

Subject Code: 17529

WINTER – 14 EXAMINATION Model Answer

Important Instructions to examiners:

1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.

2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.

3) The language errors such as grammatical, spelling errors should not be given more

Importance (Not applicable for subject English and Communication Skills.

4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.

5) Credits may be given step wise for numerical problems. In some cases, the assumed constant

values may vary and there may be some difference in the candidate's answers and model answer.

6) In case of some questions credit may be given by judgement on part of examiner of relevant answer based on candidate's understanding.

7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q.1- a)

i) Carnot heat engine is an ideal heat engine and is not possible in practice due to following reasons.

04

01

- i) Alternate adiabatic and isothermal process is not possible.
- ii) Heat addition and heat rejection at constant temperature is not possible.
- iii) All processes are reversible which is not possible in practice.
- ii) Efficiencies related to compressor
 - i) Mechanical Efficiency

$$\eta_m = \frac{Indicated \ Power}{ShaftPower} \tag{01}$$

ii) Polytropic Efficiency – It is nothing but the isentropic efficiency of one small stage of a multistage compressor this small stage efficiency is supposed to be constant for all stages of compressor with infinite number of stages. 01

$$\eta_{poly} = \frac{n(y-1)}{y(n-1)}$$

iii) Compressor efficiency or isothermal efficiency

$$\eta_{iso} = \frac{Isothermal\ Power}{Indicated\ Power}$$

iv) Overall volumetric efficiency

 η_{avol} - Mass of fluid actually discharged in one revolution 01

- Mass of fluid at suction line condition
- Mactual (ms) at suction condition

Volumetric efficiency = Actual quantity of air taken in the compressor / stroke volume of the compressor



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iii) Effect of Compression ratio in a single stage reciprocating compressor on PV diagram.



<u>Physical Significance</u>:- If compression in increased (usually it varies from 5 to 8) the final temperature increases and volumetric efficiency decreases flow and it compression ratio increases beyond usual value, compression ratio P_2/P_1 becomes zero as it can be observed from the figure. Increment in compression ratio will increase leakage past the piston and will need robust cylinder. If will also affect the operation of delivery valve and if will reduce lubricating properties of oil. It may increase the risk of ignition in piping and receiver.

Parameters	SI Engine	CI Engine	Marks
Detonation	Increases possibility of detonation	Reduces the possibility of detonation	01
Combustion	Rate of combustion is faster and is prove to knocking	Combustion is improved complete and smoother	01
	Increased flame speeds and the engine can not run without knocking.	Improves combustion	
Fuel Economy	Poor fuel economy as costly fuel needs to be used	Better fuel economy	01
	Lower thermal efficiency		
	Greater fuel consumption		
Quality of fuel	High quality of fuel is required to reduce knocking	Interior quality of fuel can be used	01

iv) Effect of Supercharging on SI and CI engine

Q.1- b)

i) 1) <u>Friction Power</u>:- The difference between indicated power and brake power.
 It is the power lost in friction FP =IP -BP

01



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2) Brake Thermal Effi	<u>ciency</u> :-		01
Heat equiva	llentto brake power		
$\eta_{bTh} = Hec$	at Supplied		01
B.1	P. in kw		01
$-\frac{1}{Mass of fuel in fuel i$	$kg \times C.V.$ in sec. kj/kg		
3) BSFC – Brake Specif	ic fuel consumption		
= Fuel const	umption in kg/hr / Brake power in kw	01	
		01	

Catalytic Converter ii)



Fig. shows construction of simple catalytic converter exhaust fan as it enters the converter all three pollutions namely HC CO and NOX oxidizes and reduce is to the component which are acceptable to the environment, This occurs due to chemical reaction and at 600 to 700°c temperature.

Q.2- a)

i) The compression process in reciprocating compressor may approach to low speed of compression and cylinder cooling. Therefore isothermal efficiency is used in reciprocating compressor.

But in rotary compressor there is high friction and eddies formation due to high velocity air through the compressor. This causes heating of air during compression process. Therefore temperature of air leaving the impeller is higher than the isentropic compression. The compressor may be as high as 1.7 (n>t). Therefore isentropic efficiency is used in rotary compressor.

ii)	

Parameter	Reciprocating compressor	Centrifugal compressor	01
Adaptability	To low speed	To high speed	01
Suitability	Suitability for low medium and high pressure and low medium	Suitability for low and medium	01



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	gas volumes	pressure and large gas volumes	
	Small quantity of air or gas is required at high pressure.	Large quantity of air or gas is required at relatively low pressure	
Mechanical efficiency	Low	High	01
Capacity of delivering volume	Small volume	Large volume	01

Q.2- b)

i) DPT – Dew point temperature t_{DP}

- It is the temperature at which air water vapour mixture starts to condense. 01

D.P.T. of mixture is defined as the temperature at which water vapours starts to condense.

- WBT Wet bulb temperature t_{WB}
 - It is the temperature recorded by thermometer when its bulb is covered with wet cloth known as wick and is exposed to air.
- DBT Dry bulb temperature t_{DB}
 - It is the temperature of air recorded by a ordinary thermometer and it is not affected by the moisture present in air.

Moist Air - It is the mixture of dry air and water vapour

ii) Specific humidity:- It is defined as the ratio of mass of vapour to the mass of dry air in a given sample of moist air. 01

$$\therefore$$
 Specific humidity $=\frac{mv}{ma}$

Absolute humidity:- It is defined as the actual mass of water vapour in unit volume of air. Its unit is gm/m³ 01

<u>Relative humidity:-</u> It is defined as the ratio of partial pressure of water vapour in a given volume of mixture to the partial pressure of water vapour when same volume of mixture is saturated at the same temperature.

01

01

01

01

Degree of saturation:- It is defined as the ratio of mass of water vapour associated with unit mass of dry air to the mass of water vapour associated with saturated unit mass of dry air at same temperature. 01

Q.2- c)

Indicated power $-IP = P_{mep}LAN$

Where $P_{mep} - 6$ bar – mean effective pressure

- 6 x 100 kN/m²

L – Length of stroke in m



Model Answer

 $\frac{400}{1000}m$ 0.4mA – Area of bore in m^2 $\pi/4 \times \left(\frac{300}{1000}\right)^2$ $0.07065m^2$ N-No. of explosion/sec. - 90/60 - 1.5 explosion/sec. \therefore IP = 6 x 100 x 0.4 x 0.07065 x 1.5 IP = 25.434 kwBrake Power = (w-s) π D.N. Where (w-s) - Net load in kN - 2 kN π D – Circumference of brake drum in m π 1.2 3.768 m N – Speed of engine in RPS 200/60 _ _ 3.333 r.p.s. ∴ Brake Power – BP – 2 x 3.768 x 3.333 BP = 25.117 kW \therefore Mech. Efficiency $\eta_{Mech} = \frac{BP}{IP}$ $\eta_{Mech} = \frac{25.117}{25.434} = 98.75\%$ Pressure of gas supplied $=755+\frac{170}{13.6}=767.5\,mm\,of\,Hg$: volume of gas used at NTP/sec.

$$= \frac{11.7}{3600} \times \frac{273}{273 + 27} \times \frac{767.5}{755}$$

$$= 0.00300m^{3} / \text{sec.}$$
01

Assuming CV of gas used as 21,500 kj/m³ at NTP instead of 21,500 kJ/kg at NTH Heat supplied by fuel in kJ/sec.

= 0.00300 x 21,500

02

01



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= 64.5 kJ/sec.

 \therefore Brake thermal efficiency - $\eta_{\scriptscriptstyle B.Th}$

$$= \frac{BP \text{ in } kw}{Heat \sup plied \text{ in } kJ / \text{sec.}}$$
$$= \frac{25.117}{64.5} \times 100$$
$$\eta_{BTh} = 38.94\%$$

01

- Q. 3 a. (02+02marks)
- $1 O_2$

2- CO₂

3- CO

4- H₂

As fuel to air ratio increases

% of $O_2 \ reduces$

% of CO2 increases upto chemically correct mixture and then it decreases

% of CO increases beyond chemically correct mixture

% of H₂ increases beyond chemically correct mixture

Q. 3 b) Differentiate between Gas Turbine and I. C. Engine. (One mark each)

Sr. No.	Parameters	Gas Turbine	I.C. Engine
1	Mechanical	High due to absence of	Low due to large number of
1	Efficiency	reciprocating parts	reciprocating parts
2	Starting Trouble	Starting of gas turbine is difficult	Starting of I. C. Engine is simple
2	Starting Trouble	and needs complex arrangements	
		The weight of gas turbine per kW	The weight of I.C. engine per kW
3	Weight to power	power developed is low since the	power developed is high since the
5	ratio	working pressures are low	working pressures are high requiring
		requiring lighter construction	heavy construction
4	Part load thermal	Part load thermal efficiency is poor	They are efficient and part load
4	efficiency	and it is less efficient	thermal efficiency is high



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Q. 3 C) Applications of Refrigeration (one mark to each) (Actual Practice Examples also consider)

- i. To produce Ice in ICE Plant
- ii. To Store Vegetable or Domestic materials in Domestic Refrigerator.
- iii. To Transport Fish, Fruits etc. in Cold Storage.
- iv. To Cool Water in Water cooler.
- v. Processing of food products.
- vi. Processing of textiles, printing work, photographic materials etc.
- vii. Storage of ice, blood and medicines etc.
- viii. Preservation of photographic films, archeological documents etc.

Q. 3. d) i) Same compression ratio and same heat rejected heat rejection. (one mark each graph)



ii) For same maximum pressure and temperature and heat rejection.





Q. 3 e) PV and TS diagram of Carnot cycle (2 marks for dia. And 2 marks for processes)



Process 1-2:- Isentropic or reversible adiabatic Compression process.

Process 2-3:- Reversible Isothermal heat addition process.

Process 3-4:- Isentropic or reversible adiabatic expansion process.

Process 4-1:- Reversible Isothermal heat rejection process.

Q.4 a) i) Function of Components used in battery ignition system (one mark each)



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Sr.	Name of	Evention
No.	Component	Function
1	Capacitor	It is used to prevent the arcing and consequent burning of the contact points
2	Ballast Register	To regulate current in primary circuit. For starting purpose this resistor id by passed so that more current can flow in the primary circuit
3	Contact Breaker	When contact beaker points are closed and ignition switch on then current flowing from battery. When contact beaker points are open and ignition switch on or off then current will not flowing from battery.
4	Distributor	To interrupt the flow of current through the primary winding so that high voltage is produced in the secondary winding To distribute the so produced high voltage surge to different plugs at the right moment.

Q.4 a) ii) definition of cut-off ratio

Cut off ratio (ρ):- cut off ratio is defined as the ratio of volume after addition of heat (V₃) to the Volume before addition of heat (V_2) in case of Constant pressure heat addition processes.

Cut off ratio = $\rho = \frac{V_3}{V_2}$

..01 mark

. . .

. . .

Expression:-

We know the	nat Compression ratio =	$\mathbf{r}_c = \frac{V_1}{V_2} \dots$			(equation no. 01)
	l mark				
We know th	hat Expansion ratio = \mathbf{r}_{e}	$= \frac{V_4}{V_{\rm S}} = \frac{V_1}{V_{\rm S}} \dots$			(equation no. 02)
0	1 mark				
When we d	vide equation no. 01 by	Equation no. 2	we get		
Con Ex	pression ratio $(r_c) = \frac{V_1 / V_1}{V_1 / V_1}$	$\frac{V_2}{V_3} = \frac{V_1}{V_2} X \frac{V_3}{V_3} = \frac{V_1}{V_3}$	$\frac{\sqrt{3}}{\sqrt{2}} = Cut \text{ off ratio}$	tio (ρ)	
The	final relation is				
Cut	off	ratio	(p)	=	Compression ratio $(r_{\rm C})$
					Expansion ratio (r_{θ})
					01 mark

Q. 4. A) iii) Differentiate between D-MPFI and L-MPFI system (01 mark each)

Sr	•	
No	D-MPFI System	L-MPFI System



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Q. 4. A) iv) Identify the efficiencies (one mark each)





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- Q. 4) b) i) Role of following lubricant additives (one mark each)
- **1.** Zinc ditinophosphate: Zinc ditinophosphate serves as an anti oxidant and anticorrosive additive.
- **2.** Fatty acids: This type of additives prevents rusting of ferrous engine parts during and form acidic moisture accumulation during cold engine operation.
- 3. Organic Acids: This type of additives improves the detergent action of lubricating oil.
- 4. Ester: To lower the pour point of lubricating oil.
- 5. Silicon polymers: This additive serves as Antifoam Agent.
- **6. Butylene polymers: -** This type of additives added in lubricating oil to increase their viscosity index.

Q. 4. b) ii) Theoretical PV diagram for S.I. Engine

(1 mark for diagram 2 mark for explanation)



- i. Four stroke petrol engine works on Otto cycle
- ii. In these engines, the mixture of air and fuel is drawn in the engine cylinder, since ignition is due to spark, they are also called as spark ignition (S.I.) engine.
- iii. Theoretically it is assumed suction stroke is represented by line 0-1 (I.e. at atmospheric pressure).
- iv. As air fuel mixture come inside the cylinder the piston moves in upward direction and reaches to TDC. This compression process is represented by line 1-2.



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- v. When piston is at TDC the air fuel mixture is come in clearance volume and theoretically it is assumed that spark is ignited in cylinder when piston is at TDC and volume during this combustion is constant (i.e. clearance volume)
- vi. At the end of combustion burnt gases exert pressure on piston and pushes the piston in downward direction. This process is represented by line 3-4, this process is also called as exhaust stroke.
- vii. At the end of this stroke exhaust valve is open and this burnt gases are expel out to atmosphere.
- viii. This exhaust stroke is represented by line 1-0 at atmospheric pressure.

Actual Valve timing Actual P – V diagram for S.I. Engine

(1 mark for diagram 2 mark for explanation)



Where : TDC: - Top Dead Centre BDC: - Bottom Dead Centre IVO: - Inlet valve opens IVC: - Inlet valve closes IGN: - Ignition EVO: - Exhaust valve opens EVC: - Exhaust valve closes

- i. The actual indicator diagram or P -V diagram is as shown in figure
- ii. The suction stroke is shown by line 1-2, which lies below the atmospheric pressure line. It is this pressure difference, which makes the fuel-air mixture to flow into the engine cylinder.
- iii. The inlet valve offers some resistance to incoming charge. That is why, the charge cannot enter suddenly into the engine cylinder.
- iv. As a result of this, pressure inside the cylinder remains somewhat below the atmospheric during the suction stroke.
- v. The compression stroke is shown by line 2-3, which shown that the inlet valve closed (IVC) a little beyond 2 (i.e. BDC).
- vi. At the end of this stroke there is an increase in the pressure inside the engine cylinder.
- vii. Shortly before the end of compression stroke (i.e. TDC), the charge is ignited (IGN) with the help of spark plug as shown in the figure.
- viii. The sparking suddenly increases the pressure and temperature of the product of combustion.But the volume, practically, remains constant as shown by the line 3-4.
 - ix. The expansion stroke is shown by the line 4-5, in which the exit valve opens (EVO) a little before 5 (i.e BDC) now burnt gases are exhausted into the atmosphere through the exit valve.



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- x. The exhaust stroke is shown by the line 5-1, which lies above the atmosphere pressure line. It is pressure difference, which makes the burnt gases to flow out the engine cylinder.
- xi. The exit valve offers some resistance to the outgoing burnt gases. That is why, the burnt gases cannot escape suddenly from the atmospheric pressure line during the exhaust stroke.

Q.5-a)

Since a minimum temperature of 10°c is required in evaporator condenser, therefore evaporator temperature would be.

 $T_1 = T_4 = -23 - 10 = -33^0c = -33 + 273 = 240k$ and condenser $T_2^1 = T_3 = 37 + 10 = 47^0 = 47 + 273 = 320k$

1. Capacity of refrigeration per minute

$$= mg(h_1 - h + 3) = 1$$

$$= 1(336.630 - 245.715)$$

= 90.915

:. Capacity of refrigeration = $\frac{90.915}{210} = 0.43 TR$

Capacity of system = 0.43 TR

2. Power required - work done during compression of refrigeration $= mg(h_2 - h_1)$

Enthalpy of super head vapour $-h_2 = h_2^1 + cp(T_2 - T_2^1)$

To find T₂ entropy at point 2

$$S_{2} = S_{2}^{2} + 2.3 \ cp \ log \left(\frac{T_{2}}{320}\right)$$

$$1.5668 = 1.5386 + 2.3 \times 0.64 \ log \left(\frac{T_{2}}{320}\right)$$

$$log \left(\frac{T_{2}}{320}\right) = \frac{1.5668 - 1.5386}{2.3 \times 0.64} = \frac{0.0282}{1.472}$$

$$= 0.01916$$

$$\frac{T_{2}}{320} = 1.01936$$

$$T_{2} = 326 \ k$$

$$h_{2} = h_{2}^{1} + cp (T_{2} - T_{2}^{1})$$

$$= 369.48 + 0.64(326 - 320)$$

$$= 369.48 + 3.84$$

$$h_{2} = 372.96 \ kJ/kg$$
er required = $mg(h_{2} - h_{1})$

∴ pow

= mg(372.96 - 336.776)



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3. Cop of cycle = $\frac{h_1 - h_{f_B}}{h_2 - h_1} = \frac{336.776 - 245.715}{372.96 - 336.776}$

$$=\frac{91.061}{36.18}=2.5$$

Cop of cycle = 2.5

4. Carnot
$$\operatorname{cop} = \frac{T_1}{T_2 - T_1}$$

$$=\frac{240}{320-240}$$
$$=\frac{240}{80}=3$$

 $Carnot \, cop = 3$

Q.5-b)

 $m = 0.6 \ kg/min$ = $\frac{0.6}{60} \ kg/min$ = 0.01 kg/sec. $P_1 = 1.1 \ bar$ = 1.1 x 10⁵ N/m² T₁ = 28 + 273 = 301 ⁰k

1. Assume R = 0.287 kJ/kgk for air

Indicated power = $\frac{n}{n-1} mRT_1 \left[\left(\frac{p_2}{p_1} \right)^{\frac{n-1}{n}} - 1 \right]$ = $\frac{1.25}{1.25-1} \times 0.01 \times 0.287 \times 301 \left[\left(\frac{6.1}{1.1} \right)^{\frac{1.25-1}{1.25}} - 1 \right]$

$$= 5 \times 0.01 \times 0.287 \times 301[(5.5)^{0.2} - 1]$$



$$= 5 \times 0.01 \times 0.287 \times 301[1.41 - 1]$$
$$= 5 \times 0.01 \times 0.287 \times 301[0.41]$$

$$IP = 1.77 \frac{kJ}{g} 02 \ kw \ 02 \ 1770 \frac{J}{g} 02 \ w$$

If the mechanical efficiency is $85^{\circ}/0$

Power required
$$=\frac{1.77}{0.85}$$

Power required = 2.08 kW. It is not affected by clearance volume.

2.
$$IP = \frac{n}{n-1} P_1 r_1 \left[\left(\frac{P_2}{P_1} \right)^{\frac{n-1}{n}} - 1 \right] \times N/60$$

 $1770 = \frac{1.25}{1.25 - 1} \times 1.1 \times 10^5 \times 0.00118 \left[\left(\frac{6.1}{1.1} \right)^{\frac{1.25 - 1}{1.25}} - 1 \right] \times \frac{N}{60}$
 $1770 = 5 \times 1.1 \times 10^5 \times 0.00118 [(5.55)^{0.2} - 1] N/60$
 $= 5 \times 1.1 \times 10^5 \times 0.0018 [0.41] \times N/60$
 $= 406 \times N/60$

 $N = \frac{1770 \times 60}{406}$

$$N = 262 r. p. m.$$

$$r_{1} = \frac{\pi}{4} d_{1}^{2} l$$
$$= \frac{\pi}{4} \times (0.1)^{2} \times 0.15$$
$$= 0.00118 \ m^{3}$$

3. Clearance volume =0.03 v_s

∴ volumetric efficiency =
$$1 - \frac{VC}{VS} \left[\left(\frac{p_2}{p_1} \right)^{\frac{1}{1.25}} - 1 \right]$$

= $1 - \frac{0.03 VS}{VS} \left[\left(\frac{6.1}{1.1} \right)^{\frac{1}{1.25}} - 1 \right]$
= $1 - 0.03 [(5.55)^{0.8} - 1]$
= $1 - 0.03 [3.93 - 1]$
= $1 - 0.088$
volumetric = $0.91 = 91\%$



Ramjet – it consist of inlet difference, combustion chamber and tail pipe (exist nozzle)

Ramjet has no compressor as the entire compression depends upon compression. Function of supersonic & subsonic difference to convert the kinetic called the ram pressure.

Working:- The air entering into ram jet with sup sonic speed is slowed down to sonic velocity in the air pressure is further increase in the sup sonic different increasing also the temperature of air. The diffuser section is designed to get correct ram effect its into decrees the velocity & increase pressure of in cooling air. The duel injected into combustion chamber is burned with help of igniter the high tress engine temperature garb are passed through the nozzle converting into pressure energy into kind energy. The high velocity gas leaving the nozzle provide required toward thrust to ramjet. Limitation

- 1. Ramjet engine be launched from an air plane flight.
- 2. Fuel consumption is too large. The fuel consumption lower decrees flight need.

Q.6-a)

 $\operatorname{COP}\left(\mathbf{R}\right) = \frac{T_{1}}{T_{2} - T_{1}}$

Where $T_1 = lower Temperature$

 $T_2 = Higher Temperature$

C.O.P. Refr. = $T_2/T_2 - T_1$

To improve or more effective way to increase the cop of refrigerator by.

- 1. Decreasing the higher temperature (i.e. Temp. of hot body T_2)
- 2. Increasing the lower temperature (i.e. Temp. of cold body T_1)

It is not possible to increase the cop by

- a. Increasing T_2 keeping T_1 constant, because T_2 is temperature of cooling water or air available for rejection of heat & lower temperature (T_1) is the temperature to maintain in refrigerator.
- b. Decreases T_1 keeping T_2 constant it is not possible after during T_2 is will be heat the temp. at T_2 .



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Displacement is the product of piston displacement and working stroke per minute is bared on low pressure only and the amount air passing through the other cylinder for two stage compressor. When free air wave from low pressure cylinder to high pressure cylinder through intercooler there is reduction of volume of air because of perfect cooling so free air delivered is less than displacement of compressor. (Pl check)

c) Given data:- d = 150 mm = 0.15 m

L = 225 mm = 0.225 m

 $V_C = 1.25 \ x \ 10^{-3} \ m^3 = 0.00125 \ m^3$

Swept volume = $\pi/4 d^2 l = \pi/4(0.15)^2 \times 0.225$

 $Vs = 0.00398 \text{ m}^{3}$ Compression ratio = $\frac{Vc + Vs}{Vc} = \frac{0.00125 + 0.00398}{0.00125}$ $r = \frac{0.00523}{0.00125} = 4.18$ r = 4.18A.S.E = $1 - \frac{1}{(r)^{r-1}} = 1 - \frac{1}{(4.18)^{1.4-1}} = 1 - \frac{1}{(4.18)^{0.4}}$ $= 1 - \frac{1}{1.77} = 1 - 0.564$

$$A.S.E = 436\%$$
 A.S.E. = 43.6 %

d)

	Parameter	Central A/C	Unitary A/C
1.	Vibration	Vibration is more	Vibration is less
2.	Noise	Noise of A/C unit is more	Noise of A/C unit is less
3.	Power	More air flow rate therefore	Power consumption is less
	consumption	power consumption is more	
4.	Operating cost	For central A/C operating cost is	For unitary A/C operating cost is
		high	less
5.	Duct	It require duct design &	No duct design & installation
		installation	
6.	Failure problem	If there is failure or fault in A/C	If there is failure particular
		plant all rooms air conditioning	rooms affected
		affects	
7.	Initial cost	Initial cost is high	Initial cost is less
8.	Maintenance	Maintenance cost is higher	Maintenance cost is low
	cost		

e) In gas turbine plant – it works on brayton cycle where the heat added & heat rejected at constant pressure. It consists of compressor, combustion chamber & a turbine. The efficiency of Brayton cycle rotor cycle is same for but efficiency is of gas it temperature & pressure is increasing. High temperature & pressure



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require for ignition & fuel consumption for bray ton cycle. It is not possible in Oto cycle because the heat added & rejected at constant volume so bray ton cycle is most suitable than Otto cycle for gas turbine plant.