser containing mixture of air and steam, Pc=Pa+Ps Pa = Partial pressure of air, and Ps = Partial pressure of steam. Note: In most of the cases, we are required to find partial pressure of air, therefore Dalton's law may also used as: Pa = Pc-Ps	4	8
ii	Sources of Air into the Condenser The following are the main sources through which the air may en r into the condenser: 1. The dissolved air in the feed water enters into the boiler, whicfri rn enters into the condenser with the exhaust steam. 2. The air leaks into the condenser, through various joints, due to high vacuum pressure in the condenser. 3. In case of jet condensers, dissolved air with the injection water enters into the condenser	4	



(Autonomous)
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given p=6bal 8 tw= 250 2=0.9 tsup = 250°c Cp = 2.3 k J/kgk. Steam table > pressure of 6 bar, hf = 670.4KJ kg, hfg = 2085 KJ/kg & t=158 2 1) When the steam is wet total heat of Ikg of wet steam h= h_f + πh_{fg} = 670.4+0.9×2085 = 2546.9 Since the water is at temp. of 25°C heat already in water = 4.2×25 = 105KJ heat actually required = 2546.9-105 = 2441.9 kJ 2 2) when steam is dry saturated total heat of the of dry saturated steam h=hf+hfg=676.4+2085=2755.4KJ heat a chally required = 2755.4-105 = 2650.4K 3) when the steam is super healed. total heat of Ikg of super heated steam. hsup = hg + Cp(tsup-t) = 2755.4 + 2.3(250-158.8) = 2965.16 KT heat actually required = 2965.16-105 = 2860.16 KJ



6	Attempt any four		16
а	Thermodynamic Equilibrium	4	4
	A system is said to be in thermodynamic equilibrium, if it satisfies the		
	following three requirerenents of equilibrium.		
	I . Mechanical equilibrium. A system is said to be in mechanical equilibrium,		
	when there is no unbalanced forces acting on any part of the system or the		
	system as a whole.		
	2. Thermal equilibrium. A system is said to be in thermal equilibrium, when		
	there is no temperature difference between the parts of the system or		
	between the system and the surroundings.		
	3. Chemical equilibrium. A system is said to be in chemical equilibrium,		
	when there is no chemical reaction within the system and also there is no		
	movement of any chemical constituent fromone part of the system to the		
	other.		
b i	Dryness fraction or quality of wet steam.	2	4
	It is the ratio of tfle mass of actual dry steam, to the mass of same quantity		
	of wet steam, and is generally denoted by 'x'. Mathematically,		
	x = mg/mg + mf = mg/mf		
	Where mg = Mass of actual dry steam,		
	mf = Mass of water in suspension, and		
	m = Mass of wet steam = mg + mf		
ii	Latent heat of vaporisation.	2	
	It is the amount of heat absorbed to evaporate 1 kg of waterat its boiling		
	point or saturation temperature without change of temperature. It is		
	denoted by hfg and its value depends upon the pressure. The heat of		
	vaporisation of water or latent heat of steam is 2257 kJ/kg at atmospheric		
l	pressure.		



Perforated trays Air pump Condensate Exhaust steam Cooling water Condensate extraction pump Overflow pipe Cooling water	2 (Diagm.)	4
Parallel flow jet condenser.		
Parallel Flow Jet Condensers In parallel flow jet condensers. both the steam and water enter at the top. and the rnixture is removed from the bottom. The principle of this condenser is shown in Fig. The exhaust steam is condensed when it mixes up with water. The condensate. cooling water and air flow downwards and are removed by two separate pumps known as air pump and condensate pump. Sometimes. a single pump known wet air pump. is also used to remove both air and condensate. But the former gives a greater vacuum. The condensate pump delivers the condensate to the hot well. from where surplus water flows to the cooling water tank through an overflow pipe.	2	
d To improve the properties by addition of chemical of compound called additives The main additives as following: 1) Detergents- dispersant:	4	4



		•	
	These additives improve the detergent action of the lubricating oil		
	by keeping the deposit in suspension form ads this additives are oil		
	soluble.		
	E.g.Metalics salts or organic acids		
	2) Pour point depressors:		
	Lubricant contain paraffin compound and form wax precipitates as		
	they cooled .Wax reduce fluidity of oil temperature pour		
	depressants are add to lower the pour points of lubrication oil.		
	e.g. polymerized phenols , Easter ,alkylated naphthalene oil		
	3) Anti-foam agent:		
	This assistive prevent the formation of foam by reducing surface		
	tension, which allow air bubble to separate from oil more rapidly.		
	e.g. Silicon polymers		
	4) Rust inhibitors:		
	These prevent rusting of ferrous engine parts during storage and		
	from acidic moisture accumulation during cold engine operation		
	e.g. Metal sulphates, fatty acid and amines.		
е	I According to type of Contact	2	4
	1.Direct type of contact heat exchanger		
	2.Indirect type of contact heat exchanger		
	II.According to flow of coolant		
	1.Parellel flow heat exchanger		
	2.Counter flow heat exchanger		
	III According to construction		
	1.Shell and tube heat exchanger		
	2.Double pipe heat exchanger		
	3.Plate type heat exchanger		
	4.Plate and shell type heat exchanger.		
	IV. According to nature		
	1.Natural type of heat exchanger		
	2.Forced type of heat exchanger.		
	Materials for heat exchangers:	2	
		(any 4)	
f	Kelvin - Planck Statement.	2	4
	According to Kelvin-Planck 'It is impossible to construct an engine working		
	on a cyclic process, whose sOle2rposeis to convert heat energy from a		
	single thermal reservoir into an equivalent amount of work.		
	Clausius Statement.	2	
	According to Clausius statement "It is impossible jor a self actingmachine.		
	working In a cycLic process, to transfer neat jrom a body at a lower		
	temperature to a body at a higher temperature without the aid of an		
	external agency.		
	- •		