

(ISO/IEC - 27001 - 2005 Certified)

WINTER- 16 EXAMINATION Model Answer

(Subject Code: 17434)

Important Instructions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more Importance (Not applicable for subject English and Communication Skills.
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgement on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. No.	Sub Q. N.	Answer	Marking Scheme
Q1)		Attempt any <u>SIX</u> of following	12-Total M
	a)	i) Define: 1)Absolute pressure 2)Gauge pressure	2M
	Ans	1) <u>Absolute Pressure</u> : Absolute Pressure is the actual pressure including atmospheric	1M for
		pressure acting on a surface. It is Abbreviated as psia (pounds per square inch	each
		absolute) 2) Gauge pressure: The difference between the actual and atmospheric pressure is	
		called gauge pressure. The pressure here is abbreviated as psig (pounds per square	
		inch gauge)	
		ii) State the need of transducer in instrumentation system.	2M
	Ans Input quantity for most of the instrumentation systems is non – electrical quantity. To convert there non- electrical quantity like heat, pressure, level, flow rate, humidity, temperature, etc. into electrical quantity in order to use electrical methods and techniques for measurement, manipulation and control transducers are required.		2M
		iii) Draw labeled diagram of gas filled thermometer.	2M
	Ans	Capillary Tube Liquid Or Gas Filled Capillary	2 M



	iv) Define laminar and turbulent flow.	2 M
Ans	• <u>Laminar Flow:</u> When all the molecules of flow are parallel to each other, it is called laminar flow.	1M for each
	• <u>Turbulent flow:</u> When the flow molecules are scattered without any fixed pattern, it is called Turbulent Flow.	
	v) What is absolute and relative humidity?	2 M
Ans	 <u>Absolute humidity</u> : It is defined as amount of vapour present in each unit volume of air or gas. <u>Relative Humidity</u>: It is the ratio of the moisture content of gas to the maximum moisture content in the gas at that temperature. 	1M for Each
	vi) Define NTC and PTC.	2 M
Ans	 Ins <u>NTC:</u> The NTC thermistors are ceramic semiconductors that have a high Negative Temperature Coefficient of resistance. NTC thermistors decrease in resistance as the temperature increases. <u>PTC:</u> PTC thermistors are Positive Temperature Coefficient resistors generally made of polycrystalline ceramic materials that have a high positive temperature coefficient, which increases in resistance as the temperature increases. 	
	Temperature	
	vii) Draw neat lebelled diagram of Rotameter.	2 M
Ans	GRAVITY EQUILIBRIUM FLOAT TAPERED TUBE FLOW METERING TUBE	2 M



	viii) Give the classification of pressure of measuring devices.	2 M
Ans	1. Non-Elastic Pressure Transducers (Manometer):	2 M
	• U- Tube • Inclined Tube	
	• Well type Manometer	
	2. Elastic Pressure Transducers:	
	Bourdon Tube	
	Bellows	
	• Diaphragm	
	3. Electrical Pressure Transducers:	
	Bourdon Tube with LVDT	
	Diaphragm with strain gauge	
b)	Attempt any <u>TWO</u> of following:	8 M
	i) Draw the neat diagram of venturimeter and describe how flow is being	4 M
	measured.	
Ans		Digram:2 M &
	Meter Meter	
	entrance venturi meter exit	Describe:2M
	$A \longrightarrow A$	
	V a	
	Pipe 1 Pipe	
	ĥ	
	Manometer	
	It is a primary element of differential pressure Flow meters	
	1) It consists of a straight inlet section a converging conical inlet section a cylindrical	
	throat and adiverging recovery cone	
	2) Straight inlet section has some diameter as nine. In conversing conical inlet section	
	2) Straight met section has same traineter as pipe. In converging conical met section,	
	une cross-section of sucam decreases & velocity increases.	
	3) In cylindrical throat flow velocity will be maximum & static pressure will be	
	minimum	
	(A) In diverging recovery cone flow velocity decreases taps are located at	
	The diverging recovery concinow version decreases taps are located at.	
	5) The pressure taps are located at straight adda saction and at avlindrical threat where	
	pressure is minimum thus the maximum Pressure Caugas across this point	
	pressure is minimum mus me maximum riessure Gauges across uns point.	
	6) As it have no sharp addres or warner and does not project into fluid atmem. It can be	
	of As it have no sharp edges of warner and does not project into huid stream. It can be	
	used to nancie nuids with solid, slutries, etc.	







Q 2)	a) Ans	Fig. Capacitance level Measurement. Attempt any FOUR of following: Draw the constructional details of well type manometer and list its two opplications. Diagram of well type manometer Applied Pressure Vell Scale	16 M 4 M 2 for diagram 2 for application
	Ans	Electric wires Insulated capacitance probe Liguid (as Dielectric)	Digram:2 M & Lebelled:2M
		 This causes the movement of the free end and the displacement of this end is given to the pointer through mechanical linkage i.e. geared sector and pinion. The pointer moves on the calibrated scale in terms of pressure. The relationship between the displacement of the free end and the applied pressure is nonlinear. iii) Draw a neat setup diagram to measure level of liquid in a tank using capacitive method. 	4 M
		 The pressure which is to be measured is applied to the bourdon tube through open end. When this pressure enters the tube, the tube tends to straighten out proportional to applied pressure. 	
		 The free end connected to the pointer with the help of geared sector and pinion. Calibrated scale and pointer is provided to indicate the pressure. The cross section view of C type hourdon tube under normal condition and 	





c)	With the help of neat labelled diagram describe the operation of RTD.	4 M
Ans	Connecting leads mounting threads Sheath Lead support	Digram:2 M & Describe:2M
	Working:	
	An RTD (resistance temperature detector) is a temperature sensor that operates on the measurement principle that a material's electrical resistance changes with temperature. Temperature sensitive materials used in the construction of RTDs include platinum, nickel, and copper; platinum being the most commonly used. RTD operates on the principle that the electrical resistance of a metal changes	
	RTD has positive temperature coefficient (resistance increases with temperature). The resistance of the element at a base temperature is proportional to the length of the element and the inverse of cross sectional area.	
	A typical electrical circuit designed to measure temperature with RTD's actually measures a change in resistance of the RTD, which is then used to calculate change in temperature.	
d)	What is the need of level measurement? Give classification of level measurement methods with two examples for each.	4 M
Ans	In almost all industries, vast quantities of liquid such as water solvents, chemicals etc. are used in number of processes. It is widely employed to monitor as well as measure quantitatively the liquid content in the tanks, containers and vessels etc liquid level affects both pressure and rate of flow in and out of the container and therefore its measurement becomes important in a variety of processes encountered in modern manufacturing plants.	1M- Need, 3M- Classification
	Classification of Liquid Level Measurement: <u>Direct method</u> 1. Hook type 2. Sight glass type 3. Float type 4. Dip stick <u>Indirect method</u> 1. Hydrostatic pressure type 2. Electrical type:	
	 a) Capacitance level indicator b) Radiation level detector c) Ultrasonic level gauge 3. Radar type 	

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Q.3.		Attempt any <u>FOUR</u> of following:	16 M
	a)	List any six selection criteria of a transducer. Why motor/ generator is not	4 M
		transducer?	
	Ans	Transducer is a device which transforms energy from one form to another. The	3mark for list
		following points should be considered while selecting a transducer for particular	Reason 1 M
		application.	
		1. Operating range	
		2. Operating principle	
		3. Sensitivity	
		4. Accuracy	
		5. Frequency response and resonant frequency	
		6. Errors	
		7. Environmental compatibility	
		8. Usage and ruggedness.	
		9. Electrical aspect.	
		10. Stability and Reliability	
		11. Loading effect	
		12. Static characteristics	
		13. General selection criteria	
		Motor/genrator are Form of energy into another(Electrical to mechanical) but it is not	
		involved in any measurement. Therefore, motors/generators are not transducers. It does	
		not sense the variation in physical quantity	
	b)	List the names of elestic pressure transducers and draw construction details of	4 M
		any one.	
	Ans	The commonly used elastic pressure tranduces are :	List: 2M &
		1)Bourdon Tube:	Diagram: 2 M
		1)C-Type	
		2)Spiral	
		3)Twisted	
		4)Helical	
		2)Bellows	
		3)Diaphragms	

	0	NOTE:Any other	or Opaque disc relevant diagram will do	-Shaft Light source	
	1)	 (i)J type (ii)K type (iii)R type (iii)T type 	ture range and material used for	Tollowing thermocouples:	4 M
	Ans	(iv) I type			1M for Each
	7115	Type	Tempreture Range	Material Used	Type
		J	-200 to 900	Iron/Constantan	51
		K	-200 to 1250	Chromel/Alume1	
		D	0 to 1600	Platinum/Platinum 13%	
		K	0.10.1000	Rhodium	
		Т	-200 to 400	Copper/Constantan	
Q4)		Attempt any FOU	JR of following:		16 M
	a)	Described the floa	at type level measurment techniq	ue with neat diagram.	4 M
	Ans	Float type level M	easurement:	vel indicator	Diagram -2M & Description- 2M
		Above figure show	vs the simplest form of float operation	ter weight	
		liquid levelmeasure	ement. In this case, the movement	of the float is transmitted to the	

Ans	i) Different tempreture Scales are :	Different
	1) Degree celsius or centigrade $({}^{0}C)$	temperature
	$\begin{array}{c} 1 \end{pmatrix} \text{Degree central of central add} (C) \\ 2) \text{Degree Estructuat} \begin{pmatrix} 0 \\ E \end{pmatrix} \end{array}$	
	2) Degree Fahrenneit (F)	scales -2IVI &
	3) Kelvin (K)	
	4)Degree Rankin (⁰ R)	
	1) ${}^{0}C = 5/9 ({}^{0}F - 32)$	Conversion
	$\frac{1}{2} \frac{1}{2} \frac{1}$	Eorreulas 1M
	2) F = 9/5 (C) + 52	Formules-TNI
	3) $^{\circ}R = {}^{\circ}F + 459.7$	
	4) K = $^{6}C + 273.15$	
	Convert 107° into ${}^{\circ}$ C, If 107° F into ${}^{\circ}$ C	
	$^{0}C = 5/9 (107-32)$	
	$^{0}C = 5/0$ (75)	
	C = 3/9 (73)	
	<u>Thus, $10/{}^{\circ}F = 41.66{}^{\circ}C$</u>	
	Convert 10% into °C , If 10% into °C	
	$K = {}^{0}C + 273.15$	
	$^{0}C = K - 273.15$	
	${}^{0}C - 107 - 273.15$	
	C = 107 - 275.15	TT 1 C
	<u>Inus, $C = -166./5$</u>	Used of
		centigrade&
	ii) centigrade and Kelvin scales are:	used of
	1)Used in Scientific energy work	Kelvin scale-
	2) Used in Industry	1M
	2) Osed in Industry.	111/1
1)		
d)	Give the construction details of hair hygrometer and describe it's operation. List	4 M
d)	Give the construction details of hair hygrometer and describe it's operation. List two materials used for it.	4 M
d) Ans	Give the construction details of hair hygrometer and describe it's operation. List two materials used for it. Diagram:	4 M Diagram 2M,
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d) Ans	Give the construction details of hair hygrometer and describe it's operation. List two materials used for it. Diagram: Pointer High Scale Uppring Pivot Explanation: • It consists of bunch of human hair which increases mechanical strength of the	4 M Diagram 2M, Explanation 2M
d) Ans	Give the construction details of hair hygrometer and describe it's operation. List two materials used for it. Diagram: Image: Pivot the pointer of the pointer	4 M Diagram 2M, Explanation 2M
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	• The indicator scale is directly calibrated to give a direct indication of humidity. The pointer or recording pen is operated through mechanical linkage.	
	• As the relative humidity surrounding to that of hygrometer increases, length of hair strands increases, which move the pointer on the calibrated scale for maximum value.	Used- 1 Mark
	 Materials used for hair hygrometer: (Any 2) 1. Indicator adjusting screw 2. Weight 3. Main cam 4. Sub cam 5. Rotation axis for main cam 6. Rotation axis for sub cam Plate attaching sensor part of humidity, 8. Screw attaching sub cam 9. Connecting spring 10. lever 11. Hair bundle 	each
e)	Name the materials with tempreture ranges and shapes of thermistor.	4 M
Ans	NTC-Thermistor compared of sintered mixture oxides such as magnese, nickel, cobalt, iron & ceranium, tin, zinc. PTC-Thermistor materials manufactured from compounds of barium lead & strontium titanates. Tempreture ranges of thermistor: -60° C to 15° C Shapes of thermistor: 1)Bead Type 2)prole type 3)Disc type 4)Rod type 5)Wosher type	Materials:1 M &Tempreture ranges-1M & Shapes of thermistor-1M
f)	Draw the construction of spiral and helical bourbon tube. List its one advantage	4 M
Ans	Spiral bourbon tube:	Spiral bourbon tube-1.5 M & helical bourbon tube-1.5M
	Helical bourbon tube:	

		TIP NOVES HERE POINTERN HELICAL PRESSURE TUBE PRESSURE (DETAIL VIEW OF TYPICAL HELIX) TUBE HOVES HERE (SCHEMATIC)	Advantage-1M
		Advantage over C-type bourbon tube: (any One)	
		2) Accuracy is higher than C type bourbon tube	
		3) High over range capability.	
0.5		4) More stable in Fluctuating Pressure application.	16 M
Q.5	a)	Describe with sketch electromagnetic flow meter .Write the o/p Equation of it.	4 M
	Ans	Electromagnetic Flow meter	Diagram:
		Daigram:	1.5M &
		Steady d.c. supply Coil Fluid flow Pipe	Description: 1.5M & Output Eq.:1M
		Magnetic flow meter, simply known as mag flow meter is a volumetric flow meter	
		low pressure drop and with appropriate liquid conductivity required. The device doesn't have any moving parts and cannot work with hydrocarbons and distilled water. Mag	
		Principle of Magnetic Flow Meter Based on Faraday's Law:	

	Magnetic flow meters works based on Faraday's Law of Electromagnetic Induction. According to this principle, when a conductive medium passes through a magnetic field B, a voltage E is generated which is proportional to the velocity v of the medium, the density of the magnetic field and the length of the conductor. In a magnetic flow meter, a current is applied to wire coils mounted within or outside the meter body to generate a magnetic field. The liquid flowing through the pipe acts as	
	the conductor and this induces a voltage which is proportional to the average flow velocity. This voltage is detected by sensing electrodes mounted in the Magflow meter body and sent to a transmitter which calculates the volumetric flow rate based on the pipe dimensions.	
	E=B L V Where B=flax density wb/m ² L=length of Conductor	
	v= velocity of Conductor i.e flow m/sec	
b)	What is pyrometry ? state two types and application of it	4 M
Ans	Pyrometers: Pyrometers is a technique for measuring temperature without physical contact. It depends upon the relationship between the temperature of a hot body and the electromagnetic radiation emitted by the body. When a body is heated, it emits thermal energy known as heat radiation. A black matt surface (or a black body) is a very good absorber of heat radiation and, also, a very good emitter of such radiations when heated. Pyrometry is a technique for determining a body's temperature by measuring its electromagnetic radiation.	2 M
	Types: 1. Radiation Pyrometers 2 .Optical pyrometers	1 M
	Application: 1.Used for moving targets 2. They are used for the targets not easily accessible, such as furnace interiors	1 M
c)	State the working principle of potentiometric transducer with two applications.	4 M
Ans	• Working principle of potentiometric transducer The transducer output signal is a dc or ac voltage which is proportional to the potentiometer resistance that is proportional to the slider displacement.	2 M
	• Resistive Displacement Transducer: The simplest transducer for converting linear (translator) or angular (rotary) displacement into a change of resistance is the resistive element provided with a movable contractor. The change in resistance is brought out by only a change in the length or portion of the resistor from one end to the point of contact. When	1M

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measuring the relative motion between a r body is mechanically coupled to the contra measured.	noving body a fixed body, the moving actor and the relative displacement is	
Applications (any 2)1. In servo technology applications.2. All applications that requires simple di3. For real time applications since there is	isplacement transducer s no signal lag.	1M For each
be the working of radiation type level me	easurement. List the materials used	4 M
on level detector:		Diagram: 1.5M
on type level measurement. is non contact	type detector which is used where	&
al method would not survive .		Discription:1.5 M
Electric wire		
Source holder	To indicating instruments	

d)	Describe the working of radiation type level measurement. List the materials used	4 M
Ans	Radiation level detector:	Diagram: 1.5M
	Radiation type level measurement. is non contact type detector which is used where	&
	electrical method would not survive .	Discription:1.5
		М
	Electric wire To indication	
	Source holder	
	Liquid level	
	Operating range	
	Tank wall > of liquid level	
	Beletter	
	Fig: Padiation type I and Menourement	
	Fig. Radiation type Level Measurement.	
	Construction and working-	
	1. It consist of gamma ray source holder on one side of the tank and a gamma detector	
	on the other side of the tank.	
	2. The gamma rays from source are directed towards the detector in a thin band of	
	radiation.	
	3. When gamma rays penetrate the thick wall of the tank, its energy level afterwards is	
	greatly reduced.	
	4. The factation received at the gamma detector is inversely proportional to the thickness of the walls and the medium between the radiation source and detector	
	5 The amount of radiation received is inversely proportional to the amount of liquid	
	between the radiation source and detector.	
	6. The difference in the amount radiation received by detector, corresponds to the liquid	
	level in the tank.	
	7. Thus, when liquid level rises, the amount of radiation received is reduced and vice	
	versa.	
	Explain the speed measurement using photoelectric nick-up Write the output	4 M
e)	Explain the speed measurement using photoelectric pick-up.Write the output	4 M

equation of it. Constructional diagram: Diagram:2M Ans (photo diode) (LED) Light source Light detector To electric counter Disc with equidistant holes Shaft Working: Working principle: The light passes through the holes available on the rotating disc • with a specific interval, depends on the angular speed of disc having equidistant Working:2M holes. The frequency of this light pulses is measure of angular speed of the disc. It consists of an opaque disc on the rotating shaft. The disc has a number of • equidistant holes on its periphery. At one side of the disc a light source is fixed like LED and on other side of the disc, and on the line of the light source, alight sensor like phototube or some photosensitive semiconducting device is placed. When a hole appears between two, the light following upon the sensor produces an • output pulse. The frequency at which the pulses are produced depends on the number of holes in the disc and its speed of rotation. Hence the speed is given by $N=f/H_S$ N=speed f=frequency H_s=holes on the disc What is manometer? List types of manometer. **4** M f) Ans Manometers: 2 M The manometer is the simplest measuring instrument used for gauge pressure (lowrange pressure)measurements, by balancing the pressure against the weight of a column of liquid. The action of all manometers depends on the effect of pressure exerted by a fluid at a depth. 2 M Types of Manometer: 1. U-Tube Manometer 2. Well Type Manometer 3. Micro manometer 4. Inclined Manometer Attempt any FOUR of following: 16 M **Q.6** Write the principle of piezoelectric transducer with neat diagram.List two $\overline{4 M}$ a) applications of it. Principle of operation: When a pressure or force or vibration applied to the crystalline Ans 1M-Principle, material like quartz crystal or crystalline substances then an e.m.f. is generated across 1M - Diagram, the material or vice versa. Applications:2

Inexpensive Versatile Minimal maintenance Centains no moving ports	
Versatile Minimal maintenance Centains no moving ports	ges,
Minimal maintenance Disadvar	
Contains no maxima north	ntages
• Contains no moving parts	U
Good range of measurement	
Rugged	
- Rugged	
Disadvantages of canacitance level indicator:	
Not suitable for low dielectric material	
• Not suitable for low delectric material	
• Dirt of other foreign deoris can cause an offset in the measurement	
e) Draw the bimetallic thermometer. Draw its effect for hot and cold temperature. 4 M	
Write the materials used for it.	
Ans 1M	
Fixed Law expension motal	
end Low expansion metal	
*	
*	
High expansion metal	
Effect for hot cold Temperature	
Effect for hot cold remperature	
Upon heating:	
Upon heating: metal 2 expands more than metal 1	
Upon heating: metal 2 expands more than metal 1	
Upon heating: metal 2 expands more than metal 1	
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Upon heating: metal 2 expands more than metal 1	
Upon heating: metal 2 expands more than metal 1	
Upon heating: metal 2 expands more than metal 1 Upon cooling: metal 2 contracts more than metal 1 Materials used are usually steel and copper or in some cases steel and brass Nickel.	,
Upon heating metal 2 expands more than metal 1 Upon cooling metal 2 contracts more than metal 1 Materials used are usually steel and copper, or in some cases steel and brass, Nickel- iron alloyed with chromium & amp; manganese Invar (alloy of nickel & amp; iron)	s (any
Upon heating metal 3 expands more than metal 1 Upon cooling: metal 2 contracts more than metal 1 Materials used are usually steel and copper, or in some cases steel and brass, Nickel- iron alloyed with chromium & amp; manganese, Invar (alloy of nickel & amp; iron).	s (any I
Uppon heating: more than metal 2 expands Uppon cooling: metal 2 contracts more than metal 1 Materials used are usually steel and copper, or in some cases steel and brass, Nickel- iron alloyed with chromium & amp; manganese, Invar (alloy of nickel & amp; iron).	s (any 1
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Image: second	s (any I agram orking
Image: metal 2 expands more than metal 1 Image: metal 2 expands more than metal 1 Image: metal 2 contracts more than metal 1 Image: metal 2 contracts more than metal 1 Image: metal 2 contracts more than metal 1 Image: metal 2 contracts more than metal 1 Materials used are usually steel and copper, or in some cases steel and brass, Nickel-iron alloyed with chromium & amp; manganese, Invar (alloy of nickel & amp; iron). Materials two)-1M f) How pressure gauge is calibrated with dead weight tester? 4 M Ans Image: Under rest Image: Platen Platen Platen Image: Platen Platen Platen Image: Platen	s (any I agram orking
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Image: second	s (any 1 agram orking
Image: Copen beating: Image: Copen beat	s (any 1 agram orking
Import Description Import Score than motal 1 Open cooling Import 2 contracts Import 12 contracts Import than metal 1 Materials used are usually steel and copper, or in some cases steel and brass, Nickel- Materials two)- 1M f) How pressure gauge is calibrated with dead weight tester? 4 M Ans Import Piston Import Piston Import Piston Import Piston Import Piston	s (any 1 agram orking
Upon cooling: Important 2 continue: Importantinue: Important 2 continue:	s (any 1 agram orking

•	The handle is fully drawn out and the oil is allowed to enter in the cylinder (i.e. gauge and piston)	
•	A known accurate weight is placed on the platform. The area of piston is also	
	known; hence we can calculate the pressure.	
•	Now the handle is turn to press in clockwise direction so that the pressure will	
	build up on the gauge side as well as platform side.	
٠	Increase the pressure by rotating the handle clockwise until enough pressure is	
	developed inside the cylinder and lifts the platform with weights placed on it and it floats freely within the limit stops.	
•	Repeat the same procedure for different weights. In the same way most of the	
	pressure gauge are calibrated against dead weight testers.	
•	An error in dead weight tester is less than 0.1% in order to reduce the friction	
	between the piston and cylinder, the piston is gradually rotated while a reading	
	being taken.	