

17690

16117

3 Hours / 100 Marks

Seat No.

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- Instructions* – (1) All Questions are *Compulsory*.
- (2) Answer each next main Question on a new page.
- (3) Illustrate your answers with neat sketches wherever necessary.
- (4) Figures to the right indicate full marks.
- (5) Assume suitable data, if necessary.
- (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
- (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. **Attempt any FIVE of the following:** **20**
- a) Write the objects of process control in spinning.
 - b) Write the parameters of key variable.
 - c) Write norms for yarn realisation of 30^s carded yarn.
 - d) How do you control the waste in carding?
 - e) Write the comparison of methods between ribbon lap and lap former.
 - f) Write the periodic irregularity due to mechanical faults in Ring frame.
 - g) What is Neps? How Neps generation can control in carding?

P.T.O.

- 2. Attempt any TWO of the following: 16**
- a) How do you select the key-variables to control the process?
Also write the names of key-variables from blow-room to ring frame department.
 - b) Why “adjustment to allowance for hank meter” is required?
Explain about adjustment procedure.
 - c) Write the formulas of FQI and CQI, also write the importance FQI and CQI.
- 3. Attempt any TWO of the following: 16**
- a) Write the graphical method to control mixing quality and cost.
 - b) With neat sketch describe gravity trapa and grids used in blow-room.
 - c) Write the assessment of blow-room waste.
- 4. Attempt any TWO of the following: 16**
- a) With neat sketch describe AFIS nep tester.
 - b) How would you evaluate the performance of comber?
 - c) Write the principles of roller drafting.
- 5. Attempt any TWO of the following: 16**
- a) Write the effect of Relative humidity and temperature on speed frame performance and process waste.
 - b) Write the factors affecting on yarn strength.
 - c) Write the yarn faults and package defects in Ringframe yarn.
- 6. Attempt any TWO of the following: 16**
- a) How do you optimize the quality of winding?
 - b) Write the classification of classmate-II yarn faults.
 - c) Define MPI, LER and MEI.
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