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SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

Subject Code: 17526

Important Instructions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more Importance (Not applicable for subject English and Communication Skills.
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgement on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. No.	Sub Q. N.	Answers	Marking Scheme
1	(A)	Attempt ant THREE of the following:	12
	(a)	Give the classification of Automobile.	04
	Ans	Classification of Automobile: (Enlist any 8 of the above mentioned each of ½ Marks)	
		[1] According to Purpose (Use)	
		1.1.1 Passenger Cars	
		1.1.2 Goods Carriage	
		1.1.3 Special Purpose	
		1.1.4 Earth Moving	
		1.1.5 Motor Cycle (Bikes)	
		1.1.6 Mopeds	
		[2] According to Fuel Used:	
		2.1.1 Petrol Vehicles	
		2.1.2 Diesel Vehicles	
		2.1.3 LPG/CNG Vehicles	
		2.1.4 Electric Cars	
		2.1.5 Hybrid Cars	
		2.1.6 Solar Cars	
		2.1.7 Fuel Cell	
		[3] According to Load Carrying Capacity:	
		3.1.1 Heavy Motor Vehicle	
		3.1.2 Medium Motor Vehicle	
		3.1.3 Light Motor Vehicle	
		[4] According to Drive Used:	
		4.1.1 Left and Right Hand Drive	



(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

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	4.1.2 Two Wheel and Four Wheel Drive	
	[5] According to Engine Location and Mounting:	
	5.1.1 Front Engine Front Wheel Drive	
	5.1.2 Rear Engine Rear Wheel Drive	
	5.1.3 Front Engine Rear Wheel Drive	
	5.1.4 Bus Chassis	
	5.1.5 Full Forward Chassis	
	5.1.6 Semi Forward Chassis	
	[6] According to Body Styles:	
	A. Passenger Cars:	
	6.1.1 Sedan/Saloon	
	6.1.2 Hardtop	
	6.1.3 Lift back (Hatchback)	
	6.1.4 Station Wagon	
	6.1.5 Coupe 6.1.6 Limousine	
	6.1.7 Convertible	
	6.1.8 Estate Car	
	B. Heavy Vehicles/Trucks:	
	6.1.1 Truck Punjab Body	
	6.1.2 Truck Half Body	
	6.1.3 Truck Platform Type	
	6.1.4 Truck with Trailer	
	6.1.5 Dumper	
	6.1.7 Tanker	
	[7] According to Wheel and Axle:	
	7.1.1 Two and Three Wheeler	
	7.1.2 Four Wheeler and Six Wheeler	
	7.1.3 Single and Multi Axle	
	The Single and Maria Pine	
(b)	What is the function of universal joint and sliding joint in propeller shaft?	04
Ans	(Universal joint – 2 marks, Slip joint - 2 Marks)	
	Function of Universal Joint: Universal joint allows transmission of power and rotary motion at	
	an angle which varies as a vehicle encounters a bump.	
	Function of Slip Joint: This joint allows variation in length of the propeller shaft when vehicle	
	came across road irregularities.	
(c)	Define the following terms with the help of simple sketch:	04
	(i) Caster (ii) King pin inclination	
Ans	(i)Caster: Castor provides directional stability that is kept vehicle on straight path. Directional	01
	stability i.e. straight line tracking is improved by caster. However, positive caster increases the	
	effort required to turn the vehicle and high negative caster causes abnormal wobble. It is generally	
	taken as 30 for good directional stability.	
1		1



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

> **SUMMER-18 EXAMINATION Model Answer**

Subject Name: Automobile Engineering

Jubjec	t Name: Automobile Engineering Subject Code: 1,323	
	Caster - Vertical - Front Left Wheel - King Pin - Front of Car	01
	(ii) King pin inclination: It is the angle between vertical line and centre line of king pin or steering axis when viewed from the front of the vehicle.	01
	KING PIN INCLINATION	01
(d)	Figure: King pin inclination. What are the major components mounted on vehicle chassis? State the purpose of each component.	04
Ans	 The main components of automobiles are: (Any 04) The engine: Function: It provides the motive power for all various functions which the vehicle or any part of it, may be required to perform. The Transmission system: It consists of a clutch, a gearbox, a propeller shaft and differential. Function: To engaged or disengaged the power from engine to transmission system, to transmit the torque and to distribute the final torque equally between the driving wheels. The auxiliaries: It consists of electrical systems. Function: To provide spark for ignition of charge, to start the engine by providing initial motive force, to provide electrical energy for lighting system. The controls: It consist of steering system and brakes Function: to control direction of moving vehicle, to steer the vehicle according to drivers will. The body: Function: To provide space for passenger and luggage. 	
	Pa	ge 3 of 21



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

(B)	Attempt ant ONE of the following:	06
<u> </u>		
(a)	Draw the layout of four wheel drive vehicle. State the advantages and disadvantages.	06
Ans	(Layout 02 Marks)	
	FRAME	
	FLYWHEEL II REAR AXLE	
	FRONT-	
	ENGINE	
	DIFFEREN- PROPELLER TRANSFER PROPELLER SHAFT BOX	
	TIAL SHAFT BOX SHAFT	
	(O) B	
	Adventages of A Wheel drive even 2 Wheel Driver (any two marits)	
	Advantages of 4-Wheel drive over 2-Wheel Drive: (any two merits) 1. Better traction on smooth surface in all conditions (wet and wintry weather)	
	2. Increased drive off and climbing capacity irrespective of load.	
	3. Better acceleration in lower gear.	
	4. Reduced sensitivity to side wind.5. Better stability.	
	6. More balanced axle load distribution.	
	7. Equal tire wear.	
	Disadvantages of A Wheel drive even 2 Wheel Drives (and two demonits)	
	Disadvantages of 4-Wheel drive over 2-Wheel Drive: (any two demerits) 1. More weight of vehicle.	
	Disadvantages of 4-Wheel drive over 2-Wheel Drive: (any two demerits) 1. More weight of vehicle. 2. Lower maximum speed.	
	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. 	
(b)	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. As extra components are required manufacturing cost is more. 	06
(b)	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. 	06
(b) Ans	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. As extra components are required manufacturing cost is more. Draw neat sketch of full-floating axle and explain its features. The figure shows the full floating axle. The wheel is on the axle casing. Two roller bearings are 	06
, ´	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. As extra components are required manufacturing cost is more. Draw neat sketch of full-floating axle and explain its features. The figure shows the full floating axle. The wheel is on the axle casing. Two roller bearings are between the wheel and axle casings. The axle end is fitted with the wheel by means of a flange, 	
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, ´	 More weight of vehicle. Lower maximum speed. Increased fuel consumption by 5 to 10%. As extra components are required manufacturing cost is more. Draw neat sketch of full-floating axle and explain its features. The figure shows the full floating axle. The wheel is on the axle casing. Two roller bearings are between the wheel and axle casings. The axle end is fitted with the wheel by means of a flange, 	



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

	AXLE SHAFT AXLE CASING FLANGED SLEEVE					
	Attempt ant FOUR of the following:	10				
(a)	Differentiate between drum braking system and disc braking system.					
	S N Hydraulic Braking System Pneumatic Braking System					
	5 Bleeding is necessary No need of bleeding 6 Increased braking effort, but less powerful than Hydraulic brake than air brakes.					
(b)	Describe with neat sketch hotch-kiss-drive.	0				
Ans	This drive is invented by Albert Hotchkiss. In the Hotchkiss drive two universal joints are used one at front and second at rear end of propeller shaft. Slip joint is used to accommodate change in					



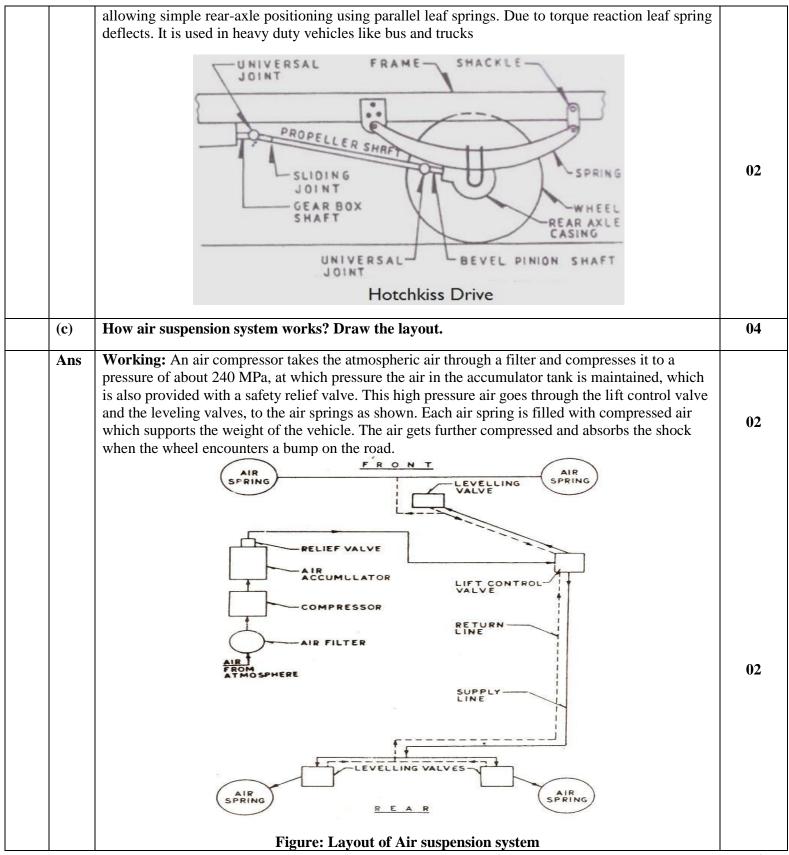
(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

Subject Code:





(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

(d)	Explain the working of electronic ignition system.	04
Ans	Electronics Ignition system is similar to conventional point type Ignition System with a small difference. Electronics Ignition system is provided with Electronic control unit which opens and close the primary circuit instead of contact breaker point as in Contact breaker point ignition system. Electronics Ignition system is having two circuits Primary and Secondary circuit. Battery, primary winding, ECU and the timer forms primary circuit. Where as secondary winding, distributor and spark plug forms secondary circuit. A timer is employed in the distributor instead of contact breaker. This timer may be Pulse generator or Hall- effect switch which Triggers the Ignition module also called as electronic control unit. This control unit primarily contains transistor circuit whose current is triggered off and on by timer which results in the stopping and starting of the primary circuit. The secondary circuit worked in the similar manner as in conventional contact breaker type. i.e when the magnetic field collapses it induces current in the secondary winding having more number of turns. This results in development of very high voltage necessary to generate the spark at the spark plug.	02
	Ignition Switch Tomer Timer Timer	02
(e)	Draw neat sketch of leaf spring. State its function.	04
Ans	Function of Leaf spring: springs are placed between the road wheels and the body. When the wheel comes across a bump on the road, it rises and deflects the spring, thereby storing energy therein. On releasing, due to the elasticity of the spring material, it rebounds thereby expanding the stored energy. In this way the spring starts vibrating, of course, with amplitude decreasing gradually on account of internal friction of the spring material and friction of the suspension joints, till vibration die down. Types of Leaf spring: (Any one type of leaf spring) a. Semi elliptical leaf spring	02



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

		b. Quarter elliptical leaf spring c. Three Quarter elliptical leaf spring d. Transverse spring e. Full elliptical leaf spring f. Platform type spring				
		Rebound clip Centre Graduated-length leaves	02			
3		Attempt ant TWO of the following:	16			
	(a)	Explain the necessity and working of single plate clutch	08			
	Ans	Answer: (Necessity- 2 marks, working-2 marks, Sketch-4 marks)				
		Necessity of Single plate clutch				
		1) To transmit large amount of torque single plate clutch required				
		2) Response time to operate is very less compared to multiplate clutch.				
		3) It generates low heat so no need of cooling media required.				
		4) It should be dynamically balanced and easy to operate.				
		Working:				
		Disengaging the clutch:				
		When clutch pedal is pressed down, it's linkage forces the thrust bearing to move towards the flywheels and pressing the pressure plate away from the flywheel thereby the compression springs are compressed. This action removes the pressure from the clutch plate and the driving shaft comes to stationary position.				
		Engaging the clutch:				
		On the other hand when the foot is taken off from the clutch pedal, the thrust bearing moves back by levers this action allows the springs to extend and thus pressure plate pushes the clutch plate back towards the flywheel. The clutch is engaged and power is transmitted from engine to gear box.				



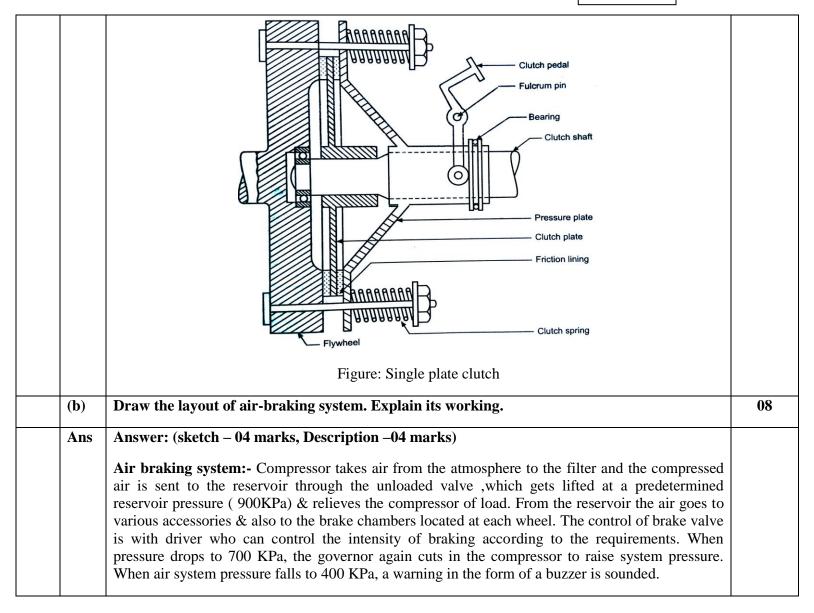
(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

Subject Code:





(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

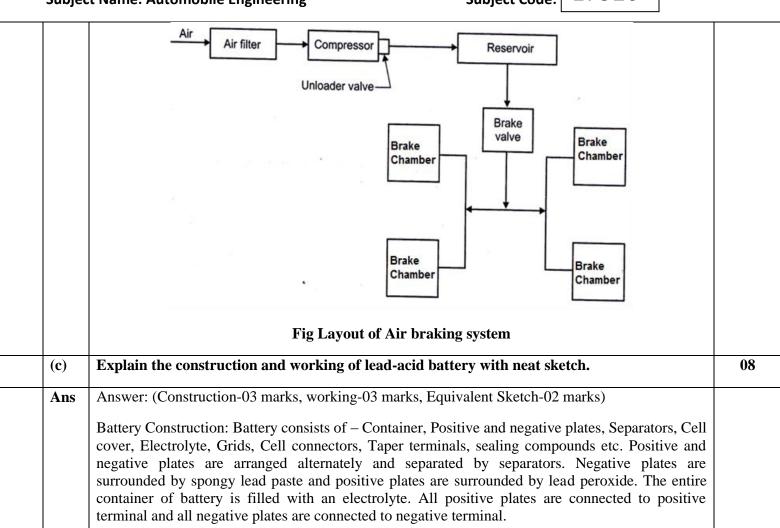
SUMMER-18 EXAMINATION

Model Answer

Subject Name: Automobile Engineering

Subject Code:

17526



Working: In the charged state, each cell contains a lead peroxide (PbO₂) on positive plate and spongy Lead (Pb) on negative plate. The chemical changes that takes place during discharging and charging processes are shown by the equation

$$Pbo2$$
 + $2H2SO4$ + Pb = $PbSO4$ + $2H2O$ + $PbSO4$ + Q

(+ Plate) Electrolyte (- Plate) (+ Plate) Electrolyte (- Plate) Energy

On discharging both PbO2 and Pb are converted to Lead Sulphate (PbSO4) and the Electrolyte losses its dissolved Sulphuric acid and becomes primarily water. During recharging the electrodes are converted, back to lead peroxide on positive plate and spongy lead on negative plate. The chemical activity inside the battery depends on the temperature of electrolyte. At higher temperatures, the activities are faster while at lower temperature are slower.



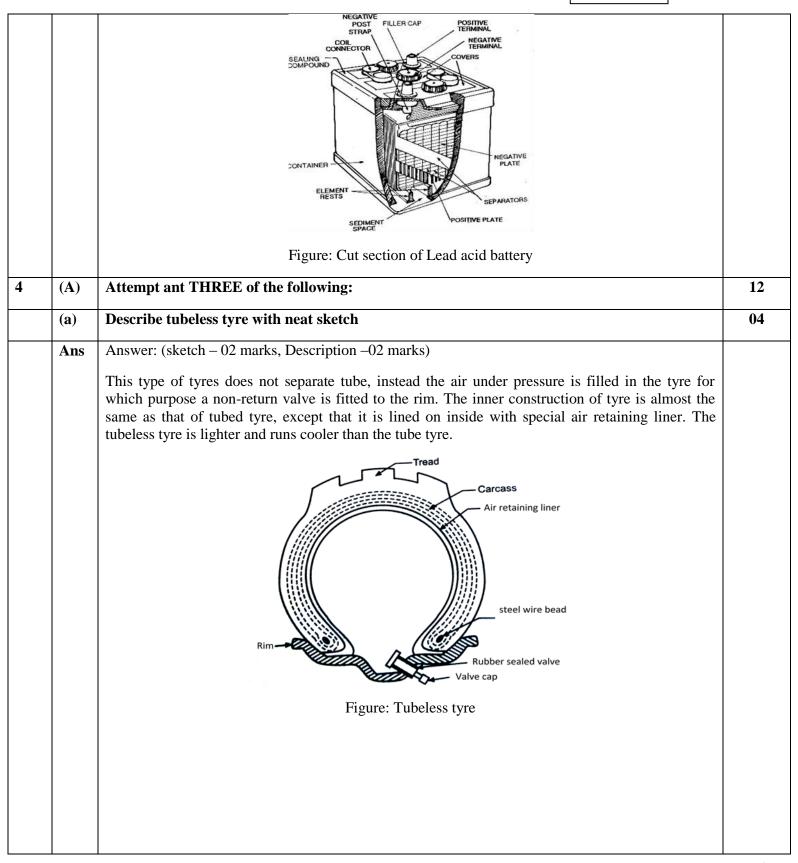
(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

Subject Code:





(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

(b)	State the procedure of wheel balancing.					
Ans	Answer: (Any one balancing procedure give 04 marks)					
	Wheel and tyr	e assembly is checl	ked for wheel balance e	ither on or off the vehicle. There		
	are two types	of wheel balance.				
	1. Static	balance				
	2. Dynar	nic balance				
	1.Procedure	of static balancing				
	First remove wheel from the vehicle, place the wheel on bubble or static balancer If the wheel is heavier in one section, the bubble in the center of balancer will move off cetre. Balance the wheel by adding wheel weights to the rim until the bubble is centered. Steel wheel and aluminum wheels may require different types of clip on weight. Aluminium wheel may require adhesive or stock on weight.					
			OR			
	2.Procedure	of dynamic balanc	ing			
	Check recommended tyre pressure of the wheel, tyre condition/rim for any damage, don't balance, and replace it. If tyre –rim condition ok, mount wheel and lock it, remove stones & old weights from wheel. Set balance for size of tyre. Start balancing machine and stop after some specific rotations (200-300 revolutions). Read the value of imbalance on left & right wheel. Put respective weight on both the wheel. Start balancing machine once again, if reading is zero on both side with green colour, wheel is balanced. If reading does not show zero reading, with some numeric value with red color, repeat the procedure. Remove wheel after complete balancing.					
(c)			ed in automobile wirii	ng system.	04	
Ans	Answer: Colo Sr.	r code with function	n 1mark (any Four) Colour code	Function		
	No	Colour				
	01	Brown	BR	Battery circuit		
		yellow	Y	Generator circuit		
	01			Generator circuit Ignition circuit		
	01	yellow	Y	Generator circuit		
	01 02 03	yellow White	Y W	Generator circuit Ignition circuit		



(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

 $_{\text{Subject Code:}}\big|\ 17526$

				circuit		
	07	Black	В	Earthed circuit		
(d)	Explain the wor	rking of bendix dri	ve with neat	sketch	04	
Ans	Ans: (2 Marks fo	or diagram, 2 Marks	for Working	g)		
	Bendix drive use	ed in starting system	:			
	comutator & Armature	Threaded sleeve armature shaft coller	pinion gea	Balencing weight		
	Figure: Bendix Drive					
	(Note: Equivalent credit shall be given to any other suitable sketch if drawn)					
	Bendix drive is an inertia based drive in which the pinion on the starter motor armature engages and disengages with the flywheel depending on the inertia of motor and flywheel. When the ignition switch is turned "ON", the starter motor armature starts spinning. This causes the sleeve to rotate while the pinion is stationary due to the unbalanced weight. The pinion hence moves axially towards the collar until it engages with the flywheel ring gear. Since the pinion cannot move further axially, its starts to rotate along with the sleeve thereby also rotating the flywheel. When the flywheel starts rotating at above 100 rpm the engine gets starts. After the engine has started the					

pinion gear is turned by the engine much faster than rotated by starting motor. This causes, the

pinion gear to turn back on the threaded sleeve, making it disengaged with the flywheel



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

(B) (a)	Attempt ant ONE of the following: Explain working of Rack and pinion type steering gear system.	0
Ans	Swiel pin WISH BONE ARM PINION TIE ROD ARM TIE ROD TIE	0
	Working: The rack-and-pinion steering box has a pinion, connected to the steering column. This pinion runs in mesh with a rack that is connected to the steering tie rods. Both the pinion and the rack teeth are helical gears. Helical gearing gives smoother and quieter operation for the driver. Turning the steering wheel rotates the pinion, and moves the rack from side to side. Ball joints at the end of the rack locate the tie-rods and allow movement in the steering and suspension. Mechanical advantage is gained by the reduction ratio. The value of this ratio depends on the size	0
(b)	of the pinion. A small pinion gives light steering, but it requires many turns of the steering wheel to travel from lock, to lock. A large pinion means the number of turns of the steering column is reduced, but the steering is heavier to turn. State and explain air conditioning parameters for human comfort	0
Ans	Answer: (Any three parameters each for 02 marks)	
	1) Temperature: Temperature is the most important factor which affects human comfort to a great	
	extent. Most of the human being feels comfortable at a temperature 210C to 250C. Generally human being feels comfortable at relatively higher temperature in winter season and feels comfortable at relatively lower temperature in summer season. The comfort temperature of individual person depends on his body structure, eating habits, the area in which he is to make familiar to live.	



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

	Subje	ct Name: Automobile Engineering Subject Code: 47343		
		 3) Purity of air: A person does not feel comfortable when breathing in contaminated air even if temperature and humidity is within comfortable range. Therefore, proper filtration, cleaning and purification of air is necessary to keep it free from dust, dirt and other impurities. The proper percentage of oxygen in air is necessary to be maintained for human comfort. Therefore, proper filtration system is provided in HVAC system in automobiles. 4) Air motion and circulation: Even if temperature, humidity and purity of air is satisfactory, certain amount of air motion is necessary for human comfort. We do not feel comfortable in dead or still air. It is therefore, necessary that there should be equi-distribution of air throughout the 		
		space to be air conditioned.		
5		Attempt ant THREE of the following:	16	
	(a)	Explain the types of Wheel Rims.	04	
	Ans	(Any suitable answer will get full credit.)		
		It is well type of structure in which the tyre is contained. Different types of rims used are well base, flat base three piece rim, semi-drop centre and flat base divided type.		
		For car tyre, well base or drop centre is the common tyre. The tyre is pressed into recess of the drop centre or well for leveling the opposite side over the rim flange. A slight taper of 5 degree is provided for riding up the bead due to air pressure in the tyre. Flat based three piece rim: It has flat base and is in three pieces. The three pieces are fixed flange, loose flange and lock ring. In case of heavy vehicles tyres it difficult to break beads while putting a tyre on rim this kind of rims are used. They can be used only with tubed tyres Use: commercial vehicle		
		LOOSE FLANGE (a) (b) (a) Two piece, (b) Three piece. Semi- drop centre rim is two piece rims. It is a compromise between the well base and the flat base rim. It is suitable for light vehicles. Its removal is simplified by spilt, detachable flange while the	04	



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

	Flat base divided rim is mainly used on military vehicles. It is made in two sections which are bolted together by a ring of nuts adjacent to the rim. While changing the wheel these nuts should be removed. Flange Drop centre rim Semi-Drop centre rim Loose flange	
	(a) Two piece Loose flange FLAT BASE	
(b) Ans	Why differential is needed? Draw neat sketch of differential. Need of Differential in automobile: 1) When vehicle is taking turn outer wheel will have to travel greater distance as compared to inner wheel. 2). If the vehicle has a solid rear axle only and no other device, there will be tendency to skid. 3. Hence wheel skidding is avoided by incorporating the mechanism i.e. differential. 4) Differential reduces the speed of inner wheel and increases the speed of outer wheel when vehicle is taking turn, at the same time keep the speed of rear wheel same when going straight ahead.	02
		02



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

	CROWN BEVEL PINION PLANET PINION SUN GEAR HALF—SHAFT	
(c)	Explain the working of epicyclic gear box with neat sketch.	04
Ans	In epicyclic gear box epicyclic gear train is a very general term. Basically, it involves 3 gears: a sun gear, a planet gear and a ring gear, the underlying concept being many gear ratios can be obtained from a small volume as compared to other other types of gear trains which take up more space. Unlike simple gear trains, an epicyclic gear train requires defining more than one input to obtain a specific output, hence making the analysis a little difficult and non-intuitive. Their advantages include space efficiency, low transmission losses and flexibility. Many outputs can be obtained by fixing a gear, i.e making it stationary, giving input to another gear and taking output from the third gear. For eg: The ring gear can be made stationary by using a brake, input given to the sun gear, and output taken from the Planet gear by using a spider arrangement.	02
	Planetary Gear Sun Gear Ring Gear	02
	Figure: Epicyclic gear box	
(d)	Explain the importance of aerodynamic shape of a car body	04
Ans	Importance of aerodynamic body of car: The body of vehicle is designed to protect the passenger as well as various components of the vehicle from the air. An aerodynamic shape of car body is the external shape of car body which will offer least resistance to air motion. Whenever car	



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

		,	
		is moving there is an air resistance to motion of car. This air resistance depends on (i) Size of car (ii) frontal shape and area (iii) speed and (iv) wind velocity. This air resistance is given by Ra= Ca.A.V2 Where, Ra - Air Resistance, Ca - coefficient of air resistance and V= Velocity of vehicle (speed) Now as frontal projected area of vehicle increases then vehicle air resistance increases & vice-versa. Figure shows the use of curved surfaces in modern vehicles instead of flat surfaces. Frontal area of car body is designed in such a way that front portion is made inclined & body is given smooth curves. This offers a least resistance to air and called as an aerodynamic shape. Thus, Aerodynamic shape of car body – 1. Reduces fuel consumption. 2. Air eddies are not formed behind the body. 3. Increases road traction. 4. Good on-road stability Figure: Streamlined car body	04
	(0)		0.4
	(e)	State the advantages of LPG and CNG operated vehicles.	04
	Ans	Answer: (any 4-1 Mark for each) Advantages of LPG & CNG operated engines: 1. Low cost of fuel. 2. Less pollution and more efficiency. 3. It is safer for vehicle. The LPG/CNG fuel tank is made of thick wall so they can withstand dynamic explosion, crash test, and direct gunfire. 4. Increased life of lubricating oils, as LPG/CNG does not contaminate and dilute the crankcase oil. No need of oil change frequently which reduce vehicle maintenance. 5. Due to its antilock property, CNG can be used safely in engine with compression ratio as high as 12:1 compare to gasoline engine. Because CNG has a higher octane number than petrol, CNG engines operate at higher compression ratio without knocking. 6. CNG/LPG fuel systems are sealed, preventing fuel losses from spills or evaporation.	
6		Attempt ant TWO of the following:	16
	(a)	Explain the working of telescopic shock absorber with neat sketch.	08
	Ans	Working of Telescopic Shock Absorber: Below figure shows a simple Telescopic Shock absorber. There is a fluid in space above valve assembly (A), below (A) & also in annular space between cylinder (C) & tube (D), which is connected to the space below valve assembly (B). (H) is gland in head (J) & any fluid scrapped off by rod (G) is brought down into annular space through inclined passage shown in head. Eye (E) is connected to axle, while eye (F) is attached to chassis frame. Fluid generally used in shock absorbers is a mixture of 60 per cent Transformer oil & 40 per cent Turbine oil. When car has come across a bump, Eye (E) would move up & thereby the fluid will pass from lower side of valve assembly (A) to its upper side. Due to pressure of fluid through rod (G) fluid will be go to underside of valve (B). This passing of fluid through valve openings provides damping. Similarly	04



(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

	Figure: Telescopic type shock absorber	04
(b)	State the need of charging system. Explain construction and operation of charging system used in automobiles.	08
Ans	Need of charging system: - The battery is storage of direct current. The battery has to supply the current to the starter at the time of starting as well as to the various accessories of automobile. Due to prolonged use the charge of battery is decreased. Therefore to keep the battery always in charged condition there is a need of charging system. Construction: The charging system consists of an alternator provided with rectifier to convert AC	01
	to DC and a voltage regulator to limit the generator voltage to a correct value . The alternator consist of stator, Rotor which is driven by fan belt. Operation: - When the Ignition switch is turned on, the rotor receives the current from the battery through the voltage regulator. This current energizes the rotor field magnet, which induce a current in the stator windings as the rotor is turned by the pulley. The induced alternating current is changed to direct current by the rectifier.	02
	When rotor speed increases, the DC voltage of the alternator increases as the battery gains in charge. To limit the generator voltage a voltage regulator is used.	
		03

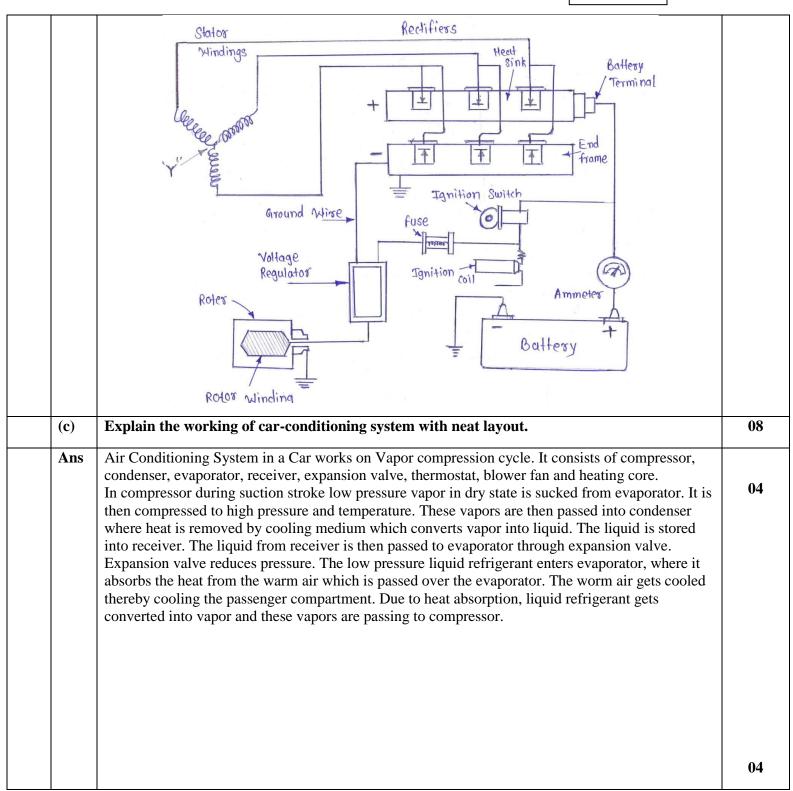


(Autonomous) (ISO/IEC - 27001 - 2013 Certified)

SUMMER- 18 EXAMINATION Model Answer

Subject Name: Automobile Engineering

Subject Code:





(Autonomous)

(ISO/IEC - 27001 - 2013 Certified)

SUMMER-18 EXAMINATION

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