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3 Ho	ours /	100	Marks	Seat	No.						
Instru	uctions –	(1)	All Questions	are Comp	ulsory.						
		(2)	Answer each r	next main	Questi	on o	n a	ne	W]	pag	e.
		(3)	Illustrate your necessary.	answer w	vith nea	ıt ske	etch	es v	whe	erev	rer
		(4)]	Figures to the right indicate full marks.								
		(5)	Assume suitable data, if necessary.								
	(6) Use of Non-programmable Electronic Pocket Calculator is permissible.										
		(7) 1 (Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.								
]	Marks
1.	Attempt	any	FIVE of the	following	:						2(
a)	Define pressure vessels. How they are classified?										
b)	Find dil 1.5 N/m Poisson'	ation c m ² , th s ratio	of cylindrical v ickness is 20 as 0.3 and m	vessel if i mm and nodulus of	ts inter diamete f elastic	rnal p er 3 city,	pres m.	sure Tak	e is te		

 $E = 2 \times 10^5 \text{ N/mm}^2.$

- c) Explain the three types of protective coatings for pressure vessels.
- d) Write general design criterion for pressure vessel.

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- e) How pressure vessel material is selected for hydrogen service? Give examples.
- f) Explain discontinuity stresses with sketches.
- g) Sketch any four welded joints used in pressure vessels. State advantages of welded joints.

2. Attempt any TWO of the following:

a) Design a cylindrical pressure vessel for the following parameters-

Operating pressure = 0.40 MPa

Ultimate strength = 390 N/mm^2

Joint efficiency = 85%

Factor of safety = 3

I.D. of vessel = 1.2 m

Corrosion allowance = 2 mm

Weight of vessel with fluid = 35 kN

Compressive stress for bolts = 56 MPa

I.D. of nozzle = 150 mm

- b) Explain the effect of wind load and earthquake loads on design of pressure vessel.
- c) Draw a neat sketch of pressure vessel and give terminology in detail.

3. Attempt any <u>TWO</u> of the following:

- a) Explain stress concentrations in circular and elliptical openings for pressure vessels with neat sketches.
- b) A cylindrical shell is subjected to an operating pressure of 2 MPa. If internal diameter of shell is 3.5 m. and maximum allowable stress is 160 MPa, Calculate -
 - (i) Thickness of shell
 - (ii) Thickness of conical head,

if apex angle of cone is 60° . Take joint efficiency as 85% and corrosion

c) Explain any four defects in welds for pressure vessels. Explain any one NDT method for welds.

4. Attempt any TWO of the following:

a) List standard accessories and mountings for pressure vessels. Explain one each from above.

- b) Write factors considered for placement and shape of nozzle. Explain nozzle reinforcement with sketch.
- c) Explain stress concentration and fatigue connection. How these can be minimized? Explain with sketches.

5. Attempt any TWO of the following:

- a) Draw neat sketch of flanged joint. Write stresses acting on its different sections. Classify gaskets with their specific area of applications.
- b) Draw and explain support skirts, support lugs, saddles and stiffeners.
- c) Explain in brief -
 - (i) Ultra high pressure vessel
 - (ii) Membrane stress

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6. Attempt any <u>FOUR</u> of the following:

- a) Explain staked plates and built up plates.
- b) 6 holes of 100 mm diameter each are drilled keeping them
 480 mm apart. Permissible stress for vessel material is
 130 MPa. Find :
 - (i) Ligament efficiency
 - (ii) Stresses in ligament
- c) Explain stresses in bimetallic joints with neat sketches.
- d) What is the design approach for bolted joints? List the bolting material with applications.
- e) Describe any four materials used for construction of vessel for Non-corrosive service.
- f) Explain use of aluminium alloys and stainless steel in pressure vessels.